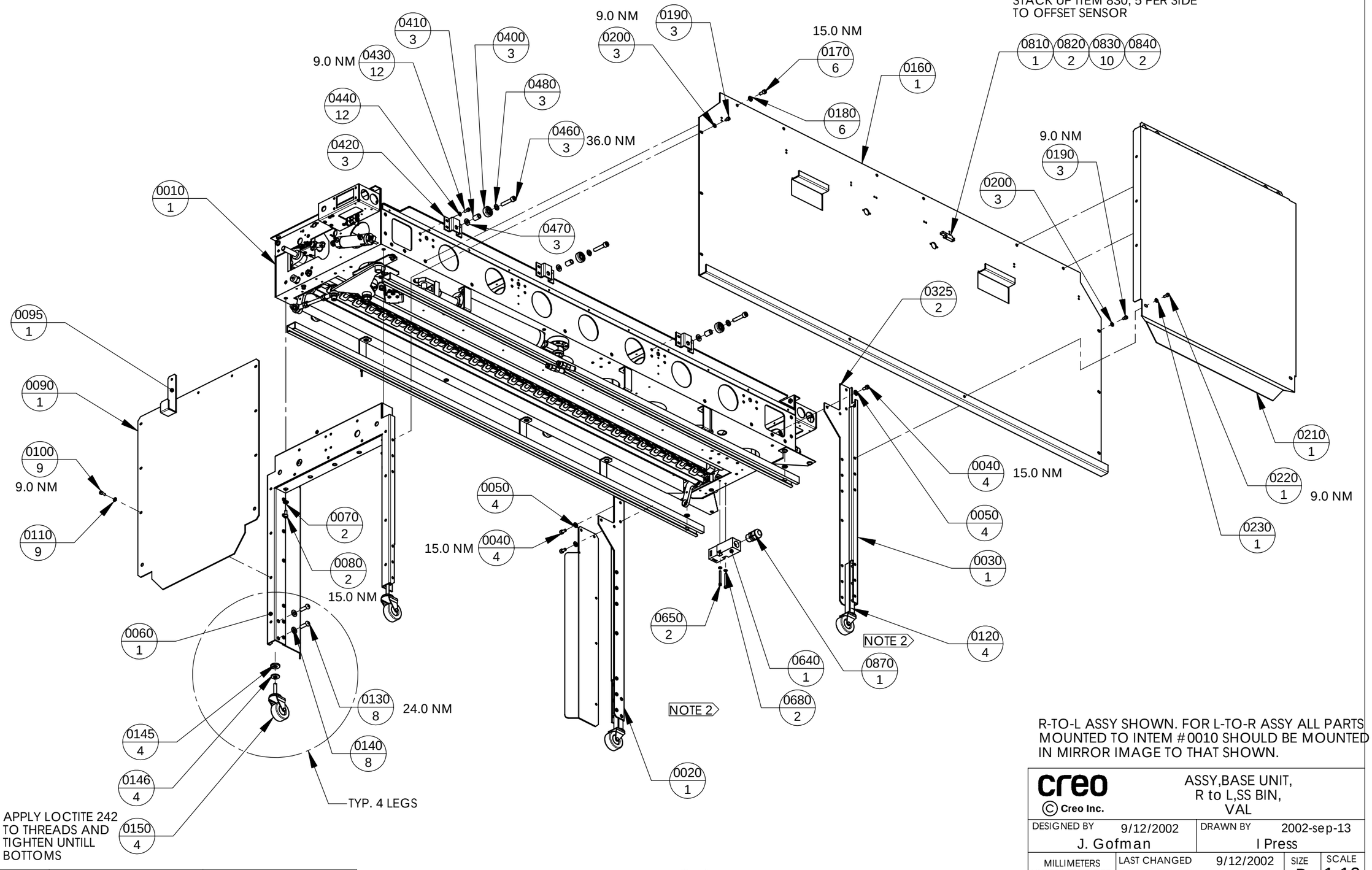
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LOCTITE 242 TO HOLES IN PANEL
STACK UP ITEM 830, 5 PER SIDE
TO OFFSET SENSOR



R-TO-L ASSY SHOWN. FOR L-TO-R ASSY ALL PARTS MOUNTED TO INTEM #0010 SHOULD BE MOUNTED IN MIRROR IMAGE TO THAT SHOWN.

REV	ECO	DATE	DRAWING CHANGES BY	APPROVED BY
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A	E450	2002:OCT:07	D WOODBURN	K WILLIAMS

NOTES:
1). DO NOT USE LOCTITE ON THIS ASSY UNLESS SPECIFIED.
2). SNUG BUT DO NOT CRUSH PLASTIC PART.

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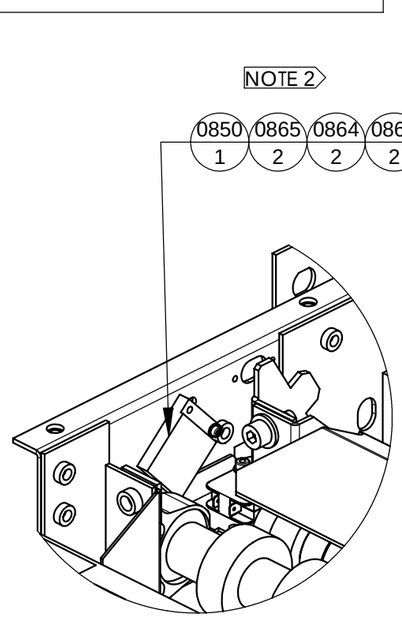
ASSY,BASE UNIT,
R to L,SS BIN,
VAL

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MILLIMETERS UNLESS SPECIFIED	LAST CHANGED	SIZE	SCALE
	9/12/2002 KWilliams	B	1:10

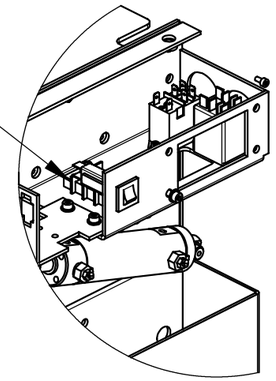
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50-	2308B-A			-DD	1	4

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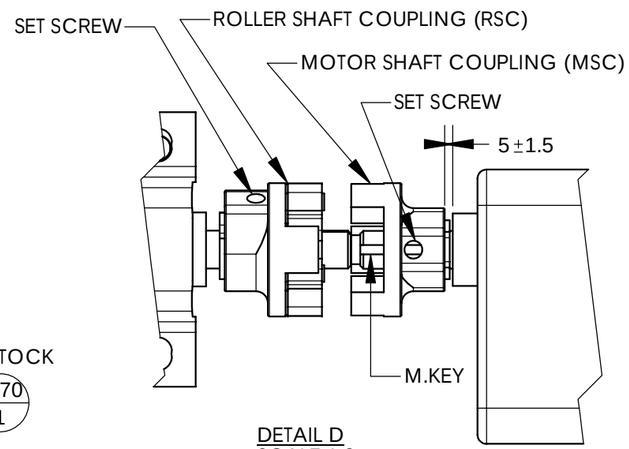


DETAIL B
SCALE 1 : 3

DETAIL C
SCALE 1 : 2



DETAIL A
SCALE 1 : 4



DETAIL D
SCALE 1:2

SHAFT ALIGNMENT PROCCEDURE

1). SECURE MSC WITH SET SCREW AGAINST A M.KEY IN 5mm FROM GEER MOTOR HOUSING AS SHOWN.
2). MOVE RSC TOWARD THE BEARING TO EXPOSE THE SHAFT.
3). ALIGN THE MOTOR SHAFT TO ROLLER SHAFT IN VERTICAL AND HORIZONTAL PLANES WITHIN ±0.5mm BY MOVING MOTOR MOUNT BRKT (#0060) UP AND DOWN,RIGHT AND LEFT
4). TIGHTEN THE SCREWS (#0290).
5). MOVE RSC FORWARD TO ENGAGE WITH MSC.
6). TIGHTEN THE SET SCREW AGAINST THE R.KEY.

NOTES:
1). DO NOT USE LOCTITE ON THIS ASSY UNLESS SPECIFIED.
2). SNUG BUT DO NOT CRUSH PLASTIC PART.

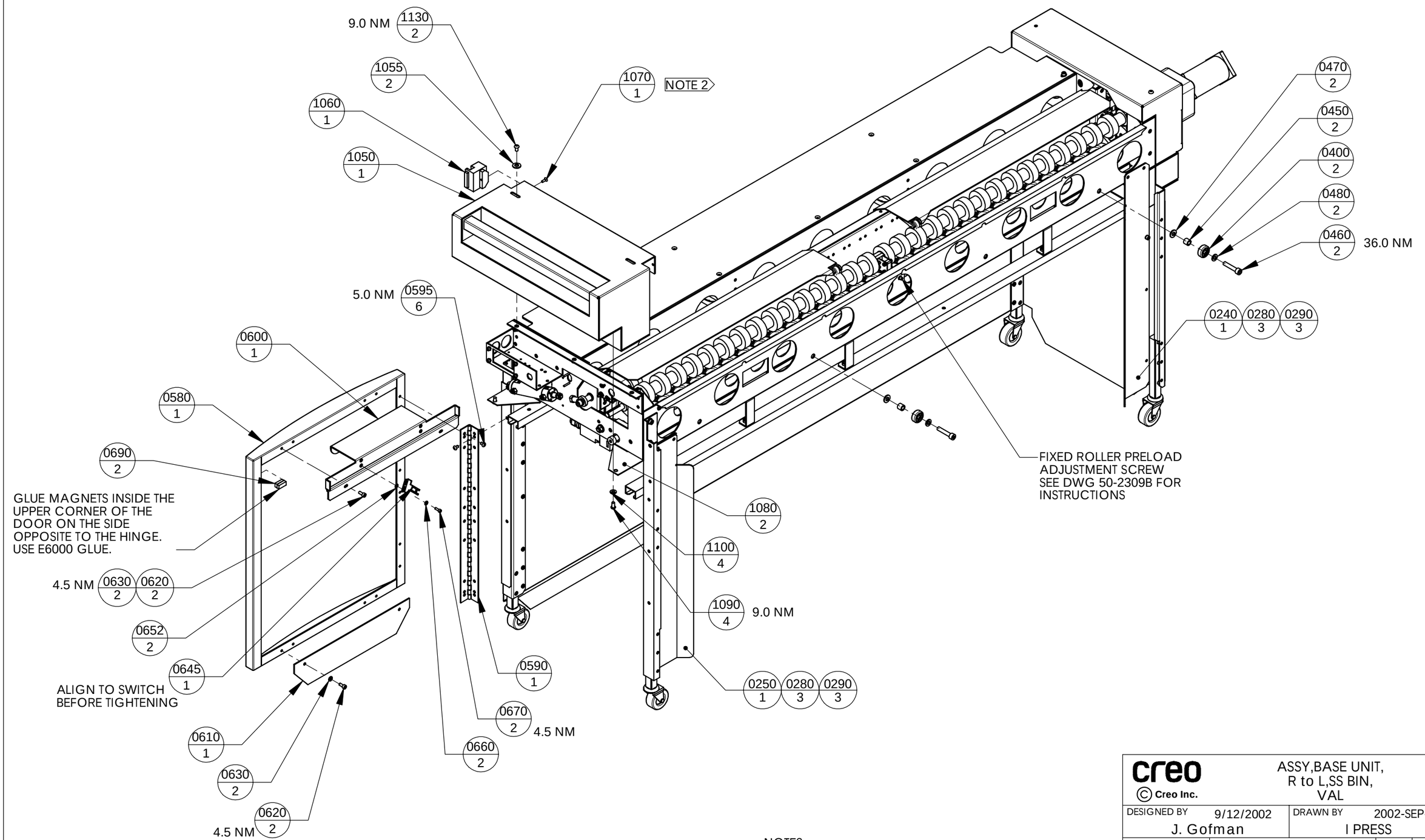
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A	E450	2002:OCT:02	D WOODBURN	K WILLIAMS

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ASSY,BASE UNIT,
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MILLIMETERS UNLESS SPECIFIED	LAST CHANGED 9/12/2002 KWilliams	SIZE B	SCALE 1:5.5	
CATEGORY	PART NUMBER	VER	REV	DOC TYPE / SHEET 0F
50-	2308B-A		-DD	2 4

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REV	ECO	DATE	DRAWING CHANGES BY	APPROVED BY
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A	E450	2002:OCT:08	D WOODBURN	K WILLIAMS

NOTES:
1). DO NOT USE LOCTITE ON THIS ASSY UNLESS SPECIFIED.
2). SNUG BUT DO NOT CRUSH PLASTIC PART.

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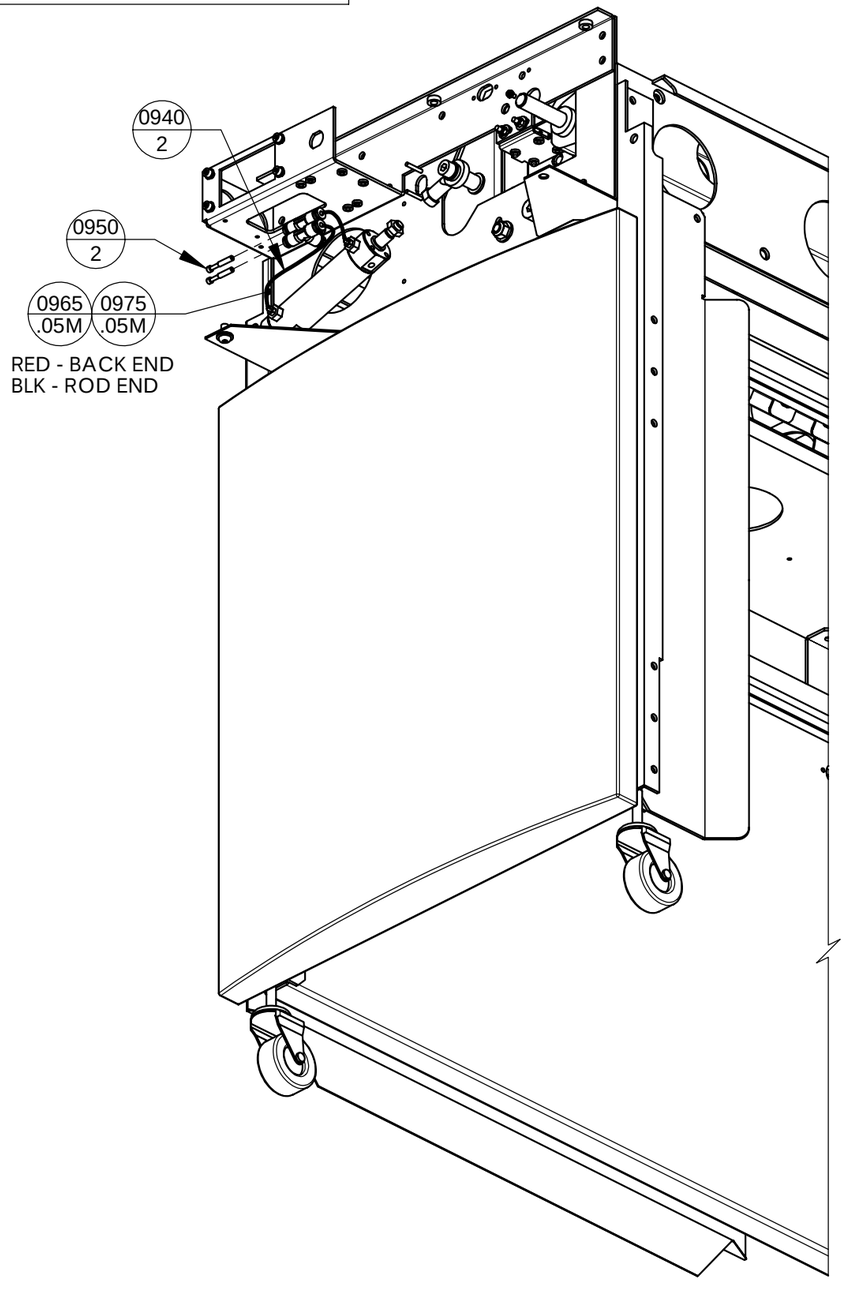
ASSY,BASE UNIT, R to L,SS BIN, VAL

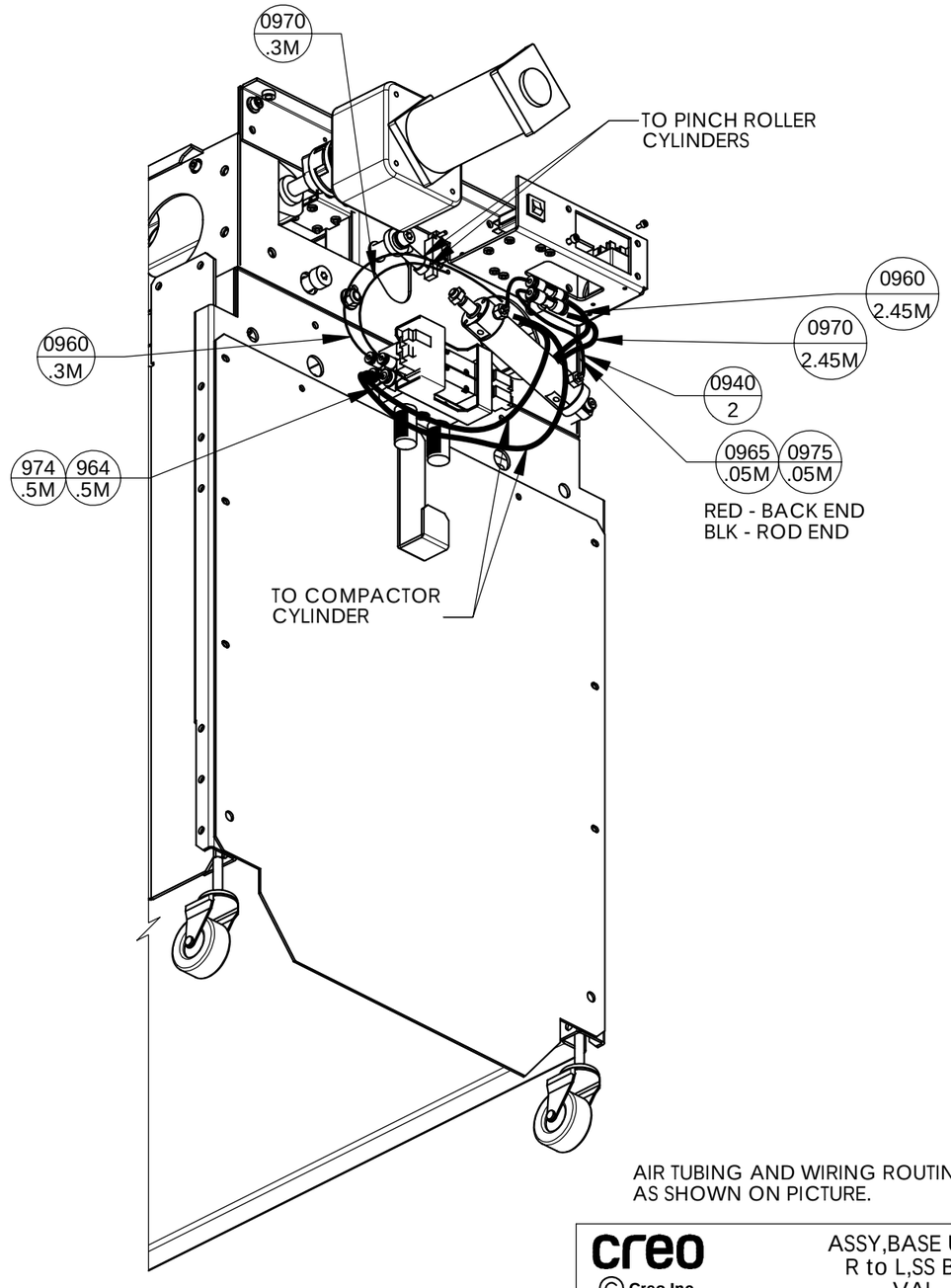
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MILLIMETERS UNLESS SPECIFIED	LAST CHANGED	SIZE	SCALE
	9/12/2002 KWilliams	B	1:8

CATEGORY	PART NUMBER	VER	REV	DOC TYPE	SHEET	OF
50-	2308B	-A		-DD	3	4

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AIR TUBING AND WIRING ROUTING
AS SHOWN ON PICTURE.

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A	E450	2002:OCT:08	D WOODBURN	K WILLIAMS

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ASSY,BASE UNIT,
R to L,SS BIN,
VAL

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MILLIMETERS UNLESS SPECIFIED	LAST CHANGED 9/12/2002 KWilliams	SIZE B	SCALE 1:5	
CATEGORY	PART NUMBER	VER	REV	DOC TYPE	SHEET	OF
50-	2308B-A		-DD	4	4