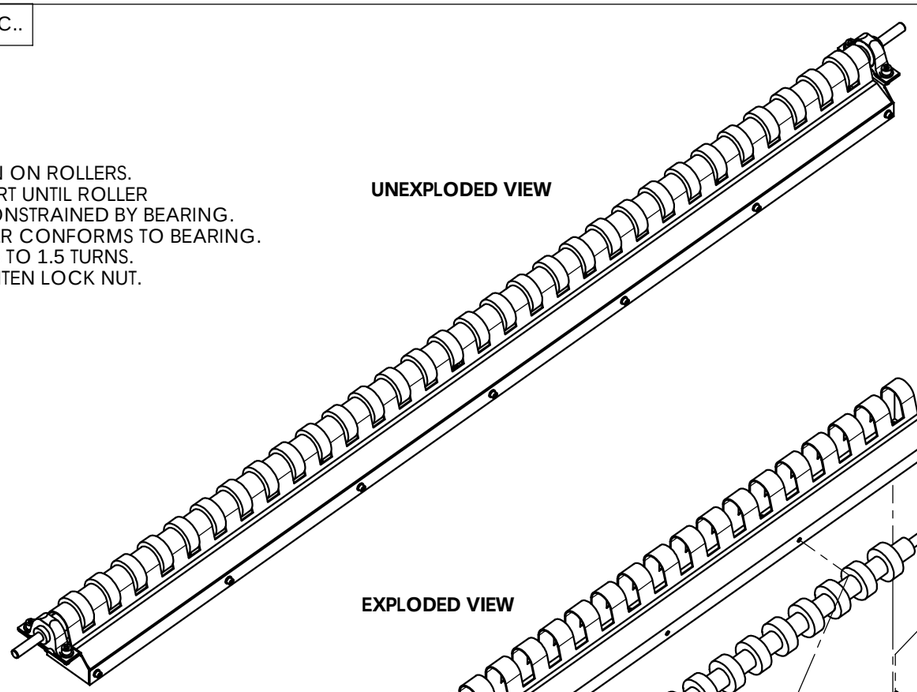
CONFIDENTIAL: PROPERTY OF CREO INC..

PRELOAD PROCEDURE:

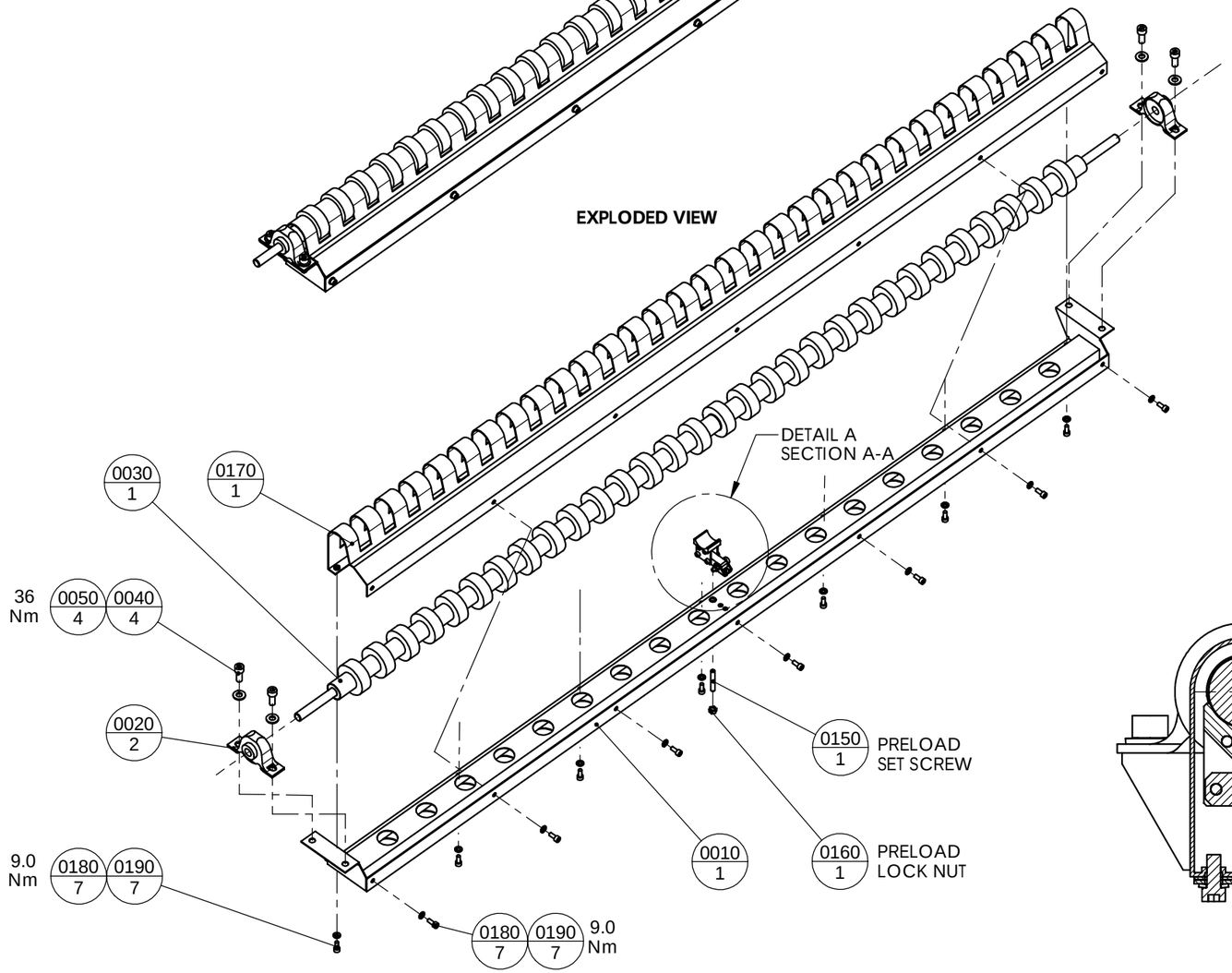
(DONE AFTER SSR ASSY IS COMPLETE)

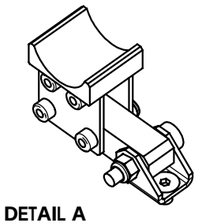
1. PLUG SSR INTO MACHINE AND TURN ON ROLLERS.
2. UNSCREW CENTER BEARING SUPPORT UNTIL ROLLER IS OBVIOUSLY SLACK AND NOT CONSTRAINED BY BEARING.
3. TURN IN SET SCREW UNTIL THE ROLLER CONFORMS TO BEARING.
4. TURN SET SCREW FURTHER IN BY 1.25 TO 1.5 TURNS.
5. HOLD SET SCREW STATIONARY, TIGHTEN LOCK NUT.
6. PRELOAD SHOULD BE CORRECT.

UNEXPLODED VIEW

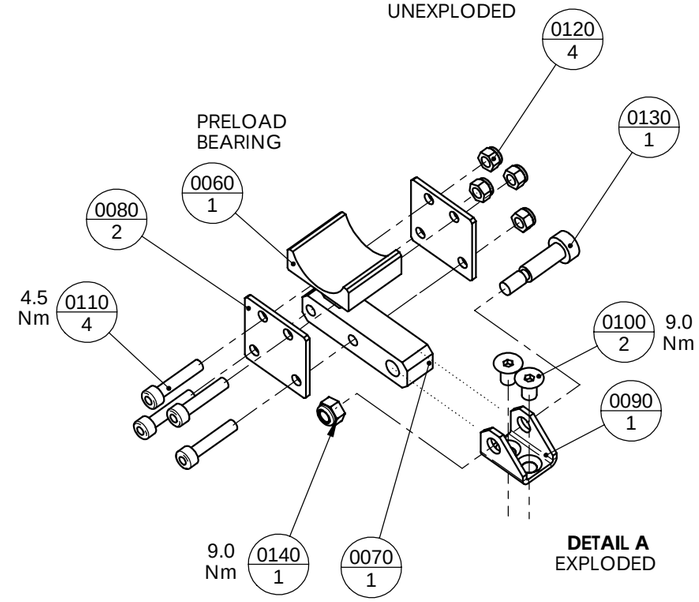


EXPLODED VIEW

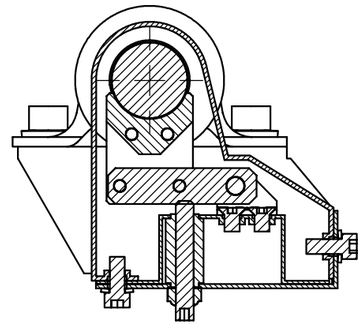




DETAIL A
UNEXPLODED



DETAIL A
EXPLODED



SECTION A-A

REV	ECO	DATE	DRAWING CHANGES BY	APPROVED BY
---	---	---	---	---
A	E450	2002:SEPT:25	K WILLIAMS	K WILLIAMS

NOTE: DO NOT USE LOCTITE ON THIS ASSY UNLESS SPECIFIED.

creo

ASSY, MECH,
FIXED BACKBONE,
SS BIN, VAL

created	changed
7/29/2002 K Williams	7/29/2002 KWilliams

MILLIMETERS UNLESS SPECIFIED	© Creo Inc.	size	scale	pages
		B	1:8	1

category	part number	version	revision	doc type	sheet
50 -	2475A -	A -		DD -	1

DWG BY: D WOODBURN