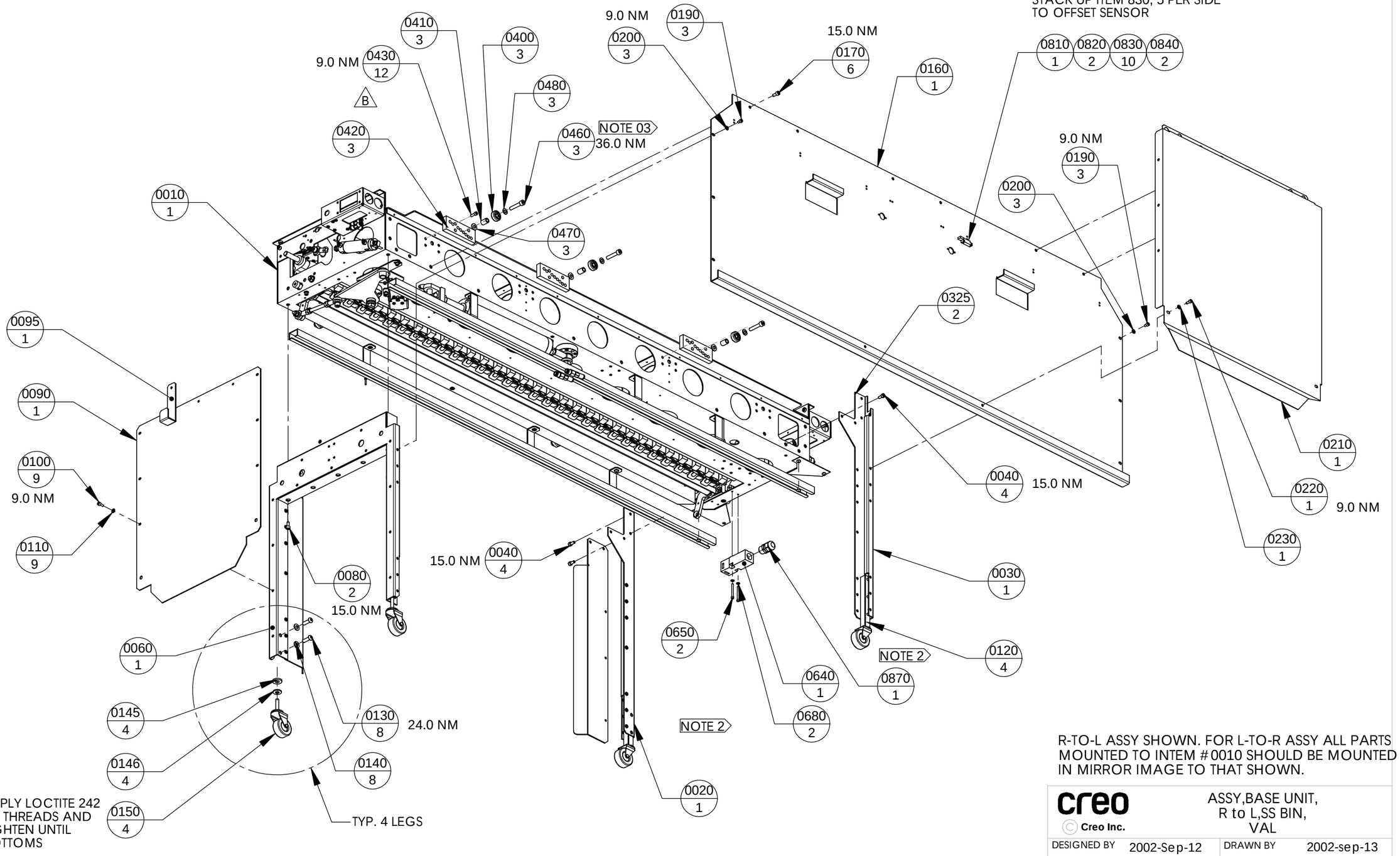
CONFIDENTIAL: PROPERTY OF CREO PRODUCTS INC..




B BOM CHANGE TO ITEMS 0430,0420. ITEM 0440 REMOVED. NO CHANGES TO OTHER SHEETS.

| REV | ECO | DATE | DRAWING CHANGES BY | APPROVED BY |
|---|---|---|---|---|
| B | 00555 | 2003:FEB:20 | D WOODBURN | M HERBERT |
| A | E450 | 2002:OCT:07 | D WOODBURN | K WILLIAMS |

NOTES:
1). DO NOT USE LOCTITE ON THIS ASSY UNLESS SPECIFIED.
2). SNUG BUT DO NOT CRUSH PLASTIC PART.
3). LOCATE SCREW IN APPROPRIATE HOLE ON FINAL ASSY SO THAT SS BIN UNIT IS LEVEL.

R-TO-L ASSY SHOWN. FOR L-TO-R ASSY ALL PARTS MOUNTED TO INTEM #0010 SHOULD BE MOUNTED IN MIRROR IMAGE TO THAT SHOWN.

creo
© Creo Inc.

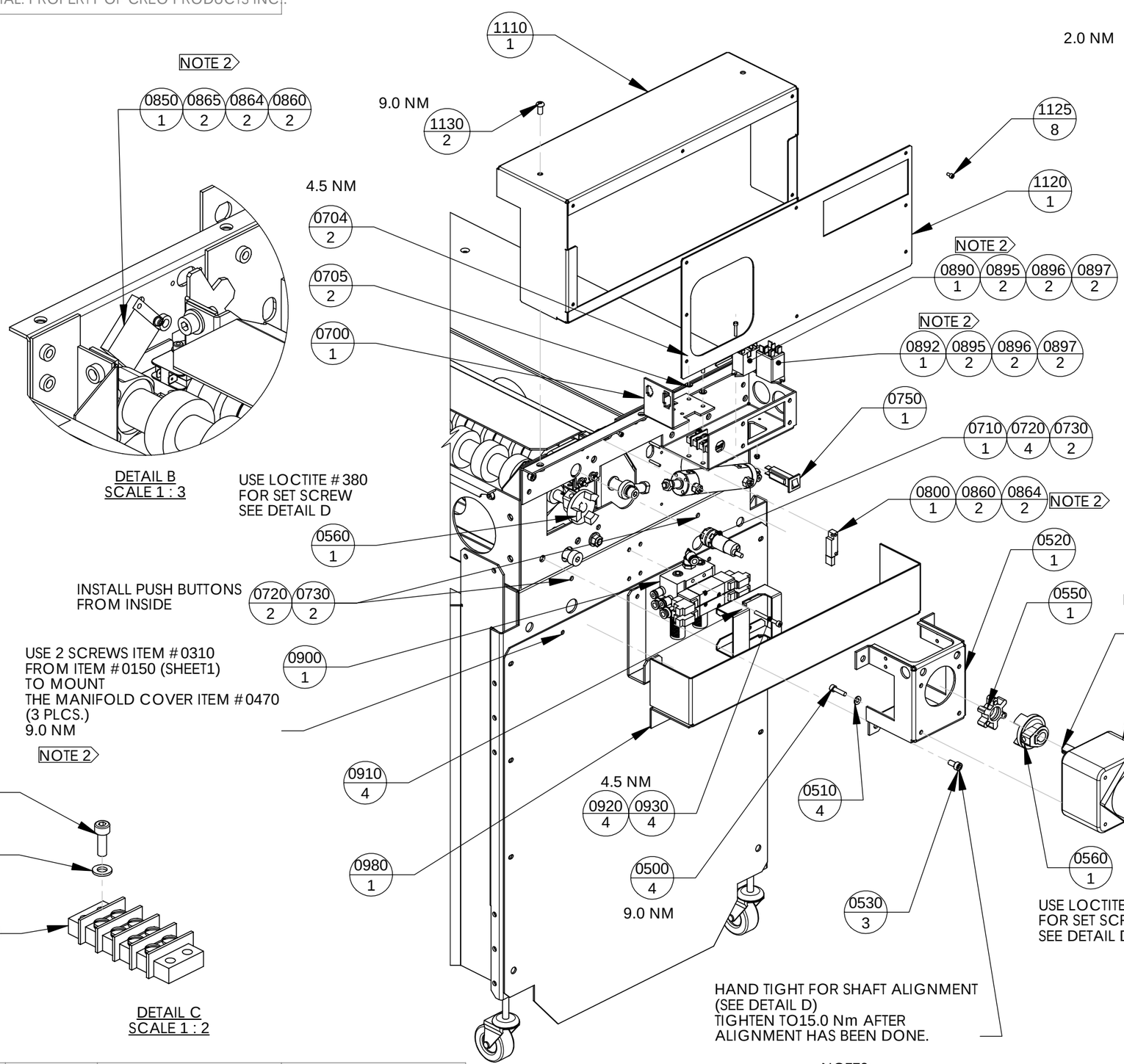
ASSY,BASE UNIT,
R to L,SS BIN,
VAL

| DESIGNED BY | DRAWN BY |
|---|---|
| 2002-Sep-12 J. Gofman | 2002-sep-13 I Press |

| MILLIMETERS UNLESS SPECIFIED | LAST CHANGED | SIZE | SCALE |
|---|---|---|---|
| | 2003-Feb-20 DWoodburn | B | 1:10 |

| CATEGORY | PART NUMBER | VER | REV | DOC TYPE | SHEET | OF |
|---|---|---|---|---|---|---|
| 50- | 2308B- | B | | -DD | 1 | 4 |

CONFIDENTIAL: PROPERTY OF CREO PRODUCTS INC.

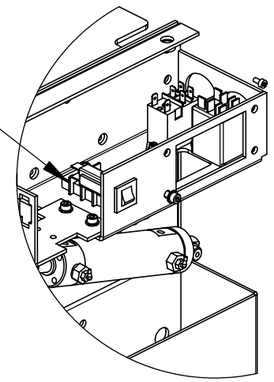



DETAIL B
SCALE 1 : 3

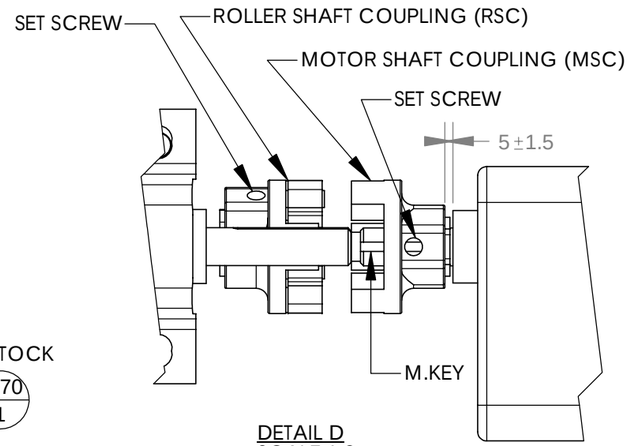





DETAIL C
SCALE 1 : 2




DETAIL A
SCALE 1 : 4




DETAIL D
SCALE 1:2

SHAFT ALIGNMENT PROCCEDURE

1). SECURE MSC WITH SET SCREW AGAINST A M.KEY IN 5mm FROM GEER MOTOR HOUSING AS SHOWN.
2). MOVE RSC TOWARD THE BEARING TO EXPOSE THE SHAFT.
3). ALIGN THE MOTOR SHAFT TO ROLLER SHAFT IN VERTICAL AND HORIZONTAL PLANES WITHIN ±0.5mm BY MOVING MOTOR MOUNT BRKT (#0060) UP AND DOWN,RIGHT AND LEFT
4). TIGHTEN THE SCREWS (#0290).
5). MOVE RSC FORWARD TO ENGAGE WITH MSC.
6). TIGHTEN THE SET SCREW AGAINST THE R.KEY.

NOTES:
1). DO NOT USE LOCTITE ON THIS ASSY UNLESS SPECIFIED.
2). SNUG BUT DO NOT CRUSH PLASTIC PART.

| REV | ECO | DATE | DRAWING CHANGES BY | APPROVED BY |
|---|---|---|---|---|
| B | 00555 | 2003:FEB:20 | D WOODBURN | M HERBERT |
| A | E450 | 2002:OCT:02 | D WOODBURN | K WILLIAMS |

creo
© Creo Inc.

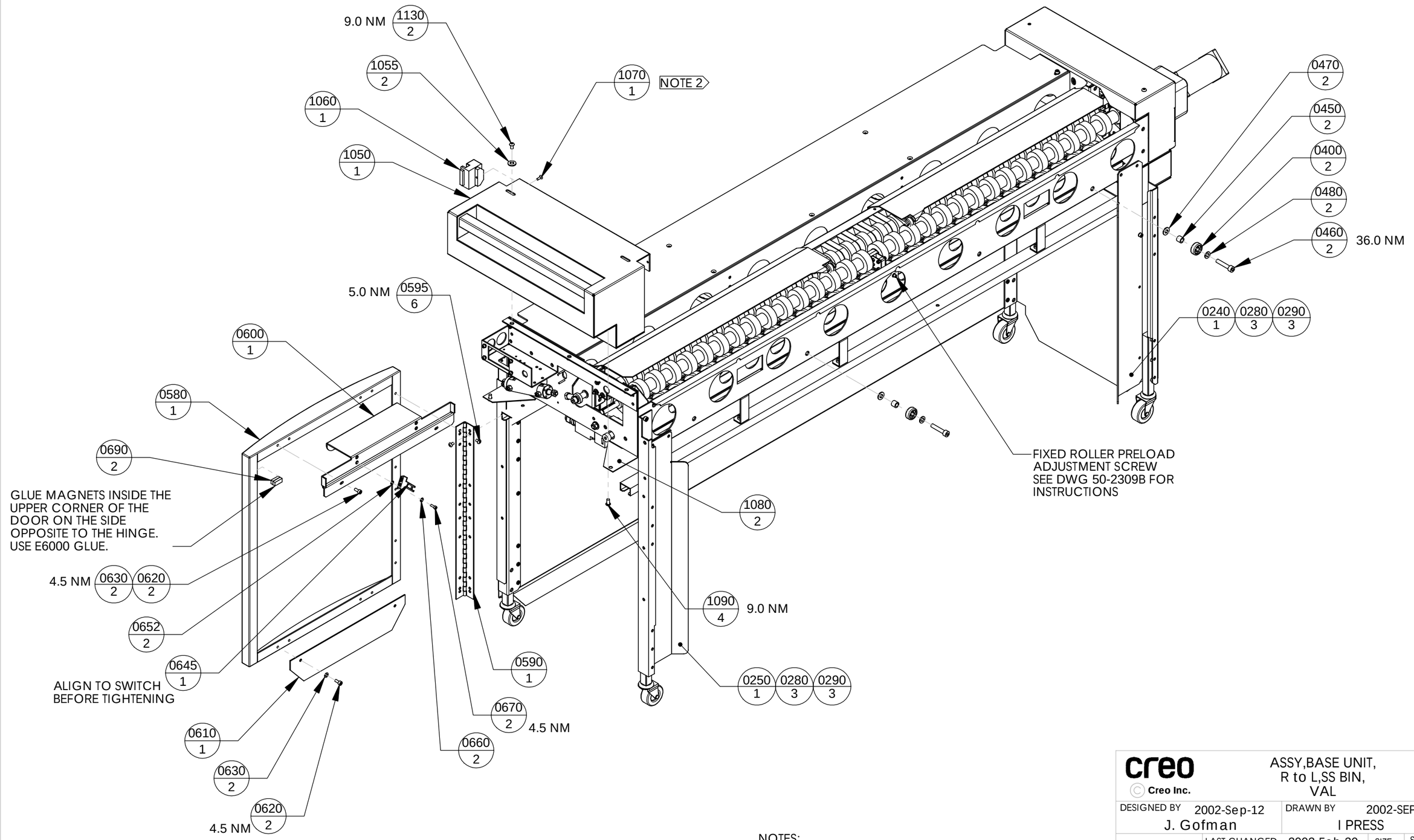
ASSY,BASE UNIT,
R to L,SS BIN,
VAL

| DESIGNED BY | DRAWN BY |
|---|---|
| 2002-Sep-12 J. Gofman | 2002-sep-13 I PRESS |

| MILLIMETERS UNLESS SPECIFIED | LAST CHANGED | SIZE | SCALE |
|---|---|---|---|
| | 2003-Feb-20 DWoodburn | B | 1:5.5 |

| CATEGORY | PART NUMBER | VER | REV | DOC TYPE | SHEET | OF |
|---|---|---|---|---|---|---|
| 50- | 2308B- | B | | -DD | 2 | 4 |

CONFIDENTIAL: PROPERTY OF CREO PRODUCTS INC.




| REV | ECO | DATE | DRAWING CHANGES BY | APPROVED BY |
|---|---|---|---|---|
| B | 00555 | 2003:FEB:20 | D WOODBURN | M HERBERT |
| A | E450 | 2002:OCT:08 | D WOODBURN | K WILLIAMS |

NOTES:
1). DO NOT USE LOCTITE ON THIS ASSY UNLESS SPECIFIED.
2). SNUG BUT DO NOT CRUSH PLASTIC PART.

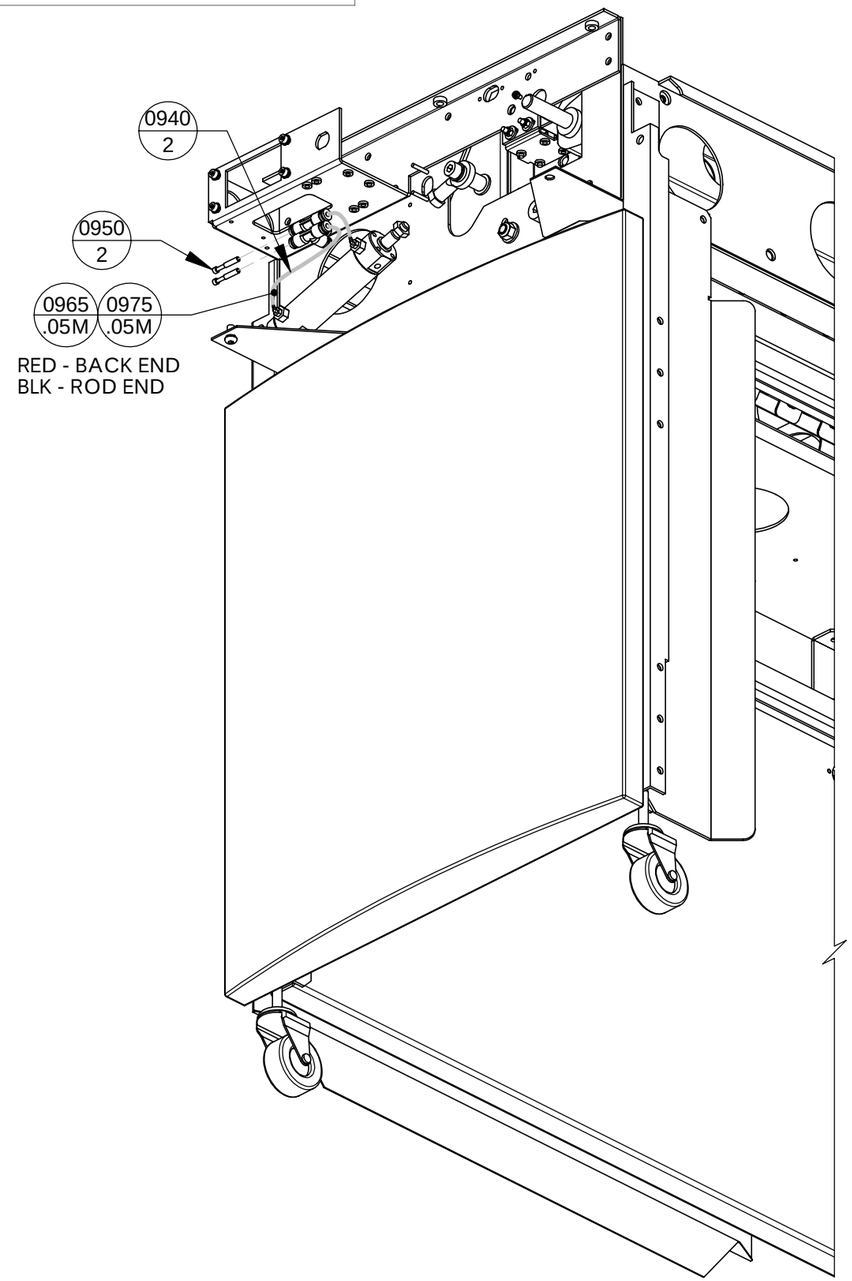
creo
© Creo Inc.

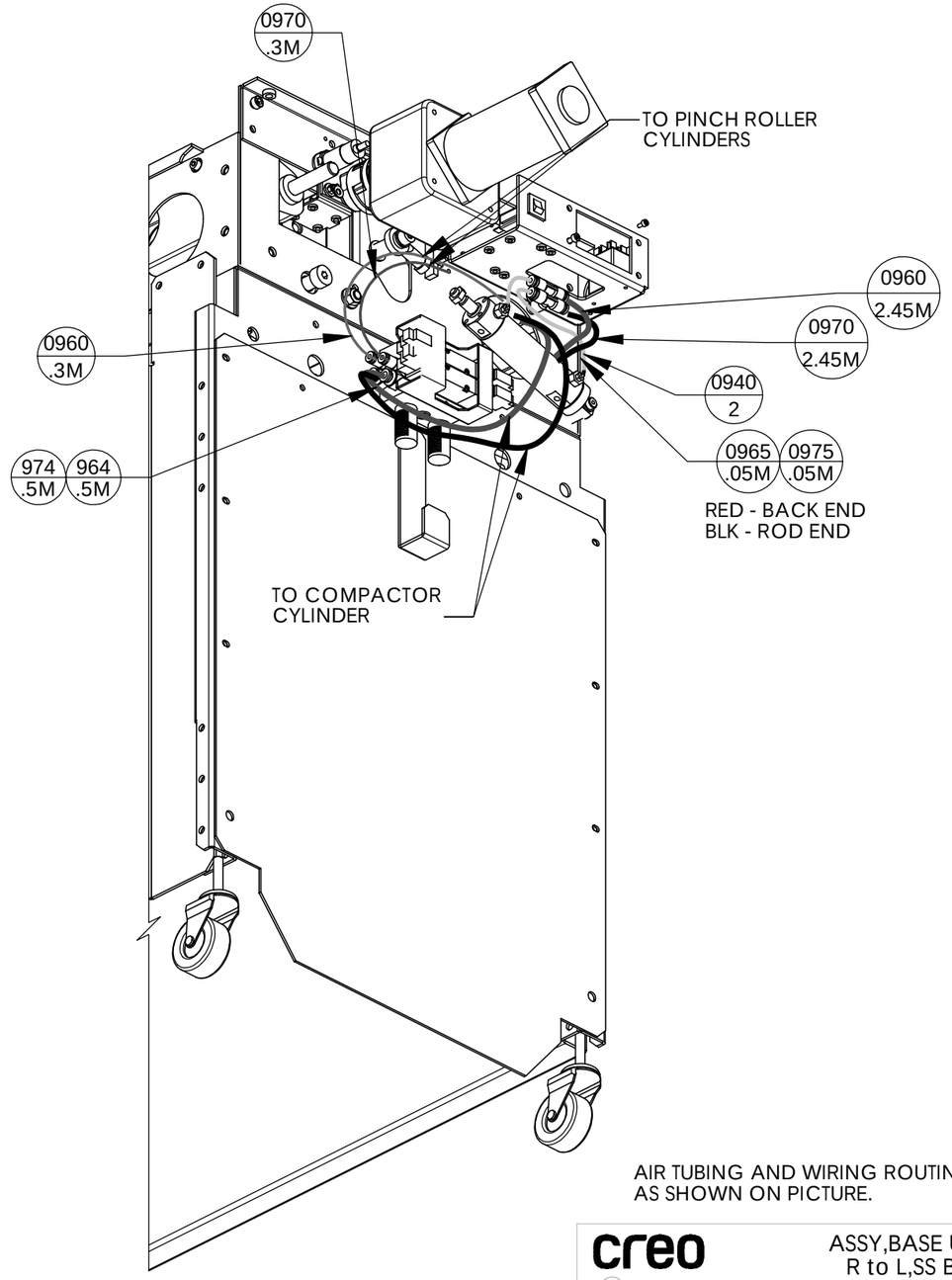
ASSY,BASE UNIT, R to L,SS BIN, VAL

| DESIGNED BY | DRAWN BY | MILLIMETERS UNLESS SPECIFIED | LAST CHANGED | SIZE | SCALE |
|---|---|---|---|---|---|
| 2002-Sep-12 J. Gofman | 2002-SEP-13 I PRESS | | 2003-Feb-20 DWoodburn | B | 1:8 |

| CATEGORY | PART NUMBER | VER | REV | DOC TYPE | SHEET | OF |
|---|---|---|---|---|---|---|
| 50- | 2308B- | B | | -DD | 3 | 4 |

CONFIDENTIAL: PROPERTY OF CREO PRODUCTS INC.




AIR TUBING AND WIRING ROUTING
AS SHOWN ON PICTURE.

| REV | ECO | DATE | DRAWING CHANGES BY | APPROVED BY |
|---|---|---|---|---|
| B | 00555 | 2003:FEB:20 | D WOODURN | M HERBERT |
| A | E450 | 2002:OCT:08 | D WOODBURN | K WILLIAMS |

creo
© Creo Inc.

ASSY,BASE UNIT,
R to L,SS BIN,
VAL

| DESIGNED BY | DRAWN BY | | | |
|---|---|---|---|---|
| 2002-Sep-12 J. Gofman | 2002-SEP-13 I Press | | | |
| MILLIMETERS UNLESS SPECIFIED | LAST CHANGED 2003-Feb-20 DWoodburn | SIZE B | SCALE 1:5 | |
| CATEGORY | PART NUMBER | VER | REV | DOC TYPE | SHEET | OF |
| 50- | 2308B- | B | | -DD | 4 | 4 |