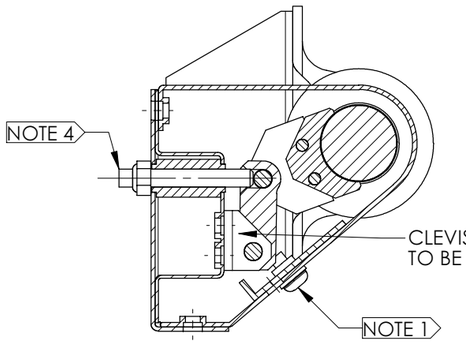
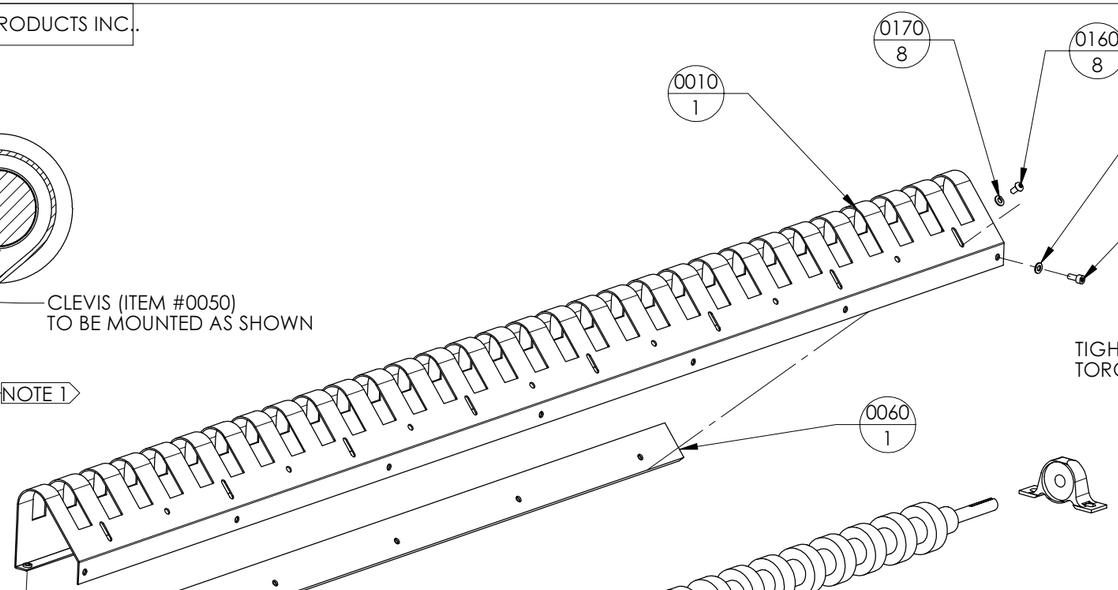
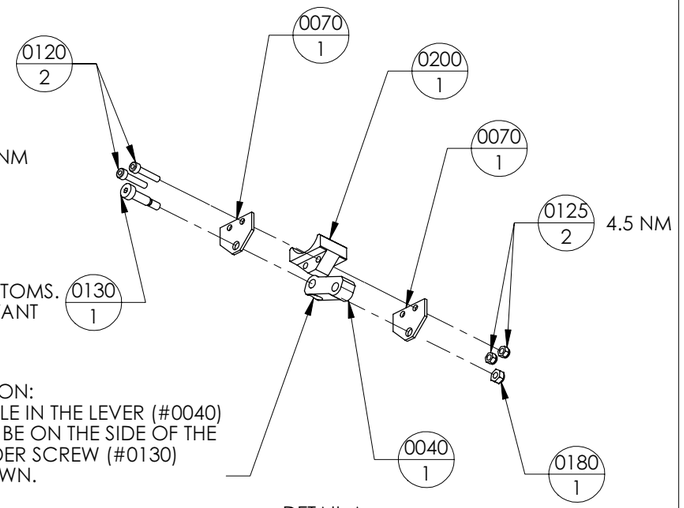
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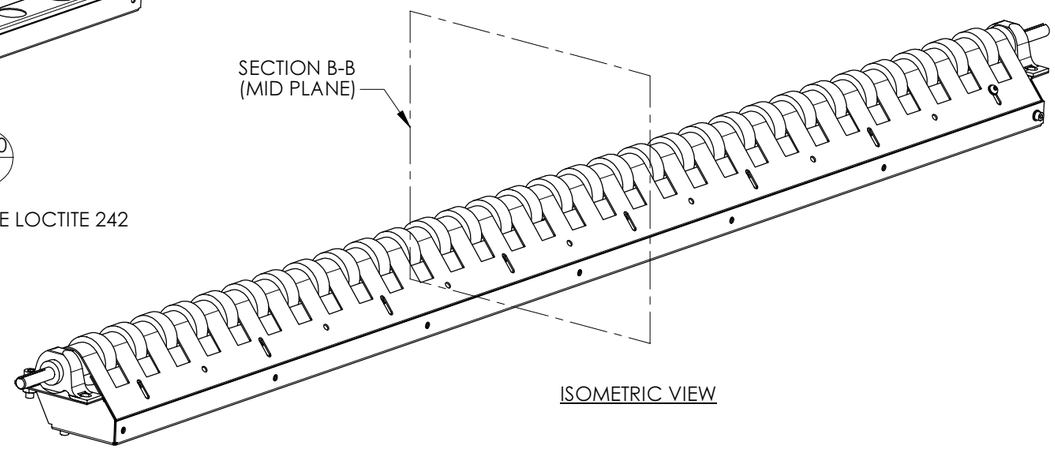


SECTION B-B
SCALE 1 : 2





DETAIL A



ISOMETRIC VIEW

NOTES:
1). THESE SCREWS SHOULD STAY LOOSE IN THIS ASSY AND TIGHTEN TO 5.0 Nm AFTER INTERNAL SHIELD (# 0060) HAS BEEN ADJUSTED TO THE PINCH ROLLER (# 0030) IN UPPER LEVEL ASSY 50-2309A.
2). THESE SCREWS SHOULD STAY LOOSE IN THIS ASSEMBLY AND TIGHTEN TO 9.0 Nm AFTER UNIT 50-2316A HAS BEEN INSTALLED IN UPPER LEVEL ASSY 50-2309A.
3). M8 NUTS (# 0100) ARE USED TO HOLD BEARING IN PLACE FOR STORAGE AND WILL BE DISCARED DURING INSTALLATION INTO UPPER LEVEL ASSY 50-2309A.
4). THESE ITEMS SHOULD STAY LOOSE IN THIS ASSY AND TIGHTEN AFTER ROLLER PRELOAD ADJUSTMENT IN UPPER LEVEL ASSY 50-2309A.
5). DO NOT USE LOCTITE ON THIS ASSY UNLESS SPECIFIED.
B 6). REMOVE SUPPLIED SET SCREWS FROM BEARING COLLAR AND REPLACE WITH CONE POINT SET SCREW (ITEM #0230).

REV	ECO	DATE	DRAWING CHANGES BY	APPROVED BY
B	E611	2002:FEB:25	I.PRESS	M.HERBERT
A	E078	2001:JUN:20	I.PRESS	J.GOFMAN

CreoScitex

BACKBONE, SS BIN, VAL ASSEMBLY DRAWING

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DESIGNED BY	DRAWN BY		
J GOFMAN	I.PRESS		
MILLIMETERS UNLESS SPECIFIED	DATE: 2001:MAR:13	SIZE B	SCALE 1:6
PART NO. 50-2310A	REV B	DOC AD	SHEET 1 OF 1