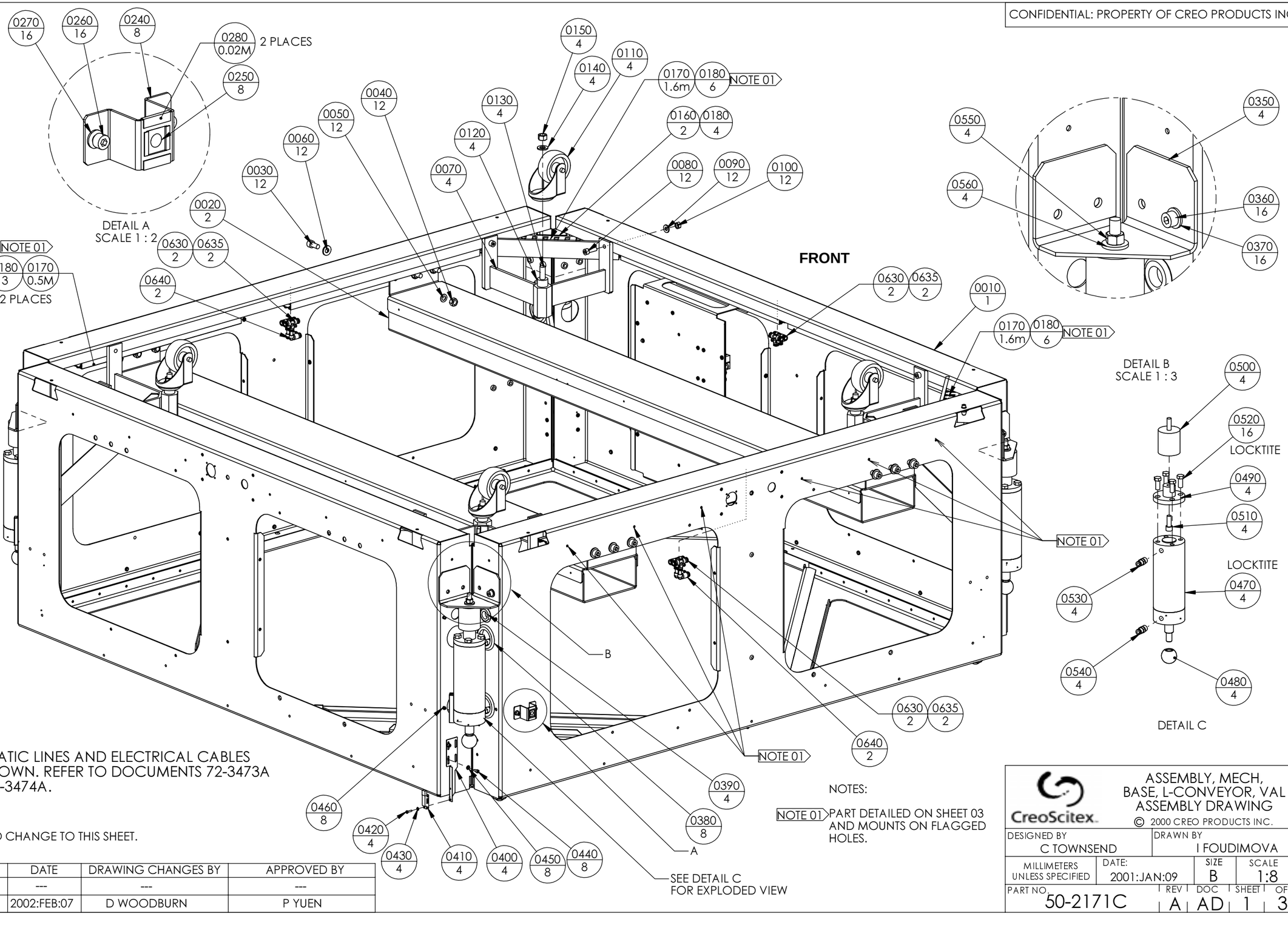
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PNEUMATIC LINES AND ELECTRICAL CABLES NOT SHOWN. REFER TO DOCUMENTS 72-3473A AND 72-3474A.

△A NO CHANGE TO THIS SHEET.

NOTES:

NOTE 01 PART DETAILED ON SHEET 03 AND MOUNTS ON FLAGGED HOLES.

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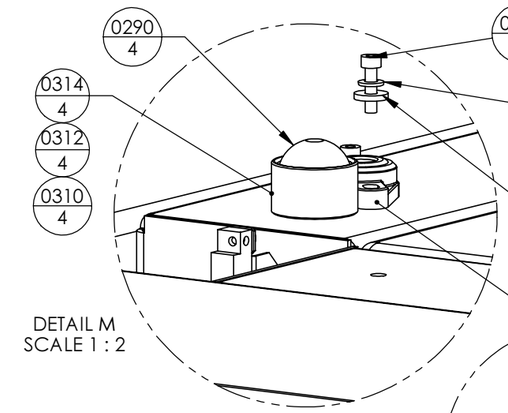
ASSEMBLY, MECH, BASE, L-CONVEYOR, VAL ASSEMBLY DRAWING

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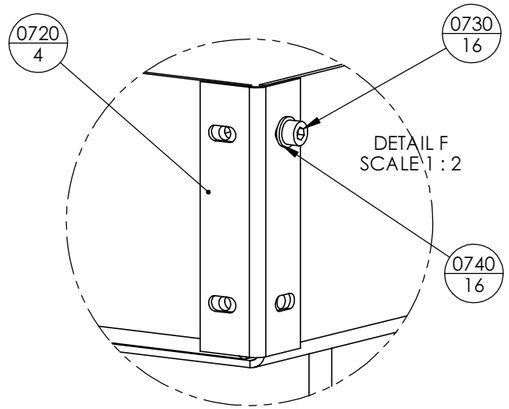
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50-2171C	A	AD	1	3

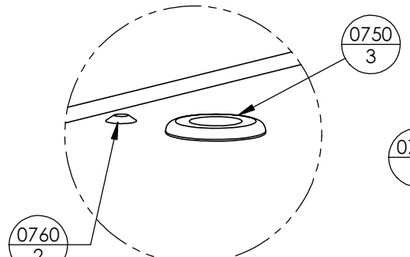
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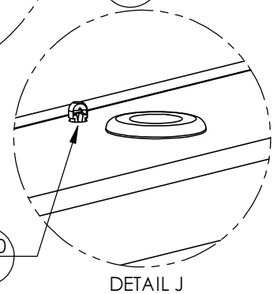
DETAIL M
SCALE 1 : 2



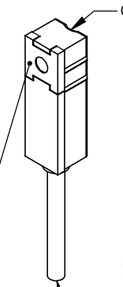
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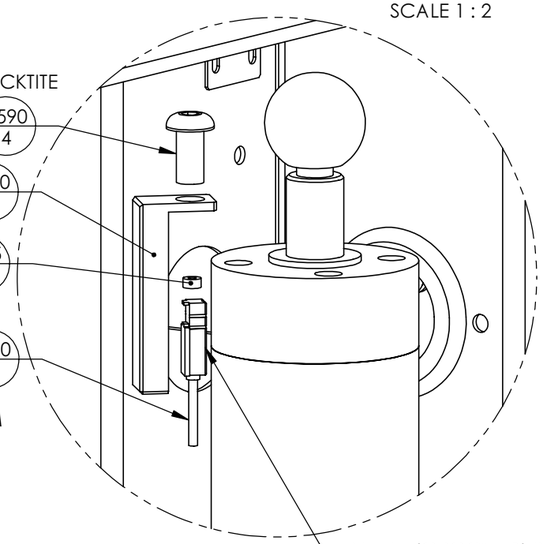
DETAIL H
SCALE 1 : 2



DETAIL J
SCALE 1 : 2

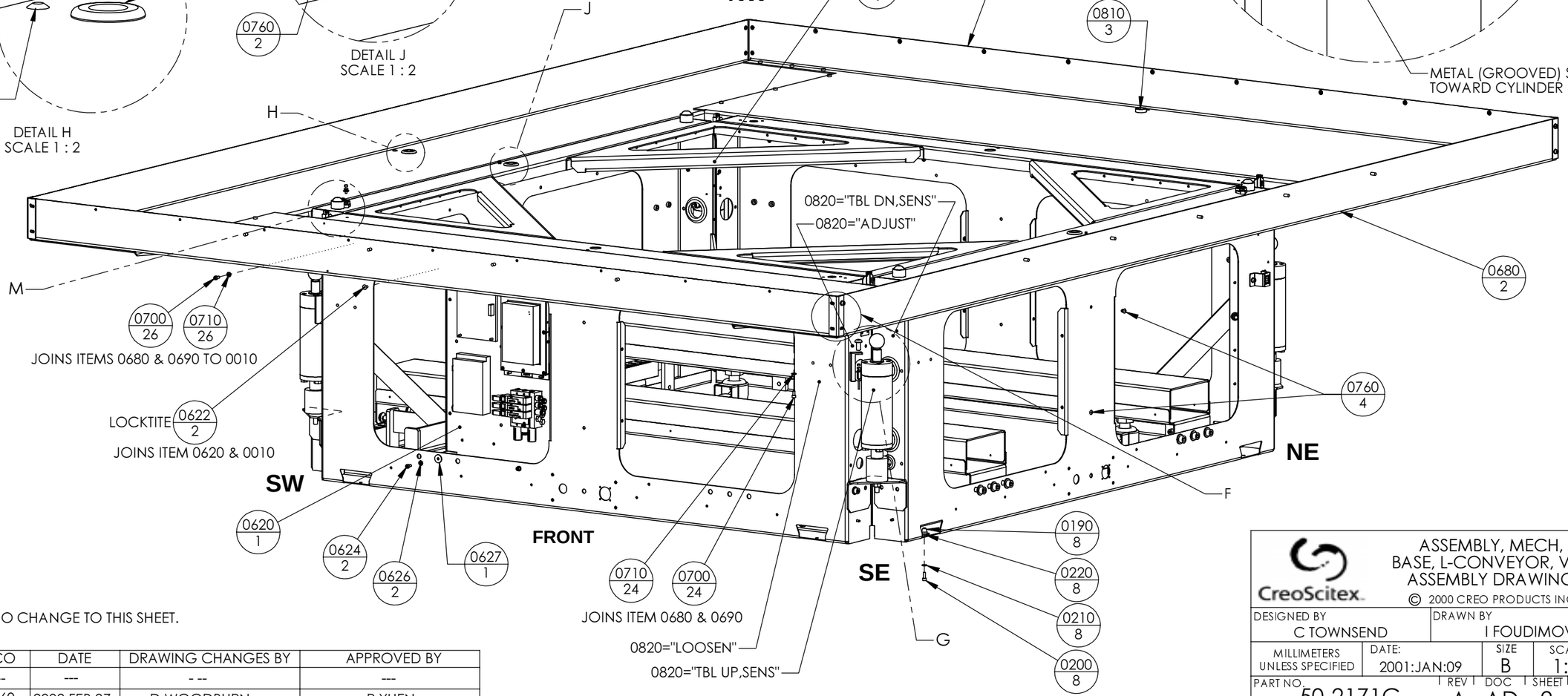


REMOVE & DISCARD DIMPLED METAL PLATE PRIOR TO ASSEMBLY



DETAIL G
SCALE 1 : 2

METAL (GROOVED) SIDE TOWARD CYLINDER



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ASSEMBLY, MECH,
BASE, L-CONVEYOR, VAL
ASSEMBLY DRAWING

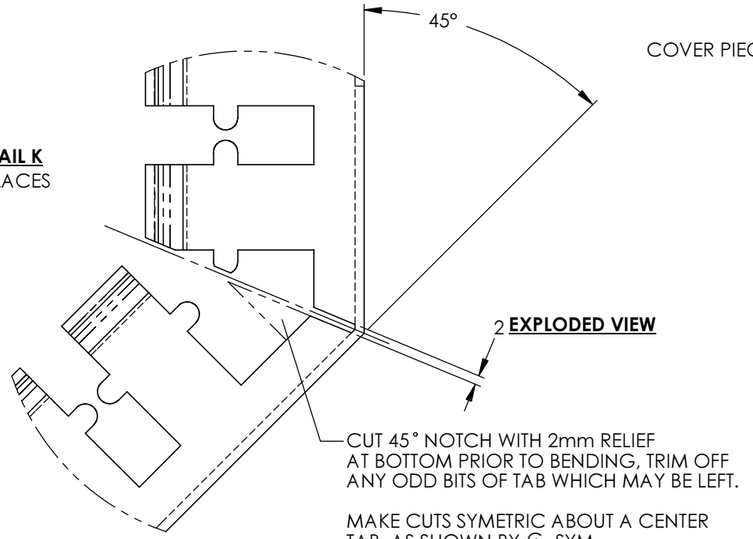
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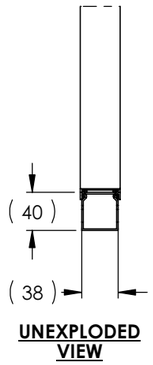
PART NO	REV	DOC	SHEET	OF
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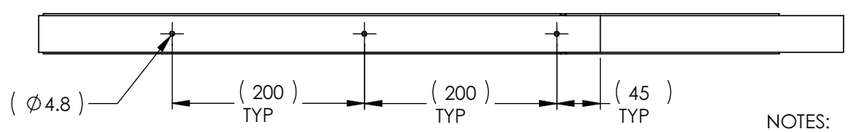
DETAIL K
2 PLACES



BENT TRACK W/LIDS
(2 SETS REQ'D PER BASEFRAME)



UNEXPLODED VIEW

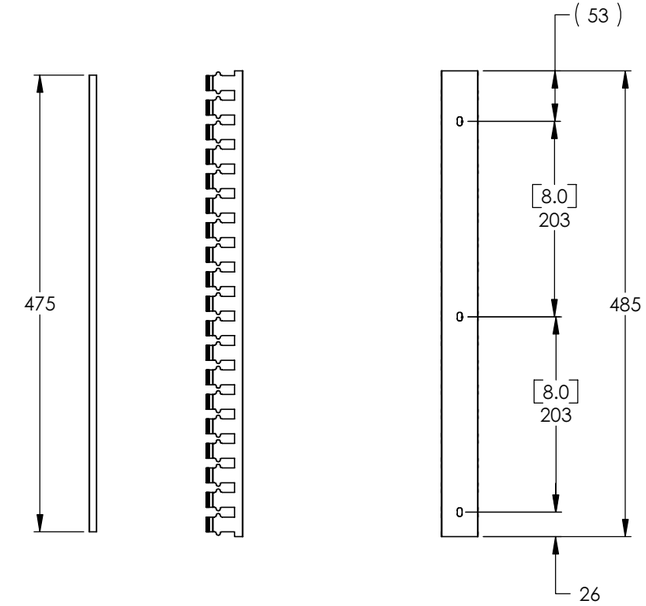


MATCHDRILL TO HOLES IN FRAME ON ASSY AND
INSTALL TRACK WITH RIVETS, TOTAL 6 PLACES ON TWO LEGS.
(SEE NOTE 01 SHEET 01).

△A NO CHANGES TO THIS SHEET

REV	ECO	DATE	DRAWING CHANGES BY	APPROVED BY
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STRAIGHT TRACK W/LID
(2 SETS REQ'D PER BASEFRAME)



NOTE: THIS SHEET SHOWS DETAILS OF ITEM 0170 SHEET 01.

NOTES:

1. TWO PARTS EACH TYPE REQUIRED PER BASEFRAME.
2. ASSY'S FITTED TO THE INNER RIGHT AND LEFT SIDES OF THE BASEFRAME.
3. ASSY'S ARE RIVETED TO THE BASEFRAME WITH ITEM 0180. DOME OF RIVET HEAD IS LOCATED ON THE INSIDE OF THE DUCT.

MATERIAL
PLASTIC WIRING DUCT WITH COVER CREO P/N 18-3140

THIRD ANGLE PROJECTION

TOLERANCES UNLESS NOTED

LINEAR	ANGULAR °
X. ± 0.5	X. ±
X.X ± 0.3	X.X ±
X.XX ±	X.XX ±
X.XXX ±	90° ±

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ASSEMBLY, MECH,
BASE, L-CONVEYOR, VAL
ASSEMBLY DRAWING

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PART NO. 50-2171C	REV A	DOC AD	SHEET 3	OF 3