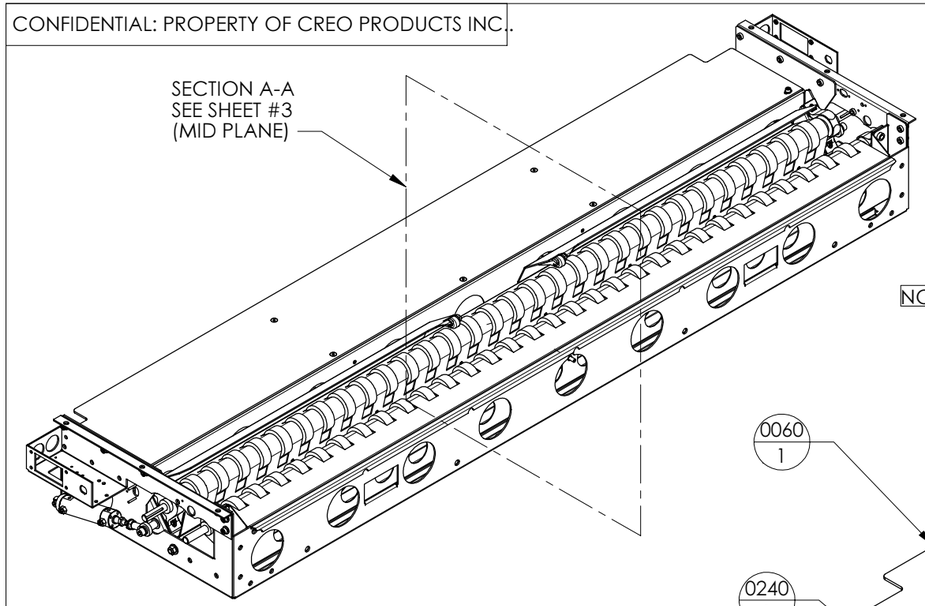
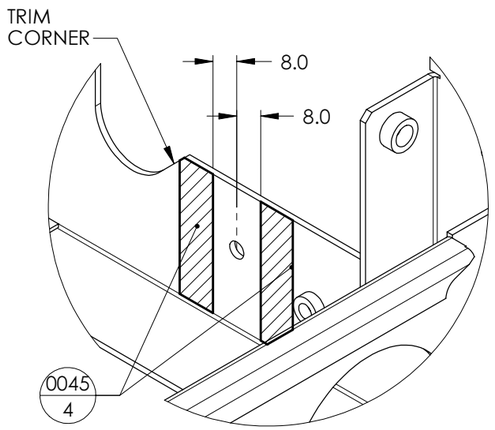
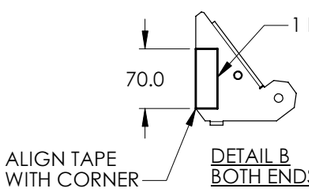
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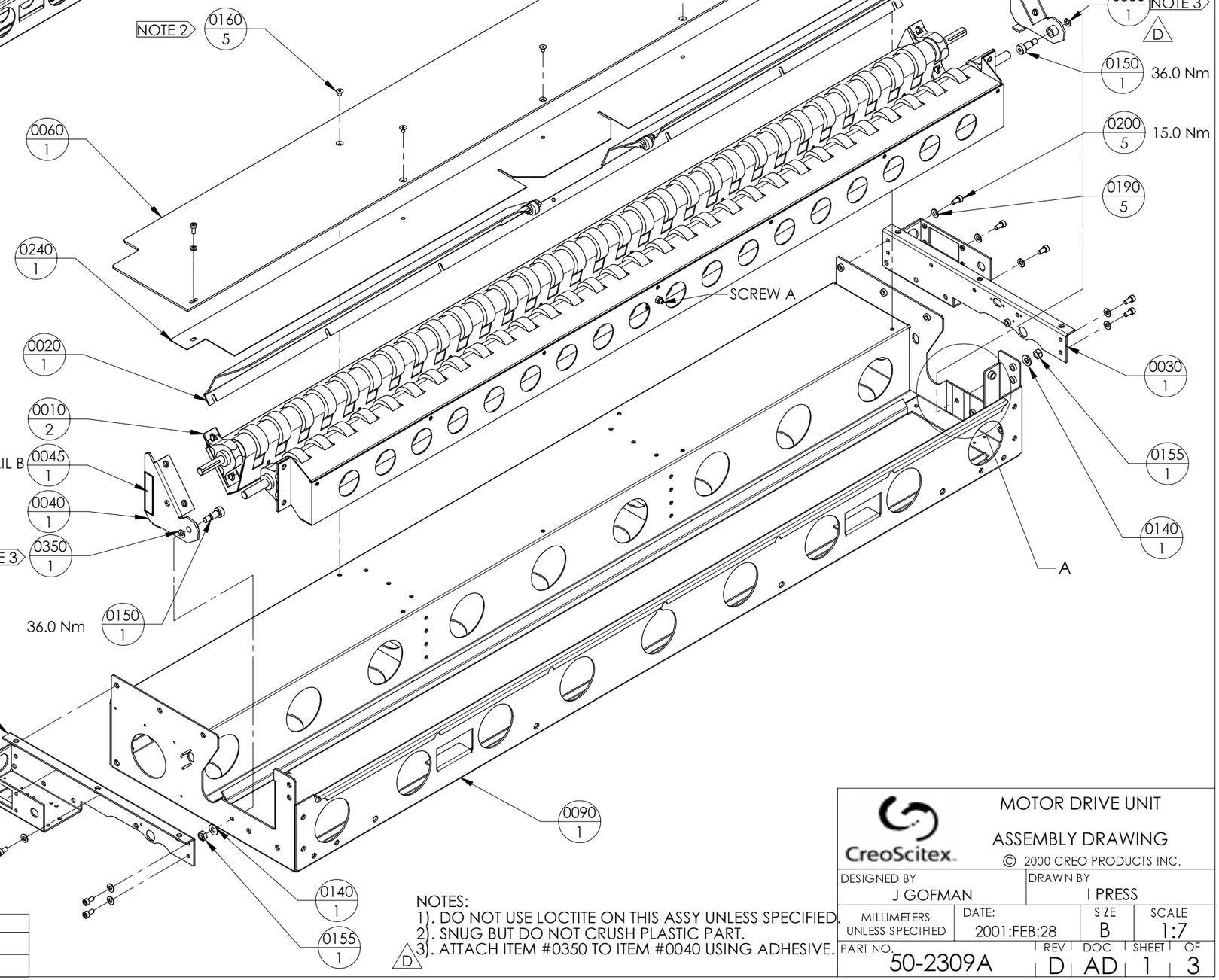


2 LAYERS
BOTH ENDS
(55mm LONG)

DETAIL A
SCALE 1 : 2



DETAIL B
BOTH ENDS



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NOTES:
1). DO NOT USE LOCTITE ON THIS ASSY UNLESS SPECIFIED.
2). SNUG BUT DO NOT CRUSH PLASTIC PART.
D 3). ATTACH ITEM #0350 TO ITEM #0040 USING ADHESIVE.

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MOTOR DRIVE UNIT

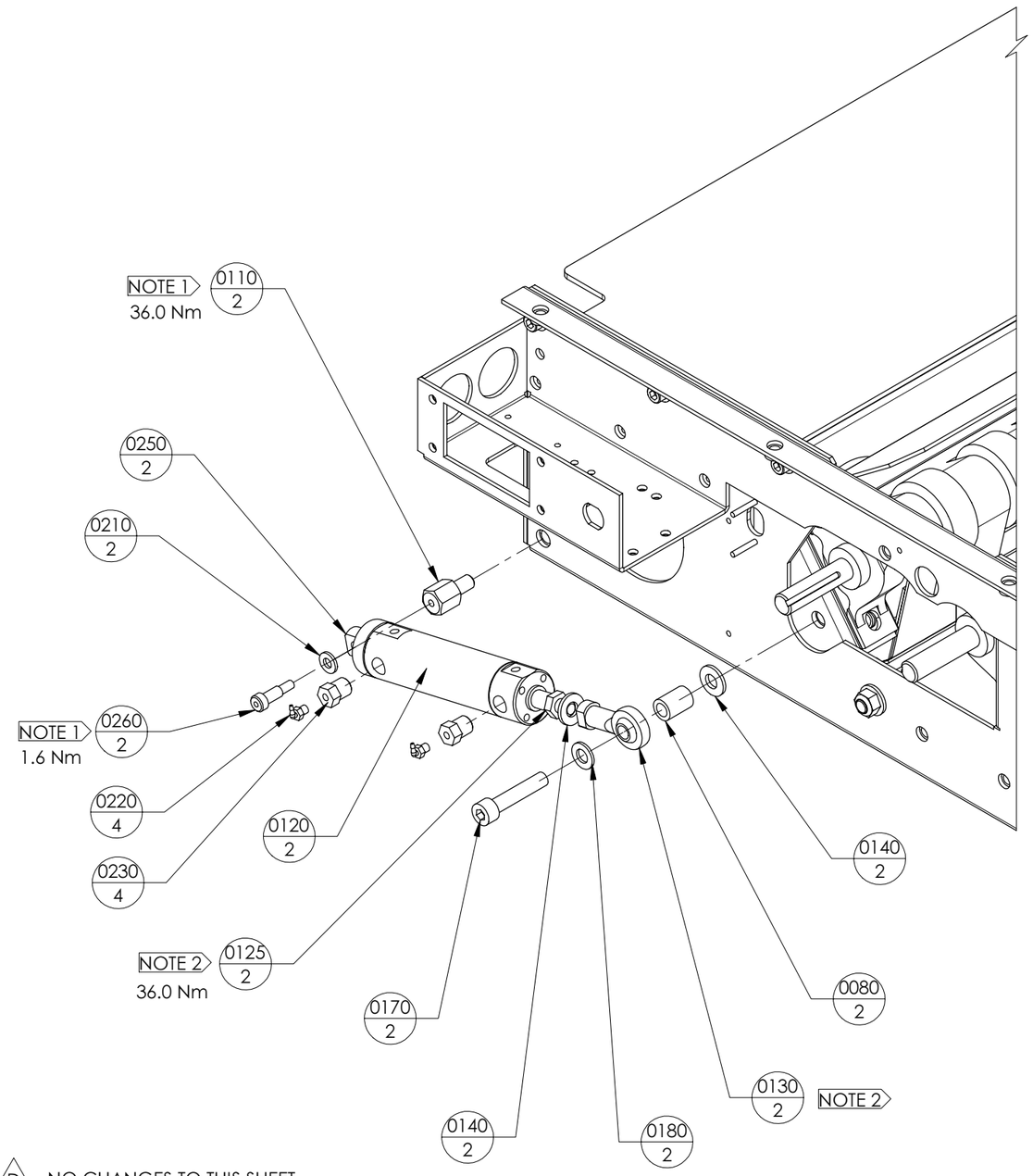
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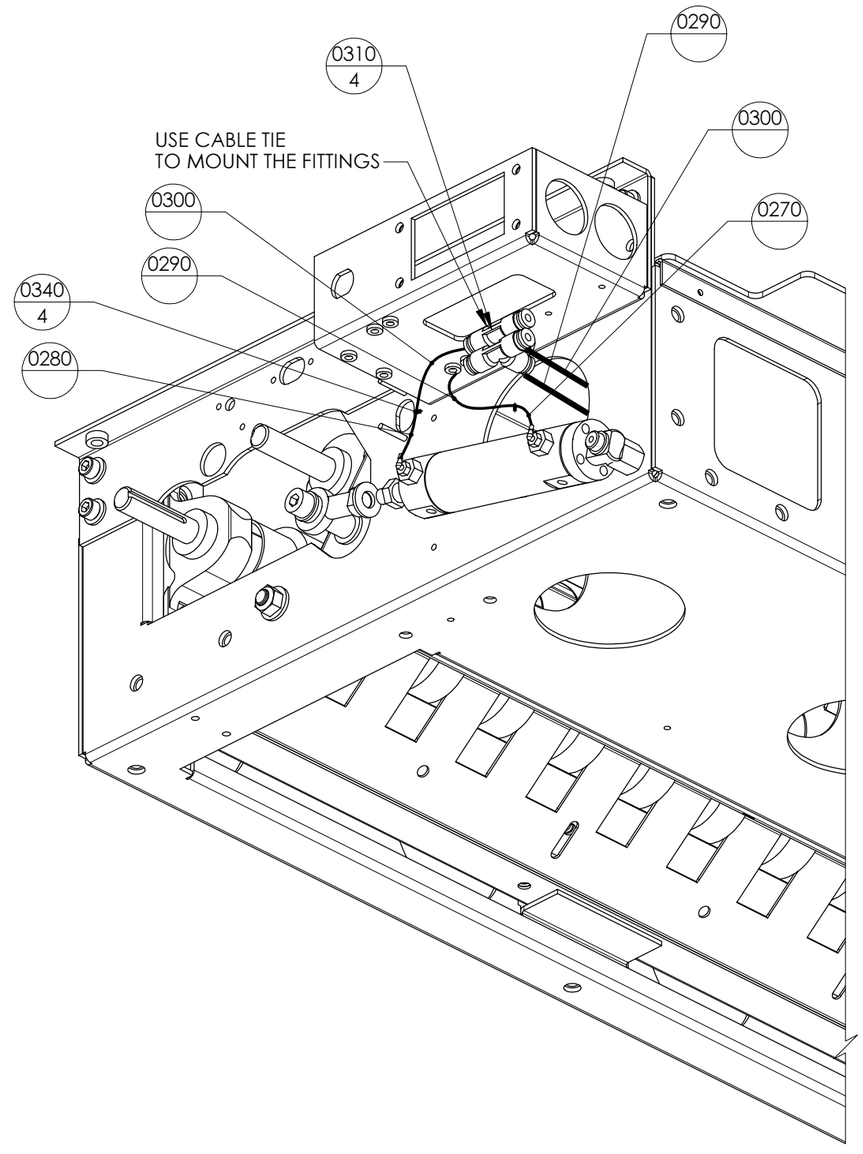
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BOTH ENDS





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NOTES:
1). APPLY LOCTITE 242 TO THE THREADS.
2). SCREW NUT (#0125) FULLY ONTO CYLINDER ROD UNTILL NUT BOTTOMS ON ROD'S THREADS.
SCREW ROD END (#0130) ONTO CYLINDER ROD UNTILL IT BOTTOMS AGAINST NUT.
TORQUE NUT AGAINST ROD END TO 36.0Nm.

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MOTOR DRIVE UNIT

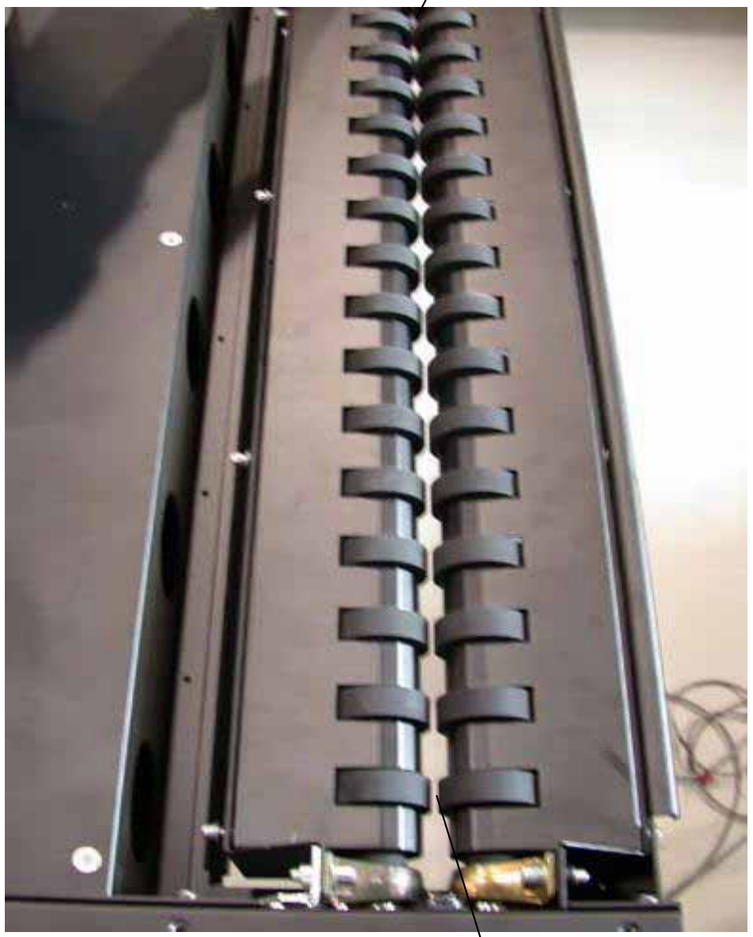
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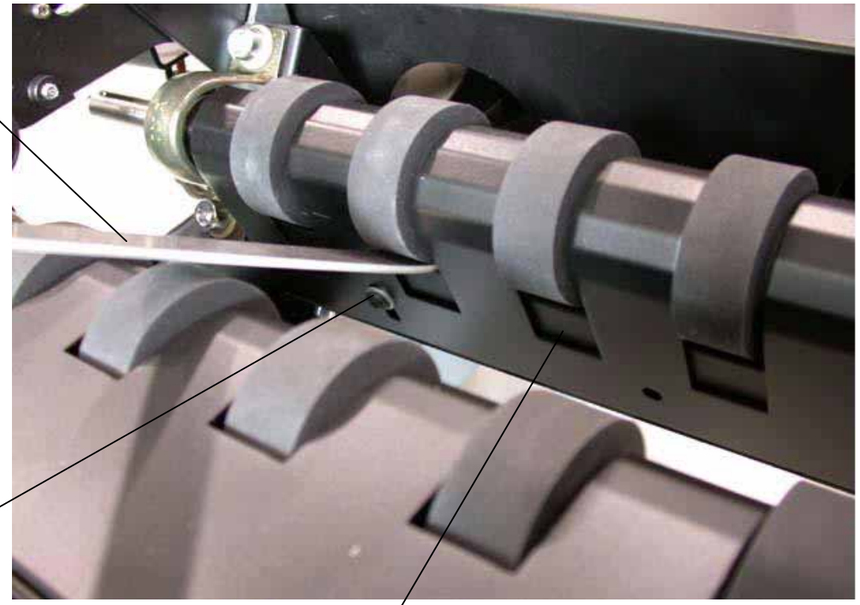
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PART NO.	REV	DOC	SHEET	OF
50-2309A	D	AD	2	3

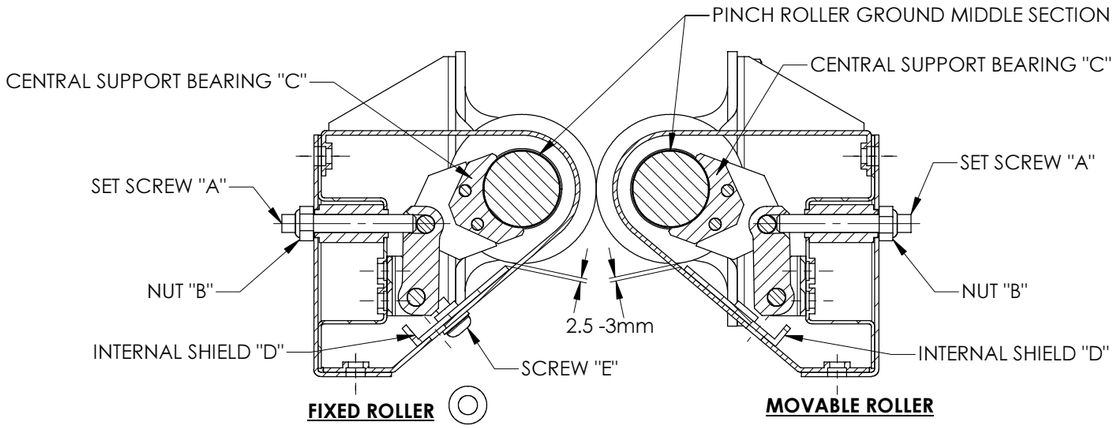
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PIC.1



PIC.2



PINCH ROLLER PRELOAD ADJUSTMENT PROCEDURE

1). TURN IN SET SCREW "A" TO BRING THE CENTRAL SUPPORT BEARING "C" IN CONTACT WITH THE GROUND MIDDLE SECTION OF THE FIXED (MOTOR SIDE) ROLLER. STOP TURNING WHEN THE ROLLER JUST START TO MOVE FORWARD.
2). TURN SET SCREW "A" TWO FULL ROTATION FURTHER INWARD.
3). REPEAT STEPS 1 & 2 FOR MOVABLE ROLLER.
4). CLOSE ROLLERS TOGETHER BY HAND SO THEY CONTACT IN THE MIDDLE (NO PRESSURE). OBSERVE GAPS AT BOTH ENDS. (SEE PIC.1)
5). IF GAP IS MORE OR LESS THAN 3.5±0.5mm - RE-ADJUST IT BY TURNING BOTH SET SCREWS "A" EQUAL AMOUNTS IN OR OUT.
6). HOLD THE ADJUSTED SET SCREW "A" WITH ALLEN KEY AND TIGHTEN NUT "B" TO 15.0 Nm. BOTH SIDES. (SEE PIC.3)

INTERNAL SHIELD TO ROLLER GAP ADJUSTMENT PROCEDURE

1). INSERT TWO SPACERS (2.5-3mm THICK, 20mm WIDE) UNDERNEATH THE ROLLER AS SHOWN AT PIC.2.
2). BUTT THE INTERNAL SHIELD "D" UP TO BOTH SPACERS.
3). TIGHTEN SCREWS "E" TO 5.0 Nm.
4). REPEAT STEPS 1-3 FOR OTHER ROLLER.

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PIC.3

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MOTOR DRIVE UNIT

ASSEMBLY DRAWING

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