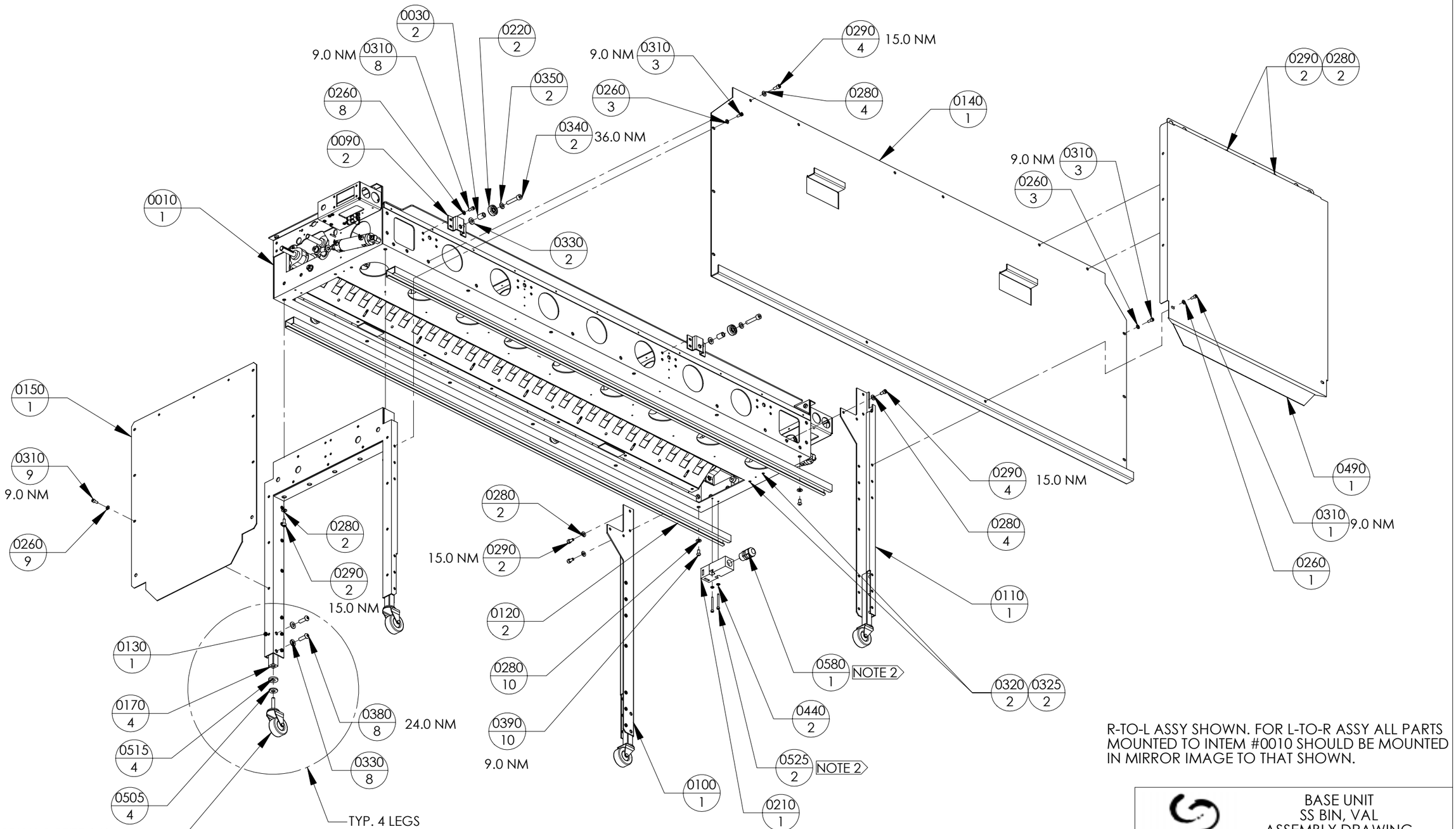
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R-TO-L ASSY SHOWN. FOR L-TO-R ASSY ALL PARTS MOUNTED TO INTEM #0010 SHOULD BE MOUNTED IN MIRROR IMAGE TO THAT SHOWN.

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NOTES:
1). DO NOT USE LOCTITE ON THIS ASSY UNLESS SPECIFIED.
2). SNUG BUT DO NOT CRUSH PLASTIC PART.

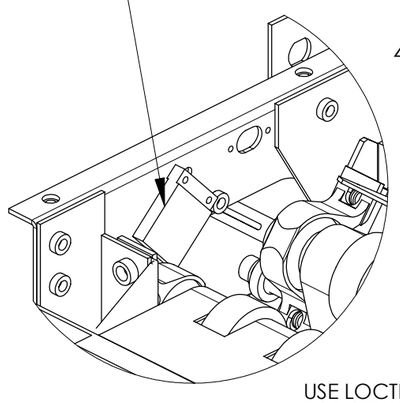
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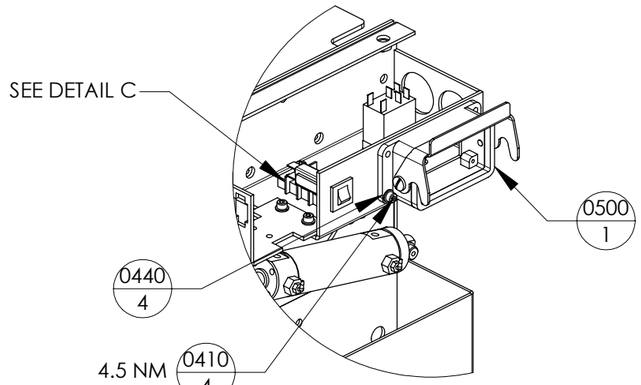
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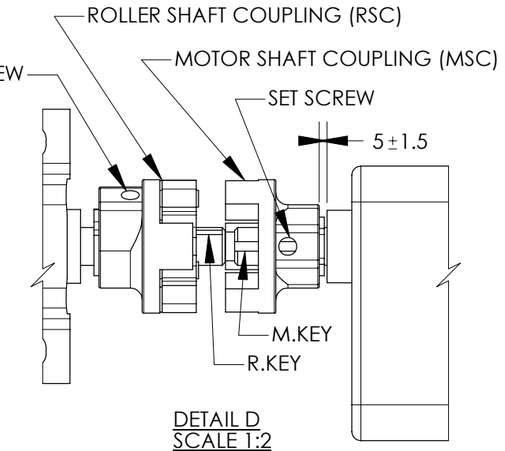
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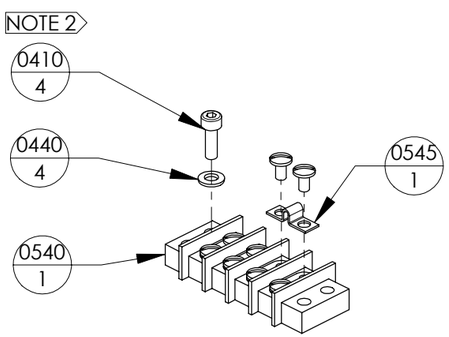
DETAIL B
SCALE 1 : 3



DETAIL A
SCALE 1 : 4



DETAIL D
SCALE 1:2



DETAIL C
SCALE 1 : 2

SHAFT ALIGNMENT PROCCEDURE

1). SECURE MSC WITH SET SCREW AGAINST A M.KEY IN 5mm FROM GEER MOTOR HOUSING AS SHOWN.
2). MOVE RSC TOWARD THE BEARING TO EXPOSE THE SHAFT.
3). ALIGN THE MOTOR SHAFT TO ROLLER SHAFT IN VERTICAL AND HORIZONTAL PLANES WITHIN ±0.5mm BY MOVING MOTOR MOUNT BRKT (#0060) UP AND DOWN,RIGHT AND LEFT
4). TIGHTEN THE SCREWS (#0290).
5). MOVE RSC FORWARD TO ENGAGE WITH MSC.
6). TIGHTEN THE SET SCREW AGAINST THE R.KEY.

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NOTES:
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2). SNUG BUT DO NOT CRUSH PLASTIC PART.

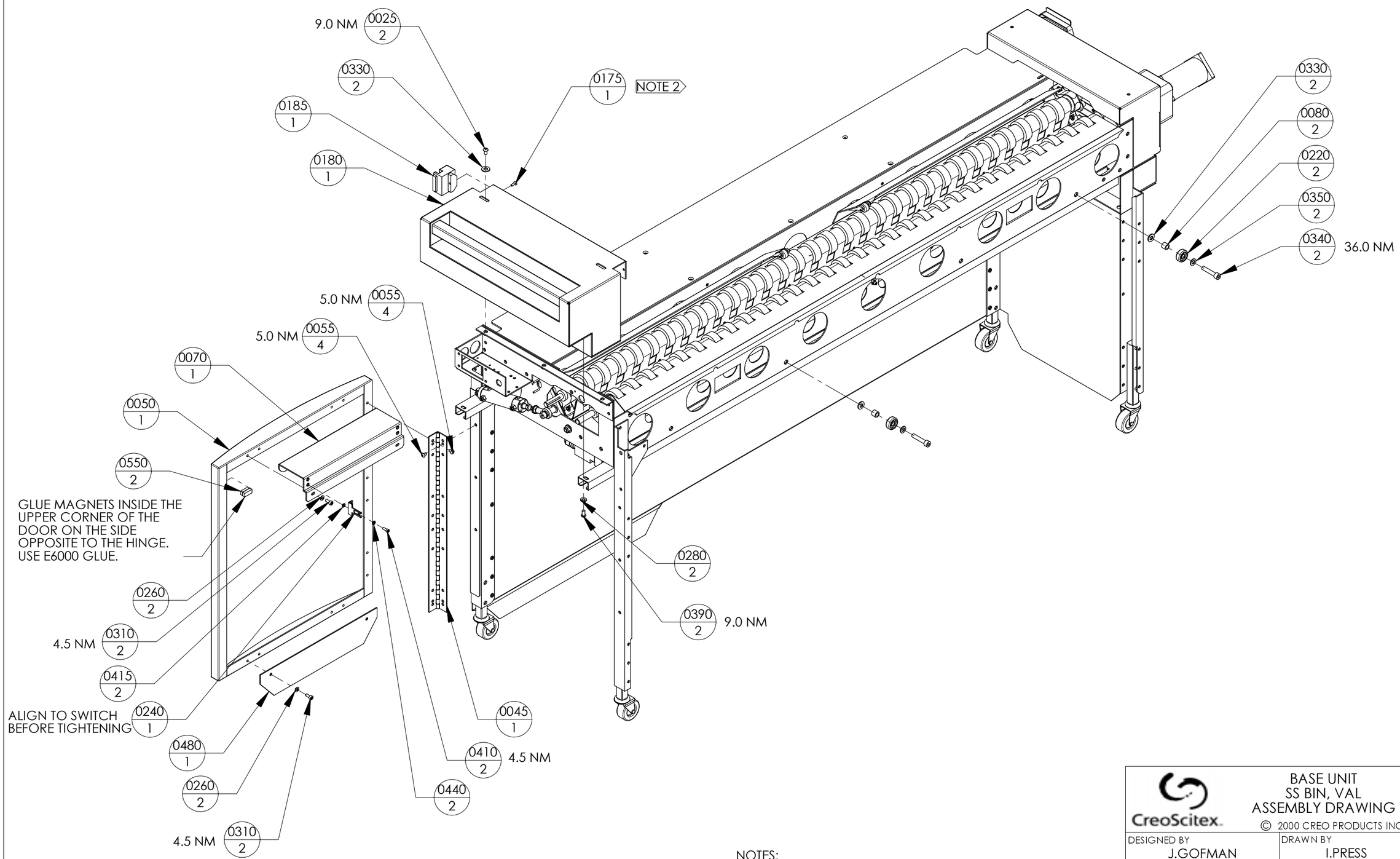
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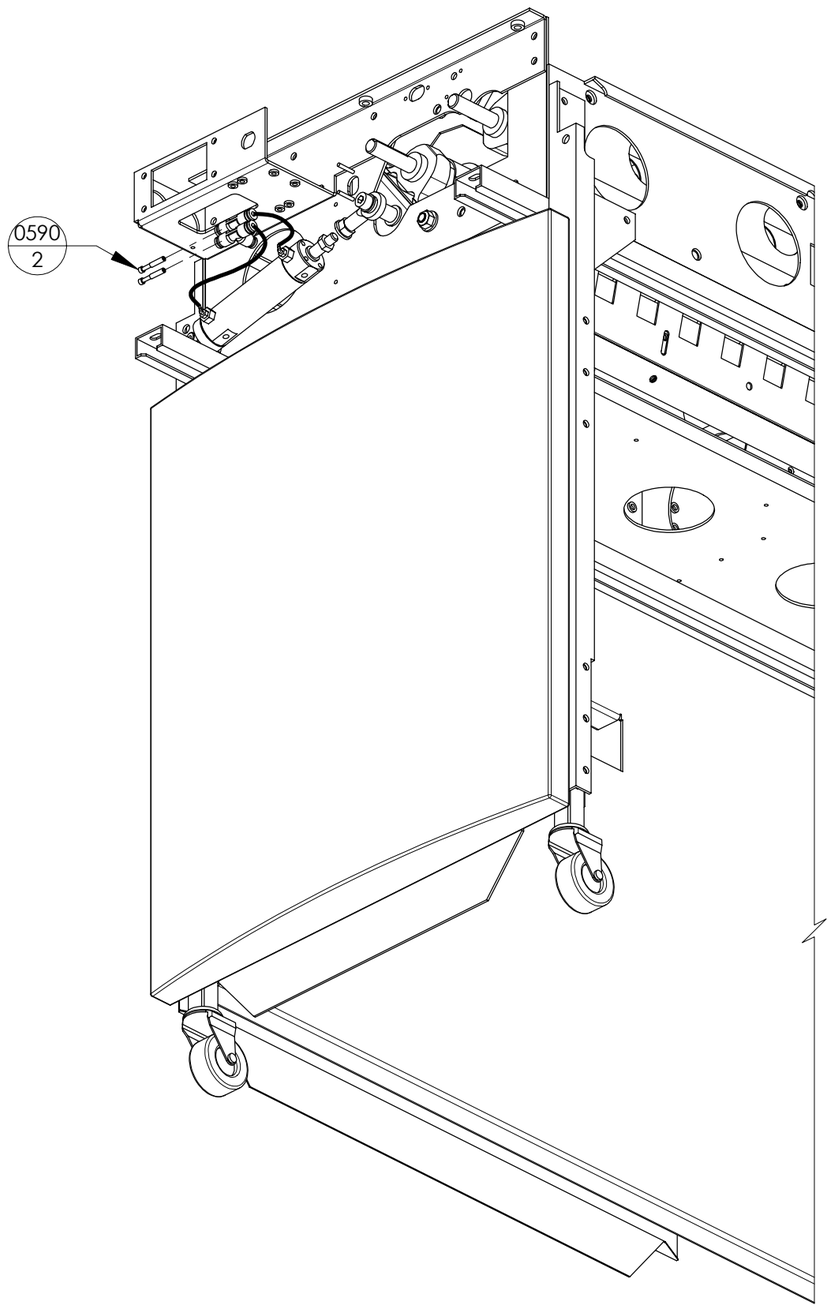
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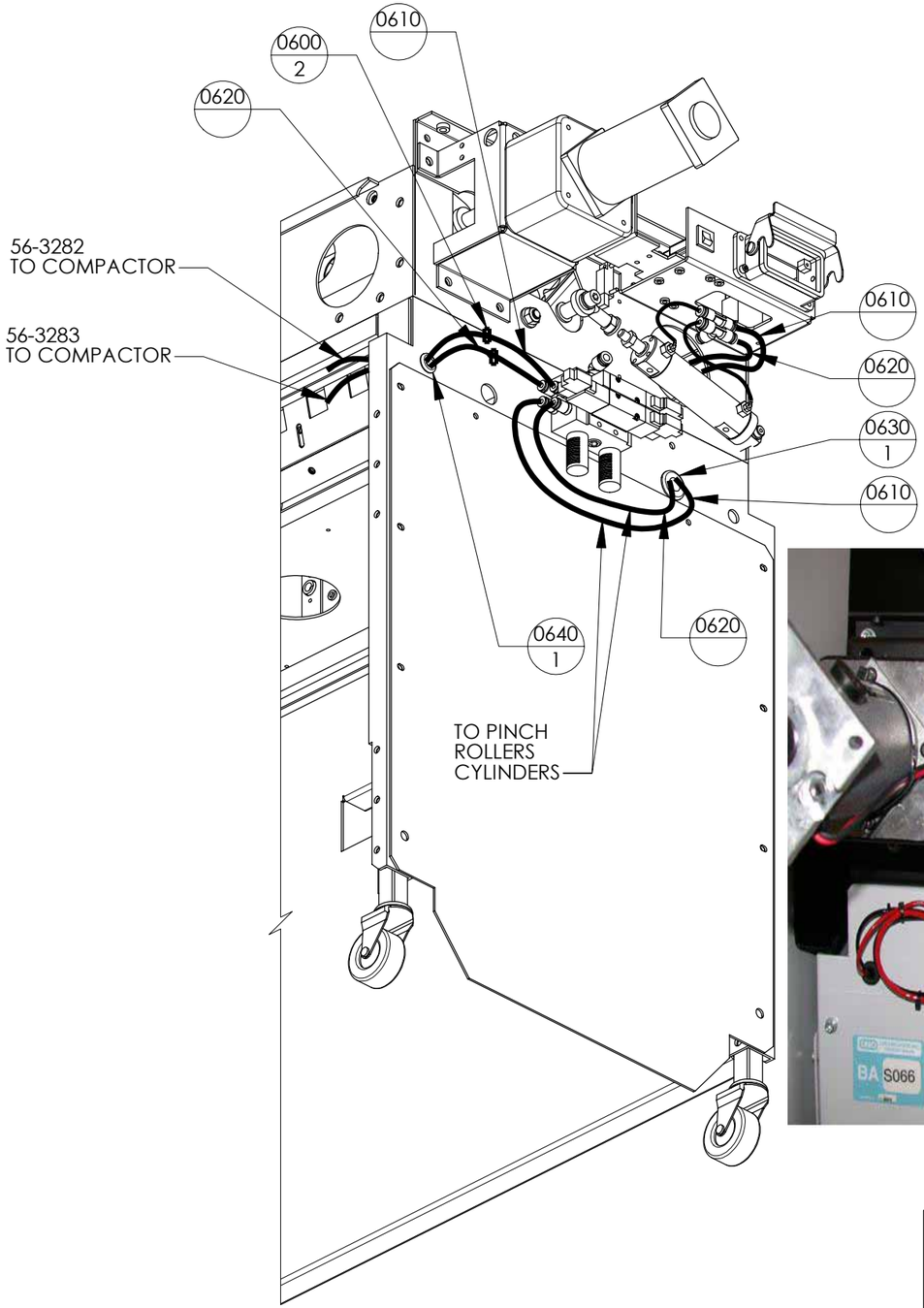
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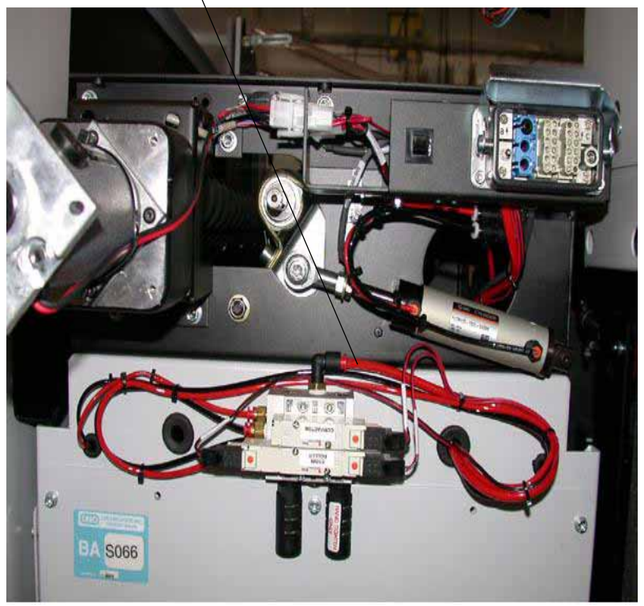
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AIR TUBING AND WIRING ROUTING
AS SHOWN ON PICTURE.

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