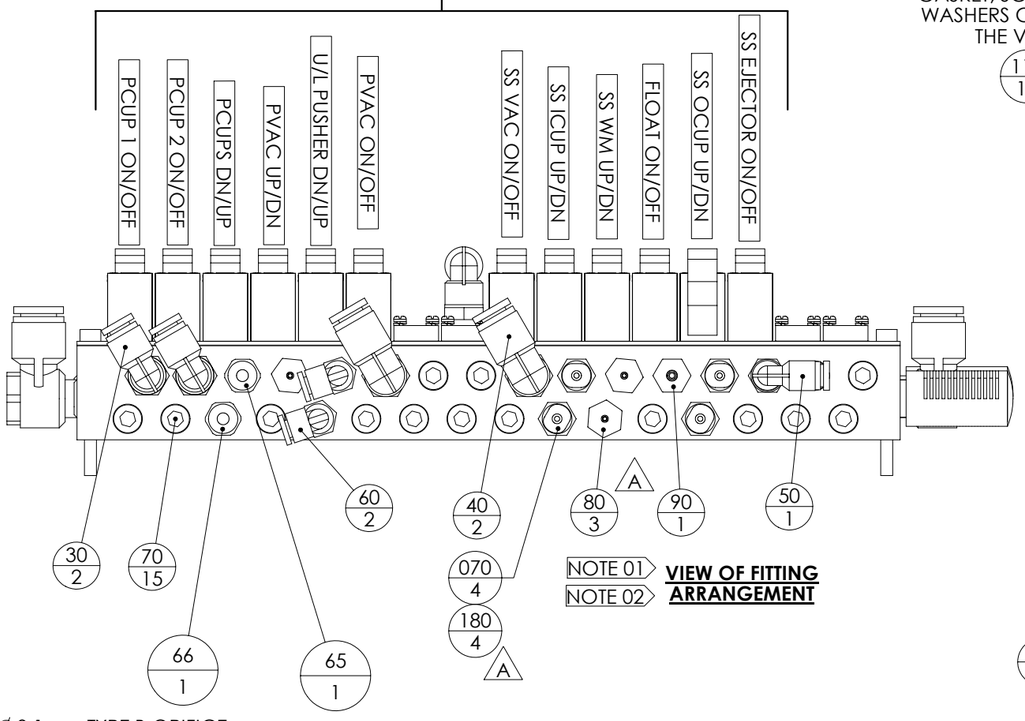
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VALVE LABELING

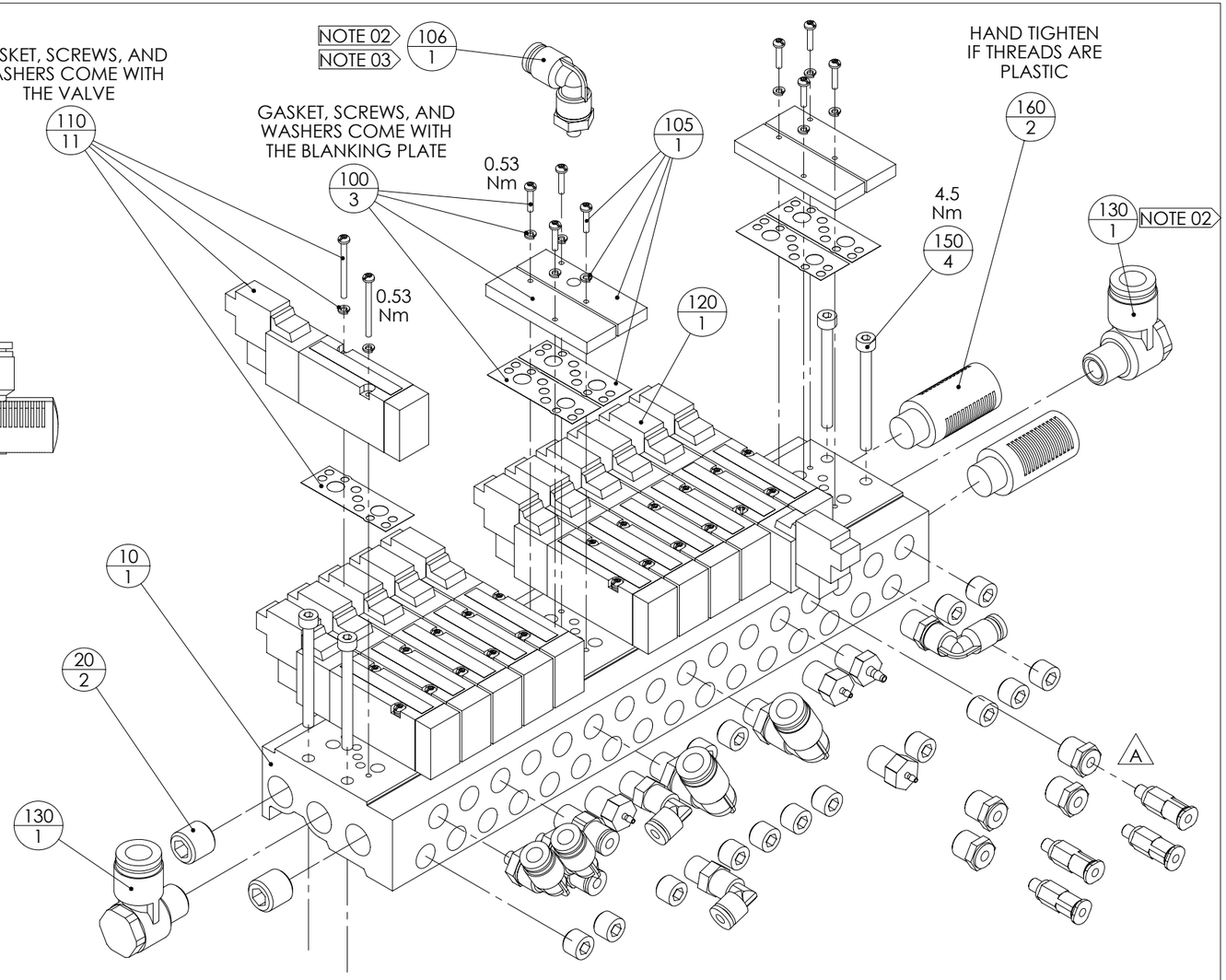


∅0.1mm TYPE B ORIFICE

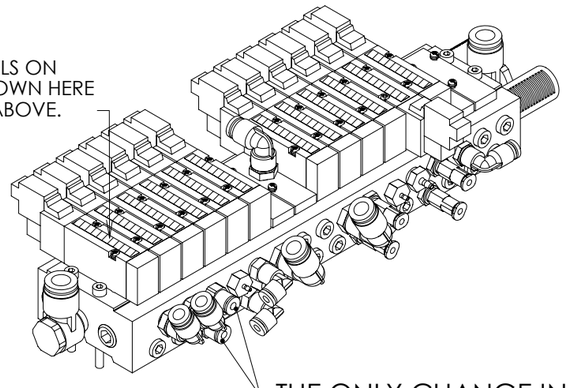
∅0.15mm TYPE B ORIFICE

MAKE SURE THESE ORIFICES GO IN THE CORRECT POSITIONS
DO NOT GET THEM REVERSED

NOTE 01 **VIEW OF FITTING ARRANGEMENT**
NOTE 02



POSITION LABELS ON VALVES AS SHOWN HERE AND IN VIEW ABOVE.



THE ONLY CHANGE IN VERSION C IS THE USE OF 2 FIXED SPEED CONTROL ORIFICE'S AS SHOWN

NOTES:

1. APPLY TEFLON TAPE TO ALL AIR FITTING THREADS UNLESS THEY HAVE PRE-APPLIED SEALANT *** DO NOT USE LOCTITE 420.

   OTHER TYPES OF SEALANT CAN BE USED AS LONG AS THEY ARE NOT PERMANANT. THE PLASTIC PLUGS MUST NOT BREAK OFF IF THEY HAVE TO BE REMOVED. BE SURE TO TEST ANY NEW SEALANT TO MAKE SURE THE PLASTIC PLUGS CAN BE REMOVED

2. ORIENT ELBOWS AS SHOWN.

3. BE SURE TO USE THE FIBER WASHER THAT COMES WITH THE FITTING

UNLESS NOTED USE NO LOC-TITE IN THIS ASSEMBLY

REV	ECO	DATE	DRAWING CHANGES BY	APPROVED BY
---	---	---	---	---
A	E968	2002:NOV:05	I.PRESS	D.MACKAY

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CREO PRODUCTS INC.

ASSY, MECH, MANIFOLD, ARM, VAL

DESIGNED BY	DRAWN BY		
J DAHLGREN	D WOODBURN		
MILLIMETERS UNLESS SPECIFIED	DATE: 2001:JAN:19	SIZE B	SCALE N/A
PART NO. 50-1888D	REV A	DOC AD	SHEET 1 OF 1