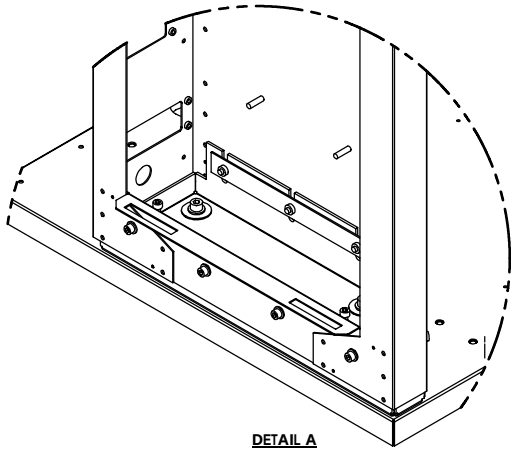
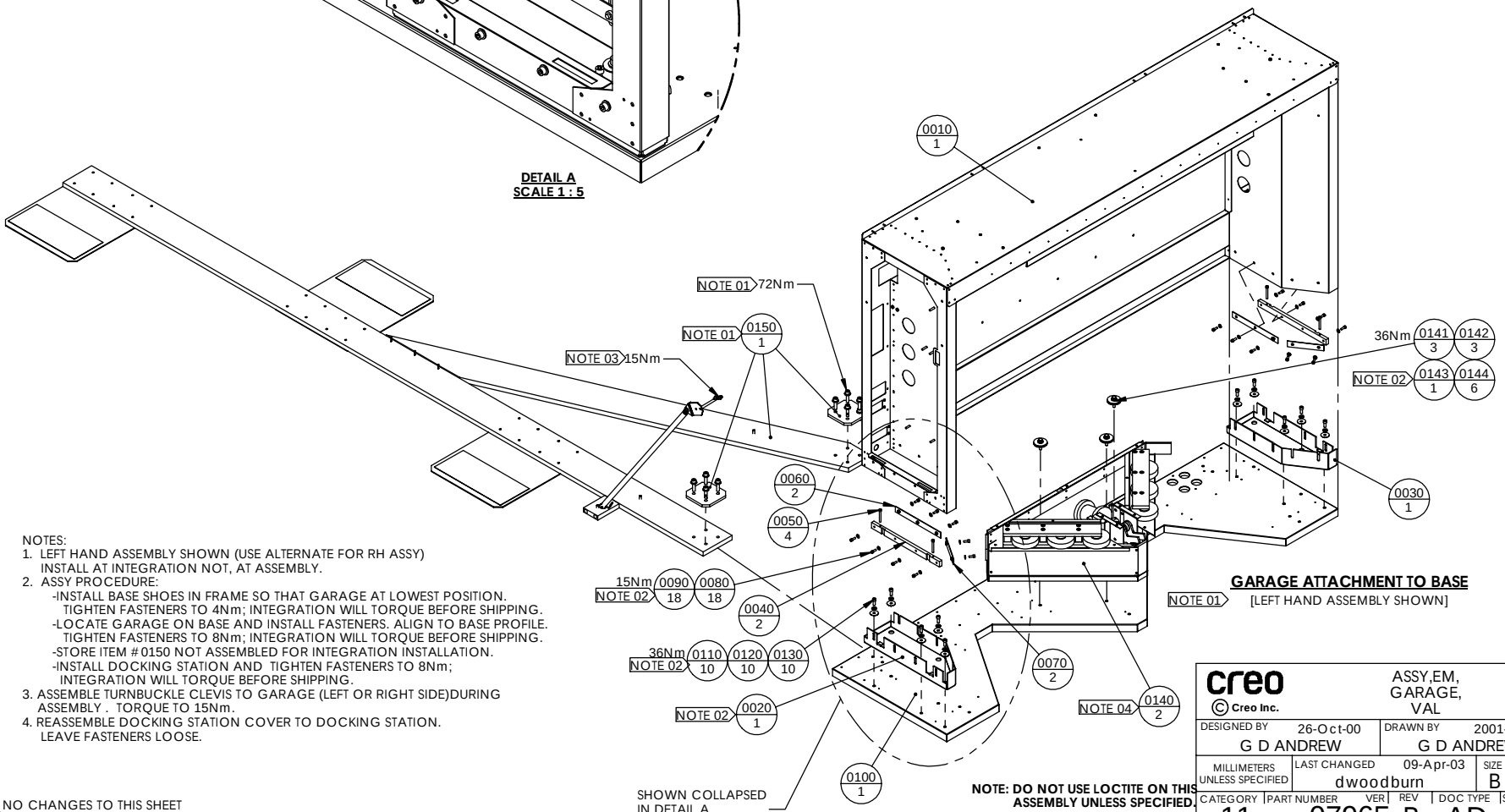
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DETAIL A
SCALE 1 : 5



GARAGE ATTACHMENT TO BASE
NOTE 01 [LEFT HAND ASSEMBLY SHOWN]

NOTES:
1. LEFT HAND ASSEMBLY SHOWN (USE ALTERNATE FOR RH ASSY)
   INSTALL AT INTEGRATION NOT, AT ASSEMBLY.
2. ASSY PROCEDURE:
   -INSTALL BASE SHOES IN FRAME SO THAT GARAGE AT LOWEST POSITION.
   TIGHTEN FASTENERS TO 4Nm; INTEGRATION WILL TORQUE BEFORE SHIPPING.
   -LOCATE GARAGE ON BASE AND INSTALL FASTENERS. ALIGN TO BASE PROFILE.
   TIGHTEN FASTENERS TO 8Nm; INTEGRATION WILL TORQUE BEFORE SHIPPING.
   -STORE ITEM #0150 NOT ASSEMBLED FOR INTEGRATION INSTALLATION.
   -INSTALL DOCKING STATION AND TIGHTEN FASTENERS TO 8Nm;
   INTEGRATION WILL TORQUE BEFORE SHIPPING.
3. ASSEMBLE TURNBUCKLE CLEVIS TO GARAGE (LEFT OR RIGHT SIDE)DURING
   ASSEMBLY . TORQUE TO 15Nm.
4. REASSEMBLE DOCKING STATION COVER TO DOCKING STATION.
   LEAVE FASTENERS LOOSE.

B NO CHANGES TO THIS SHEET

NOTE: DO NOT USE LOCTITE ON THIS ASSEMBLY UNLESS SPECIFIED.

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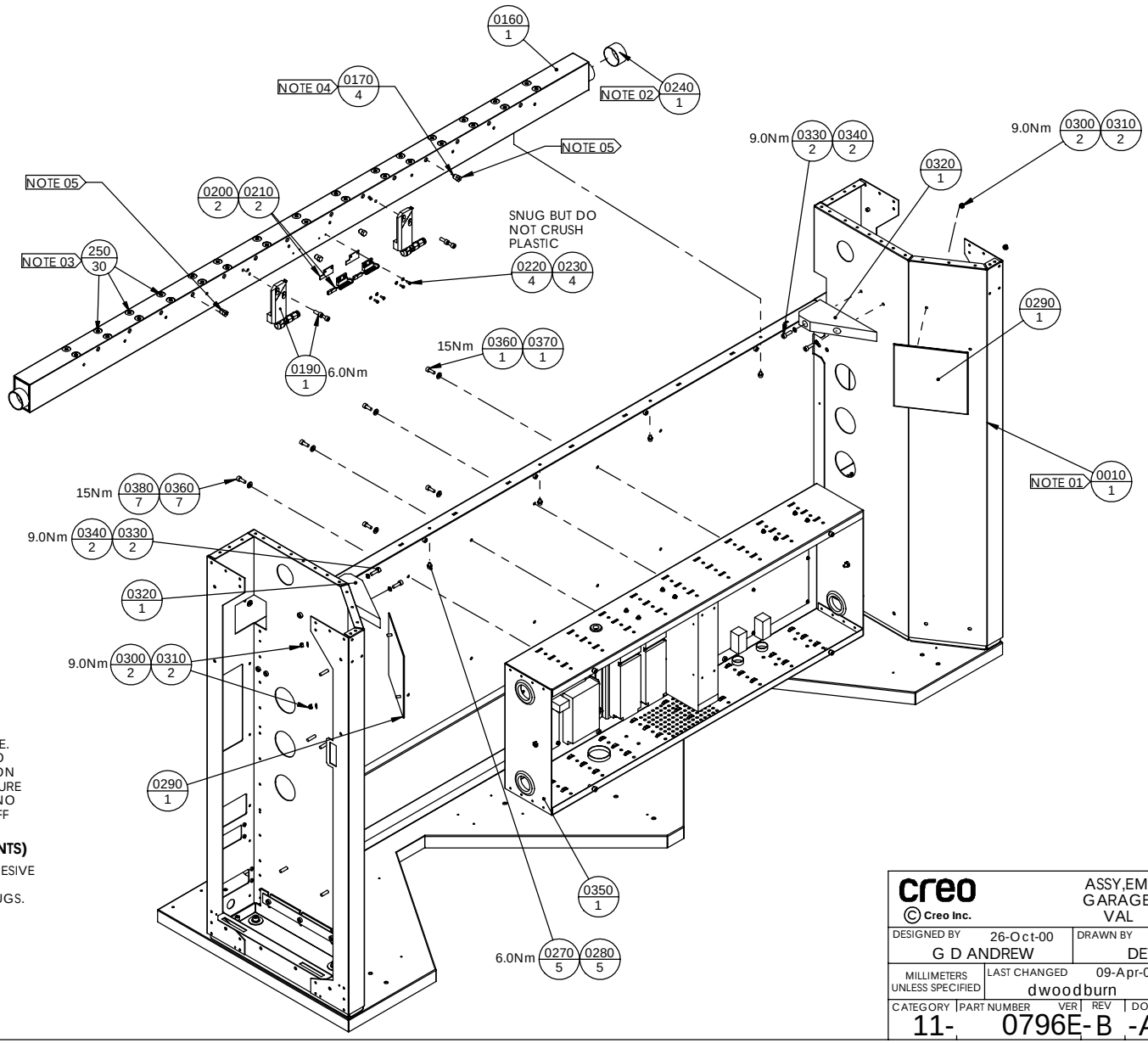
ASSY,EM, GARAGE, VAL

DESIGNED BY	DRAWN BY
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MILLIMETERS UNLESS SPECIFIED	LAST CHANGED	SIZE	SCALE
	09-Apr-03 dwoodburn	B	1:15

CATEGORY	PART NUMBER	VER	REV	DOC TYPE	SHEET	OF
11-	0796E-B	-AD		1		12

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NOTES:
1. ASSEMBLY FROM SHEET 1.
2. PUSH CAPPLUG COMPLETELY OVER TUBE.
3. APPLY SILICON ADHESIVE SPARINGLY TO C'BORES IN PLENUM. INSERT ANTIFRICTION BUTTONS INTO PLENUM TOP HOLES, ENSURE BUTTONS ARE SECURE IN PLENUM AND NO EDGES VISIBLE ABOVE PLENUM. WIPE OFF EXCESS SILICON WITH A DRY RAG.

(DON'T USE CHEMICALS OR SOLVENTS)

4. PLUGS MAY REQUIRE "BLACK MAX" ADHESIVE TO ENSURE FITTINGS STAY IN PLENUM.
5. DRILL 5mm HOLE IN THE TWO OUTER PLUGS.

B NO CHANGES TO THIS SHEET

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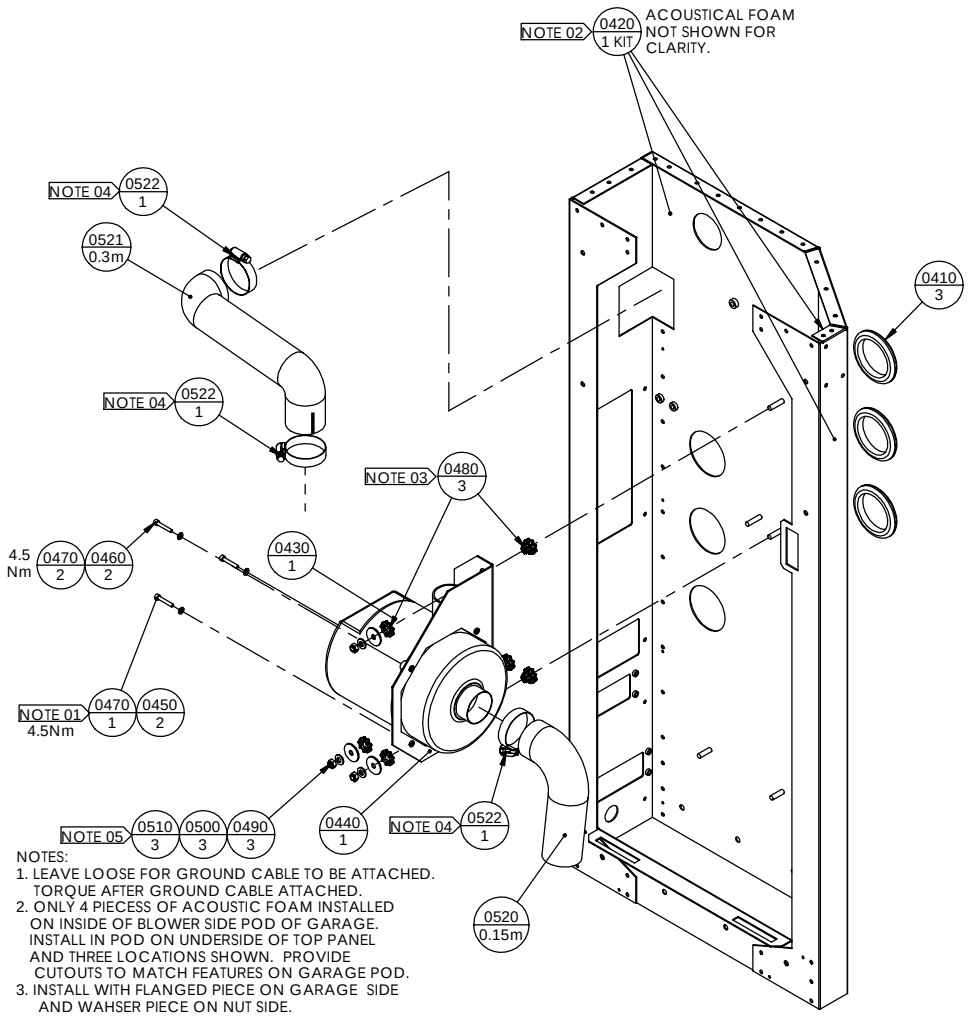
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MILLIMETERS UNLESS SPECIFIED	LAST CHANGED	SIZE	SCALE
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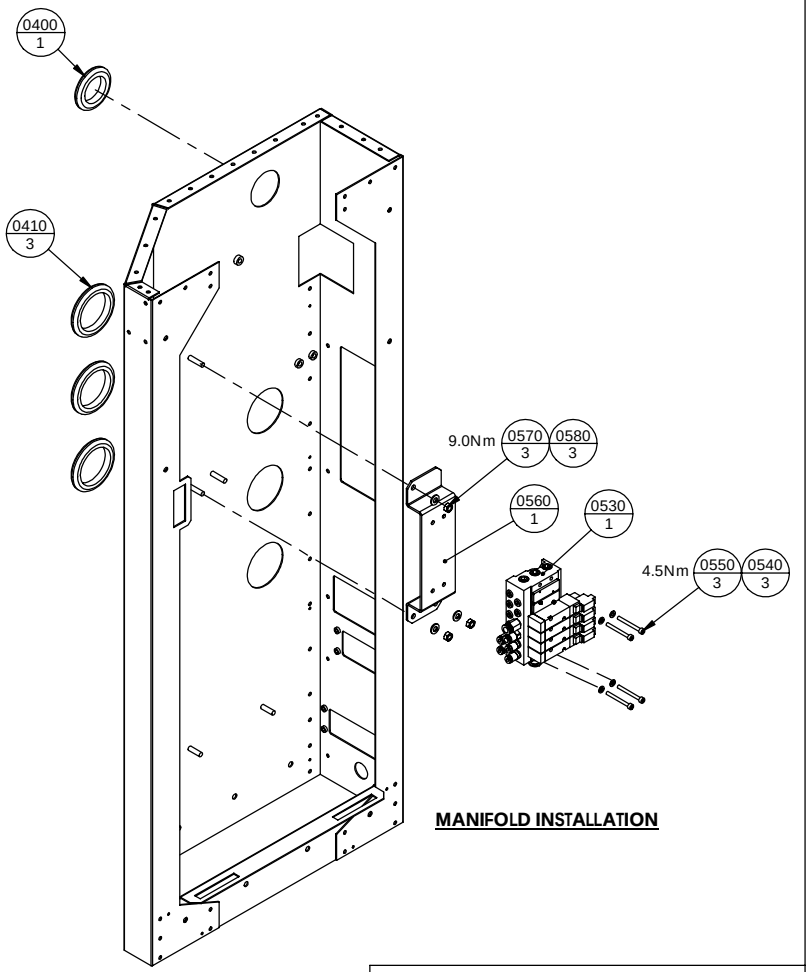
CATEGORY	PART NUMBER	VER	REV	DOC TYPE	SHEET	OF
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BLOWER INSTALLATION

NOTES:
1. LEAVE LOOSE FOR GROUND CABLE TO BE ATTACHED. TORQUE AFTER GROUND CABLE ATTACHED.
2. ONLY 4 PIECESS OF ACOUSTIC FOAM INSTALLED ON INSIDE OF BLOWER SIDE POD OF GARAGE. INSTALL IN POD ON UNDERSIDE OF TOP PANEL AND THREE LOCATIONS SHOWN. PROVIDE CUTOUTS TO MATCH FEATURES ON GARAGE POD.
3. INSTALL WITH FLANGED PIECE ON GARAGE SIDE AND WAHSER PIECE ON NUT SIDE.
4. TIGHTEN ENOUGH TO SNUG HOSE, DO NOT CRUSH HOSE OR STRIP CLAMP.
5. TIGHTEN JUST ENOUGH TO PUT SOME PRELOAD ON RUBBER BUSHINGS OR UNTIL BRACKET SITS PARALLEL TO GARAGE SHEET METAL (DISTANCE FROM BVRACKET TO GARAGE SHEET METAL ABIUT 6mm).



MANIFOLD INSTALLATION

△B NO CHANGES TO THIS SHEET

NOTE: DO NOT USE LOCTITE ON THIS ASSEMBLY UNLESS SPECIFIED.

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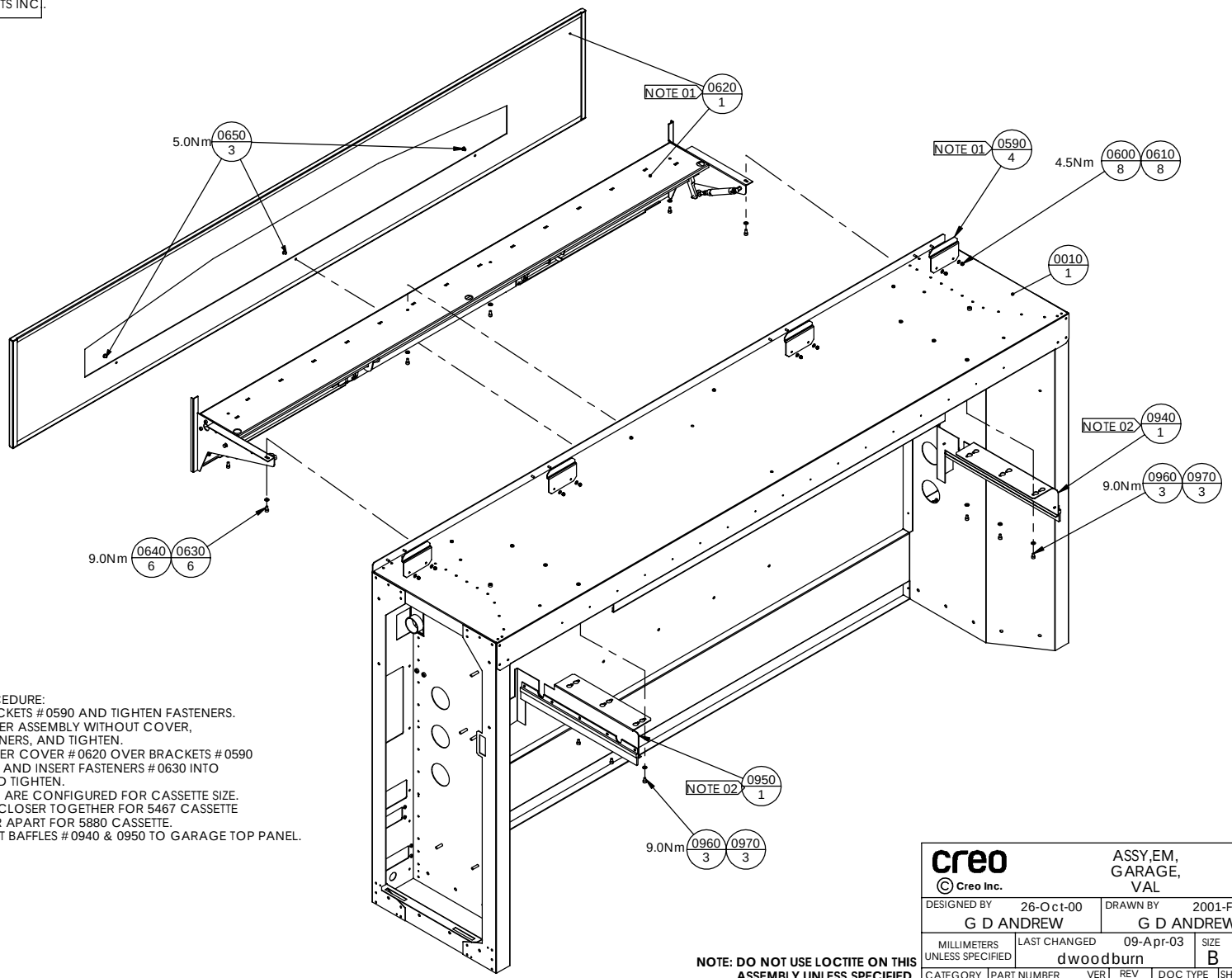
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MILLIMETERS UNLESS SPECIFIED	LAST CHANGED	SIZE	SCALE
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11-	0796E-B			-AD	3	12

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ASSEMBLY PROCEDURE:
1. - MOUNT BRACKETS # 0590 AND TIGHTEN FASTENERS.
   - INSERT SHUTTER ASSEMBLY WITHOUT COVER, INSERT FASTENERS, AND TIGHTEN.
   - PLACE SHUTTER COVER # 0620 OVER BRACKETS # 0590 SLIDE DOWN AND INSERT FASTENERS # 0630 INTO PLENUM, AND TIGHTEN.
2. LIGHT BAFFLES ARE CONFIGURED FOR CASSETTE SIZE. BAFFLES ARE CLOSER TOGETHER FOR 5467 CASSETTE AND FARTHER APART FOR 5880 CASSETTE. ATTACH LIGHT BAFFLES # 0940 & 0950 TO GARAGE TOP PANEL.

△B NO CHANGE TO THIS SHEET

NOTE: DO NOT USE LOCTITE ON THIS ASSEMBLY UNLESS SPECIFIED.

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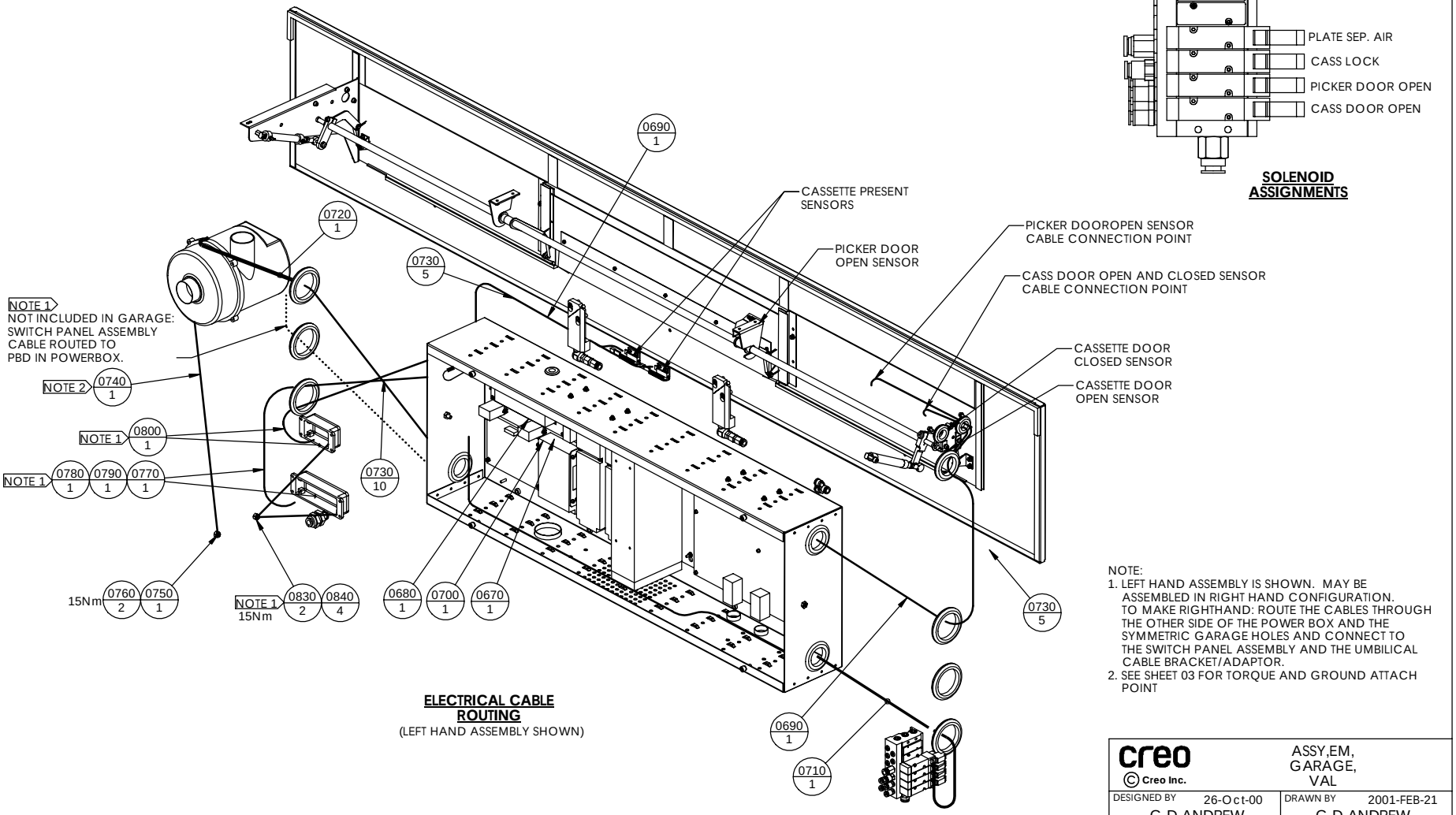
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MILLIMETERS UNLESS SPECIFIED	LAST CHANGED	SIZE	SCALE
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CATEGORY	PART NUMBER	VER	REV	DOC TYPE	SHEET	OF
11-	0796E-B			-AD	4	12

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ELECTRICAL CABLE ROUTING
(LEFT HAND ASSEMBLY SHOWN)

SOLENOID ASSIGNMENTS

NOTE:
1. LEFT HAND ASSEMBLY IS SHOWN. MAY BE ASSEMBLED IN RIGHT HAND CONFIGURATION. TO MAKE RIGHTHAND: ROUTE THE CABLES THROUGH THE OTHER SIDE OF THE POWER BOX AND THE SYMMETRIC GARAGE HOLES AND CONNECT TO THE SWITCH PANEL ASSEMBLY AND THE UMBILICAL CABLE BRACKET/ADAPTOR.
2. SEE SHEET 03 FOR TORQUE AND GROUND ATTACH POINT

B NO CHANGES TO THIS SHEET

NOTE: DO NOT USE LOCTITE ON THIS ASSEMBLY UNLESS SPECIFIED.

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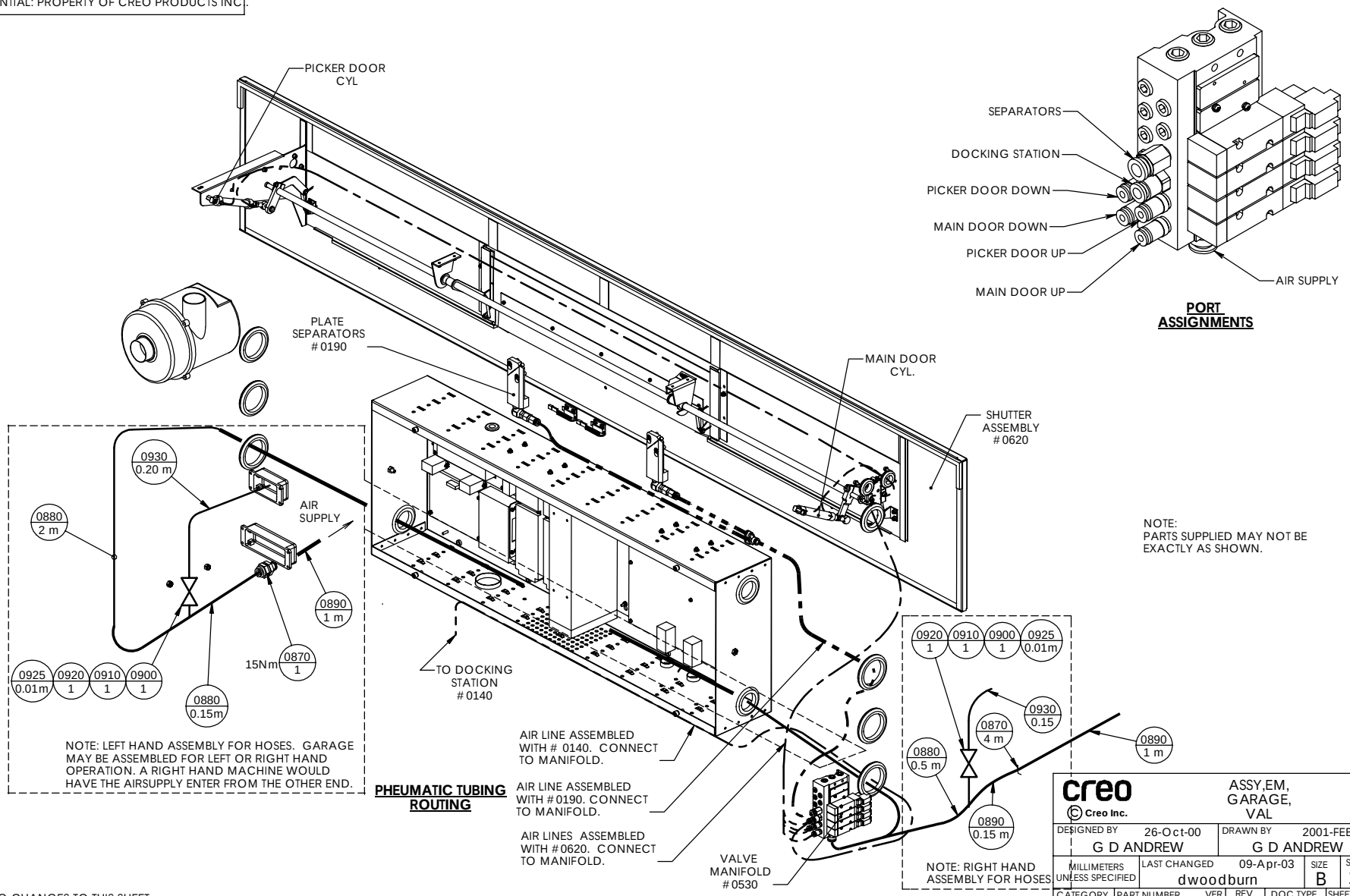
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MILLIMETERS UNLESS SPECIFIED	LAST CHANGED	SIZE	SCALE
	dwoodburn 09-Apr-03	B	1:7

CATEGORY	PART NUMBER	VER	REV	DOC TYPE	SHEET	OF
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B NO CHANGES TO THIS SHEET

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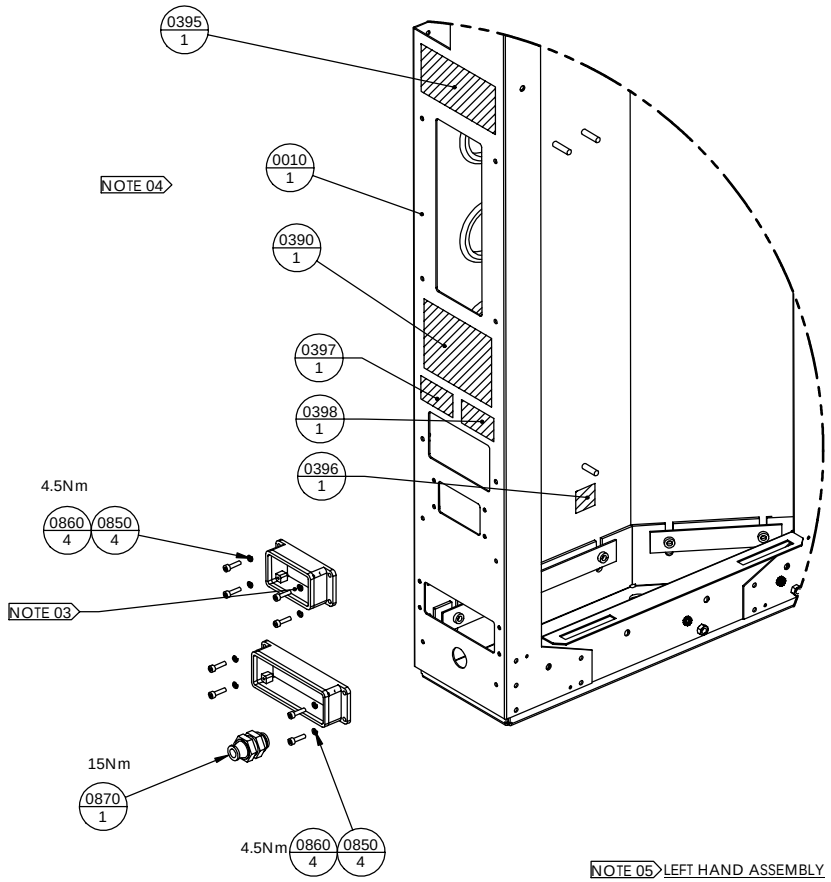
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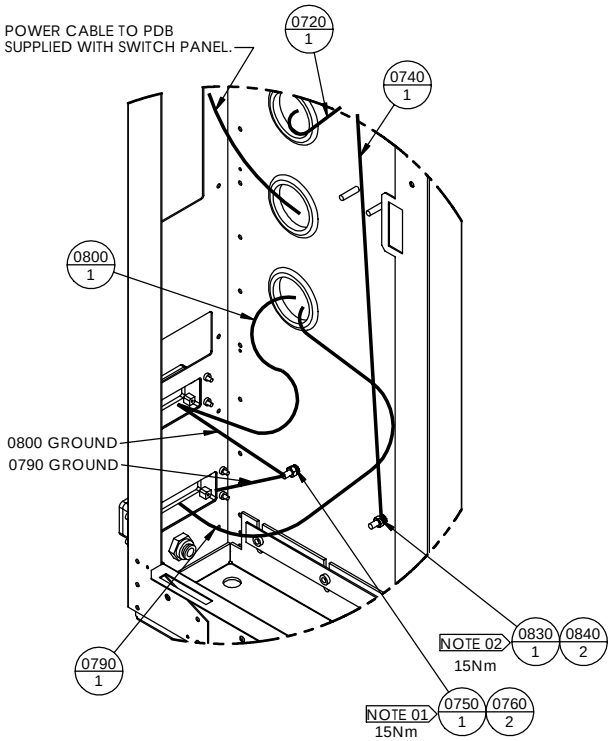
MILLIMETERS UNLESS SPECIFIED	LAST CHANGED	SIZE	SCALE
	09-Apr-03 dwoodburn	B	1:7

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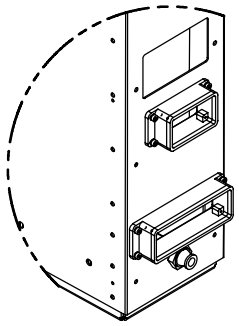
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NOTE 05 LEFT HAND ASSEMBLY



LEFT HAND ASSEMBLY
NOTE 05 FROM THE INSIDE



LEFT HAND ASSEMBLY
NOTE 05 FROM THE OUTSIDE

NOTE:
1. FOR GROUND LINE FROM UMBILICAL.
   MOVE TO RIGHT HAND POD FOR RIGHT HAND ASSEMBLY.
   (ALSO USED FOR GROUND FROM SWITCH PANEL).
2. FOR GROUND LINE TO BLOWER.
3. PHEONIX CONNECTORS INCLUDED WITH THE CABLE ASSEMBIES.
4. GARAGE ASSEMBLY SHEET 6.
5. LEFT HAND ASSEMBLY SHOWN. FOR RIGHT HAND ASSEMBLY
   MOVE ALL FEATURES TO THE RIGHT HAND GARAGE POD.

NOTE: DO NOT USE LOCTITE ON THIS ASSEMBLY UNLESS SPECIFIED.

B NO CHANGES TO THIS SHEET

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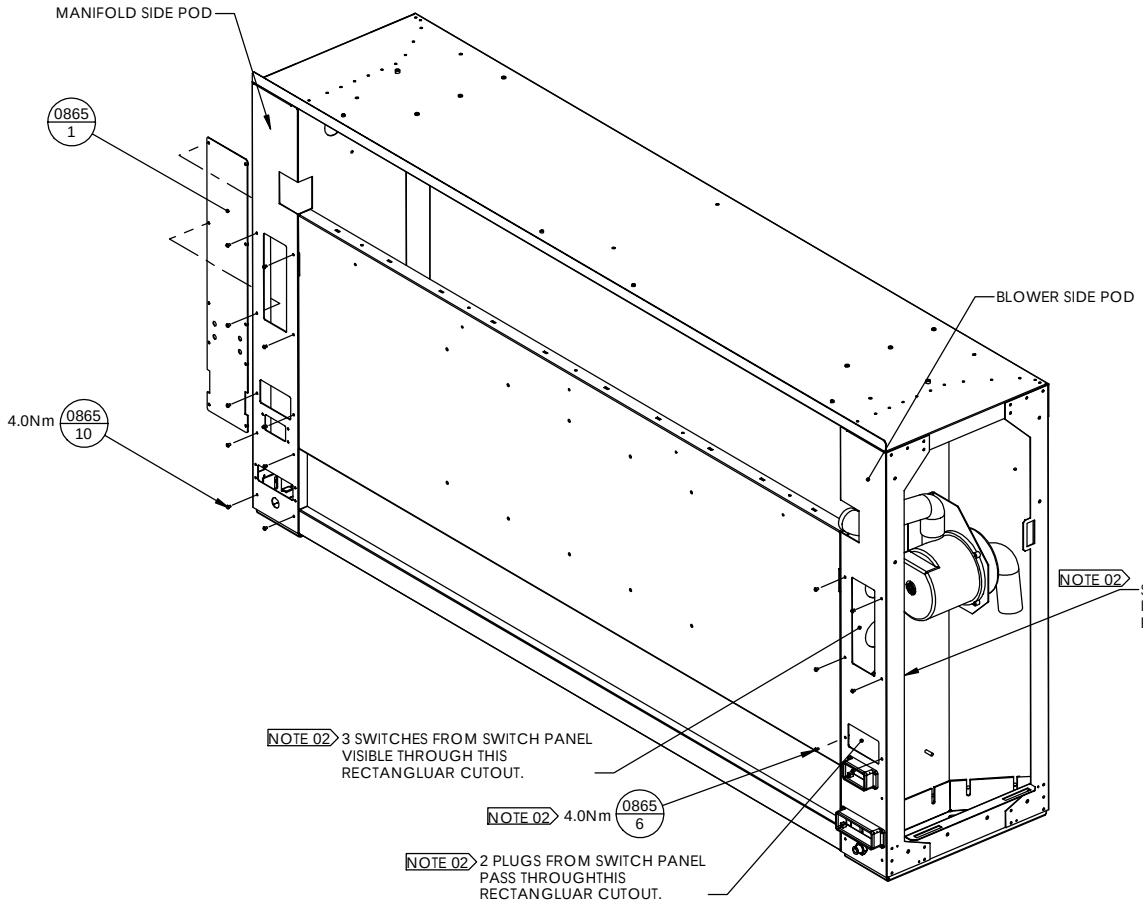
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MILLIMETERS UNLESS SPECIFIED	LAST CHANGED	SIZE	SCALE
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CATEGORY	PART NUMBER	VER	REV	DOC TYPE	SHEET	OF
11-	0796E-B		-AD	7	12	

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NOTE 01 LEFT HAND ASSEMBLY SHOWN

NOTE:
1. FOR RIGHT HAND ASSEMBLY MOVE PARTS FROM BLOWER SIDE POD TO MANIFOLD SIDE POD AND VICE-VERSA.
2. FASTENERS TO BE INSERTED THRU GARAGE INTO SWITCH PANEL (NOT SHOWN). ALSO, FOR RIGHT HAND ASSEMBLY MOVE SWITCH PANEL TO MANIFOLD SIDE.

B NO CHANGES TO THIS SHEET

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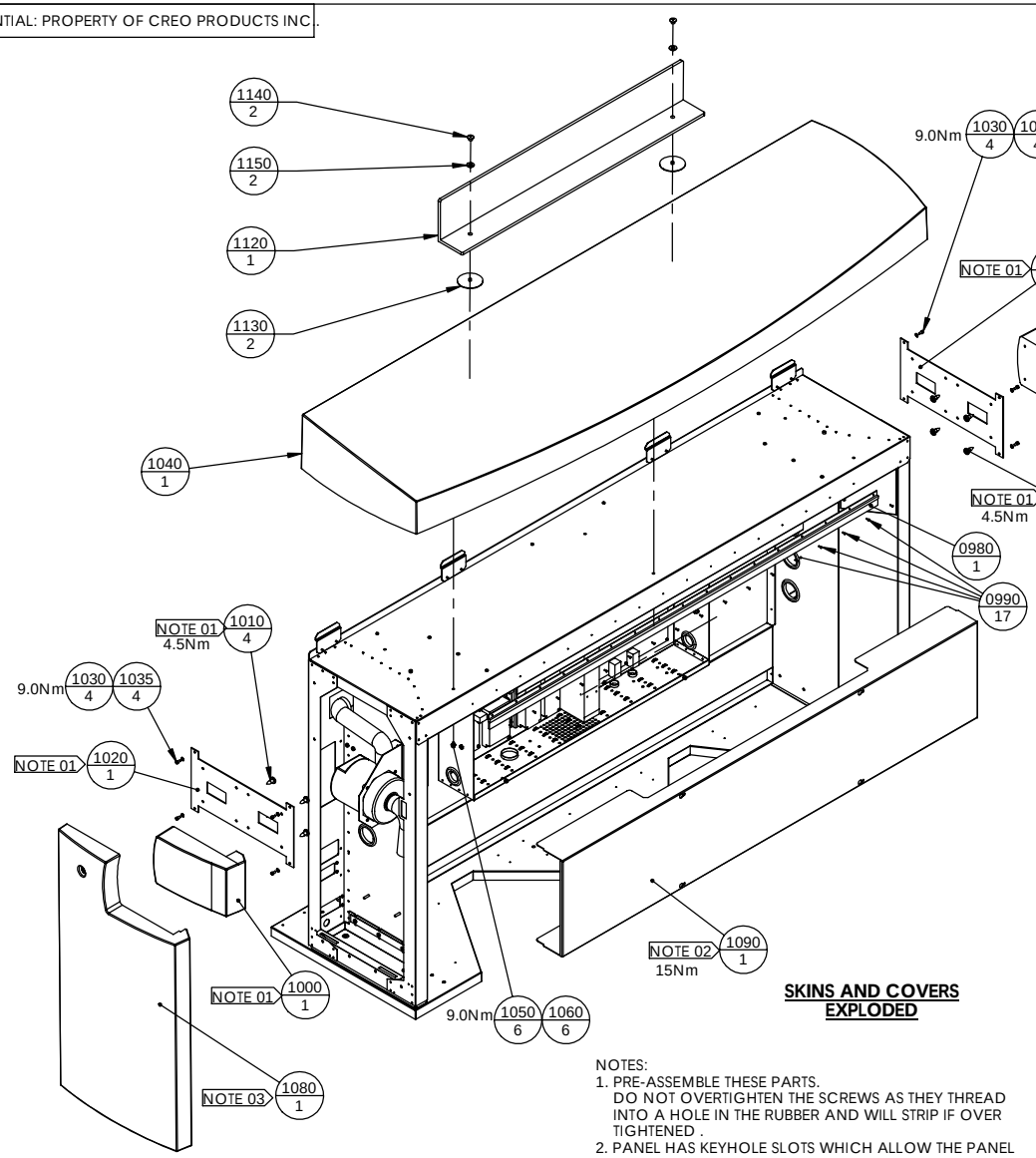
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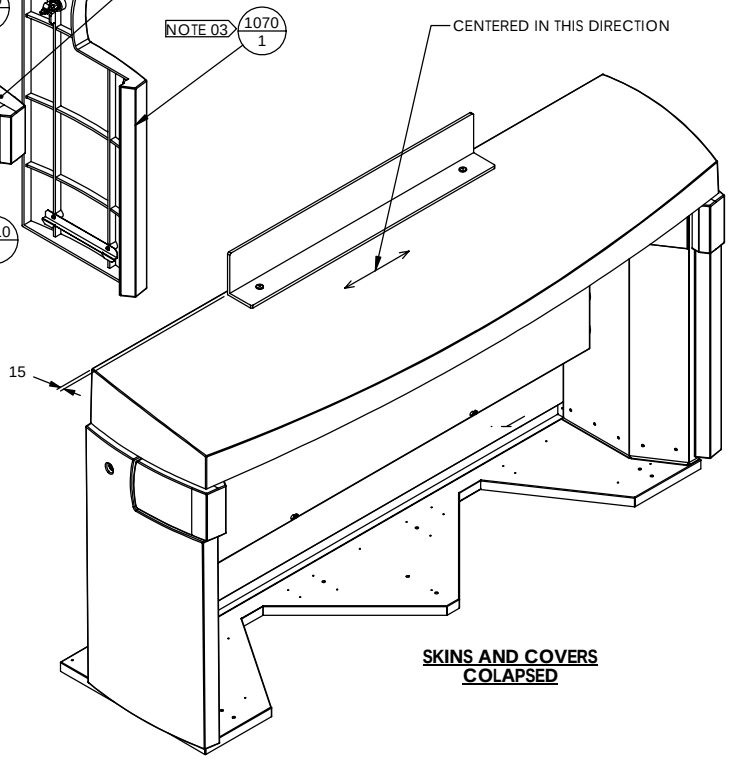
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	09-Apr-03 dwoodburn	B	1:10

CATEGORY	PART NUMBER	VER	REV	DOC TYPE	SHEET	OF
11-	0796E-B			-AD	8	12

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SKINS AND COVERS EXPLODED



SKINS AND COVERS COLAPSED

NOTES:
1. PRE-ASSEMBLE THESE PARTS.
   DO NOT OVERTIGHTEN THE SCREWS AS THEY THREAD INTO A HOLE IN THE RUBBER AND WILL STRIP IF OVER TIGHTENED .
2. PANEL HAS KEYHOLE SLOTS WHICH ALLOW THE PANEL TO FIT OVER THE SCREWS AND SLIDE TO THE LEFT BEFORE TIGHTENING THE FASTENERS.
3. ADJUST THE PANEL LOCK SO THAT PANEL IS SNUG AND THE LOCK DOES NOT BIND.

NOTE: DO NOT USE LOCTITE ON THIS ASSEMBLY UNLESS SPECIFIED.

B NO CHANGE TO THIS SHEET.

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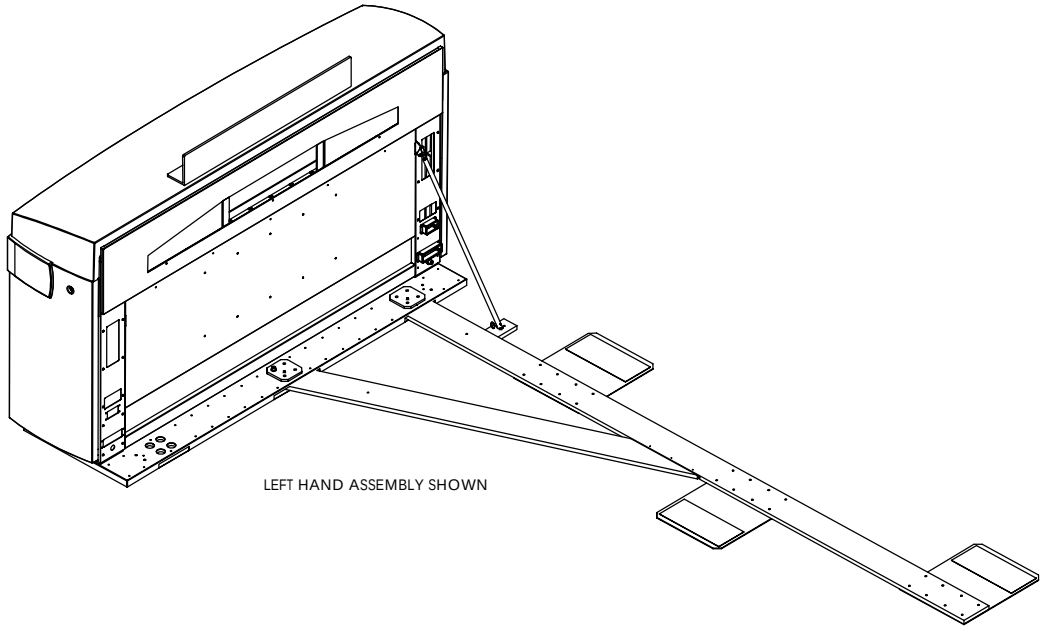
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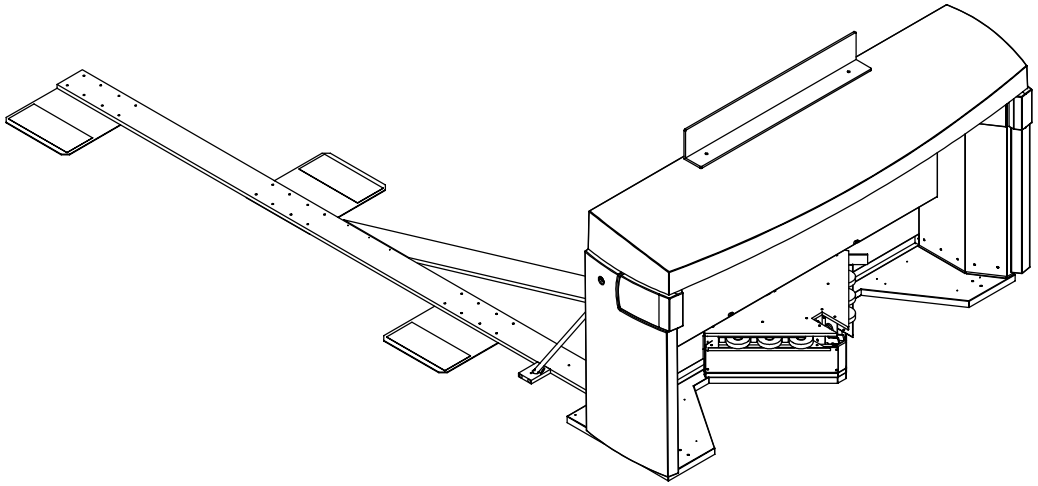
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CATEGORY	PART NUMBER	VER	REV	DOC TYPE	SHEET	OF
11-	0796E-B			-AD	9	12

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LEFT HAND ASSEMBLY SHOWN



LEFT HAND ASSEMBLY SHOWN

B NO CHANGES TO THIS SHEET

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	dwoodburn	09-Apr-03	B	1:20

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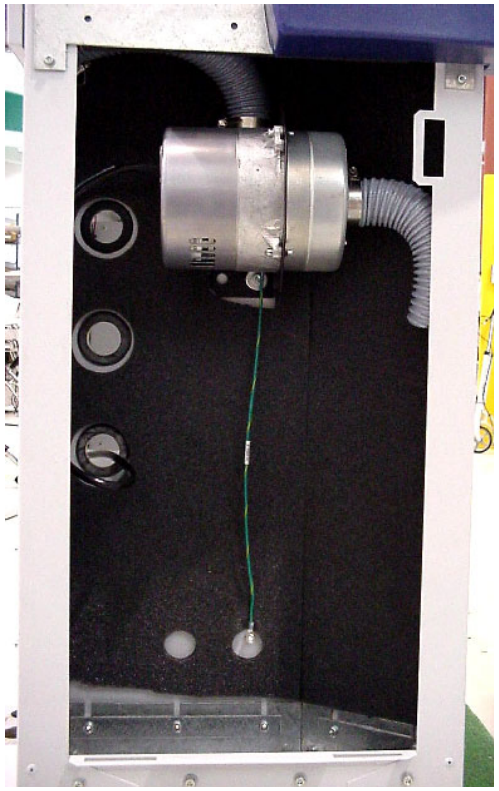


FIG 01

ACOUSTIC FOAM
IN FAN END POD



FIG 02

ACOUSTIC FOAM
IN FAN END SKIN

NOTES:
1. INSTALL ACOUSTIC FOAM IN FAN-END POD AND SKIN AS SHOWN IN PHOTOS FIG 1 AND FIG 2.

B NO CHANGES TO THIS SHEET

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CATEGORY	PART NUMBER	VER	REV	DOC TYPE	SHEET	OF
11-	0796E-	B		-AD	11	12

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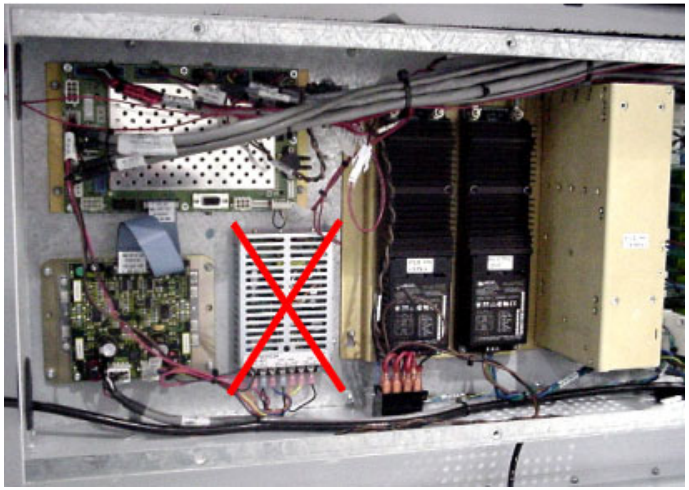


FIG 03

△B LEFT END OF POWERBOX

NOTE: CROSSED OUT ("X") POWER SUPPLY NO LONGER REQUIRED WHEN 503C01525B REPLACES BOARD 10-3761.

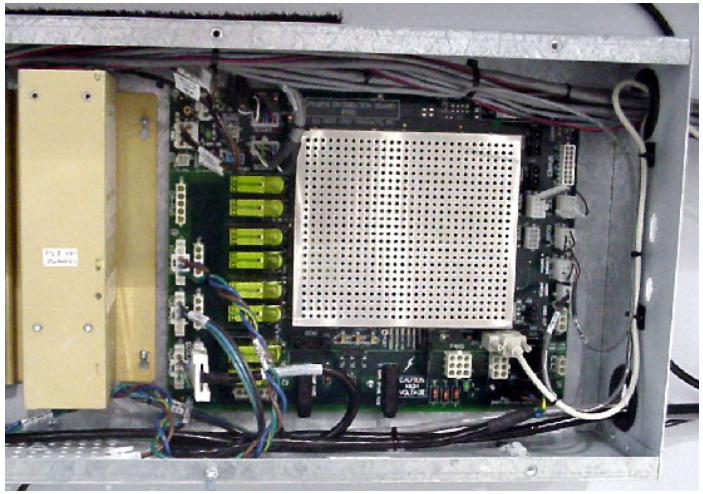


FIG 04

RIGHT END OF POWERBOX

△B FIGURE 3 EDITED AND NOTE BELOW IT ADDED.

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CATEGORY	PART NUMBER	VER	REV	DOC TYPE	SHEET	OF
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