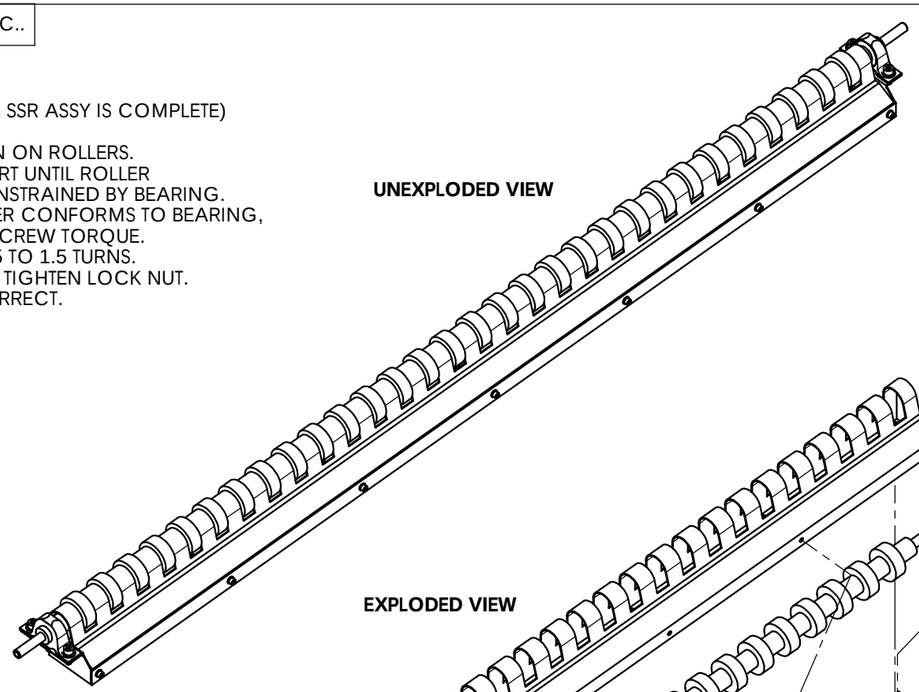
CONFIDENTIAL: PROPERTY OF CREO INC..

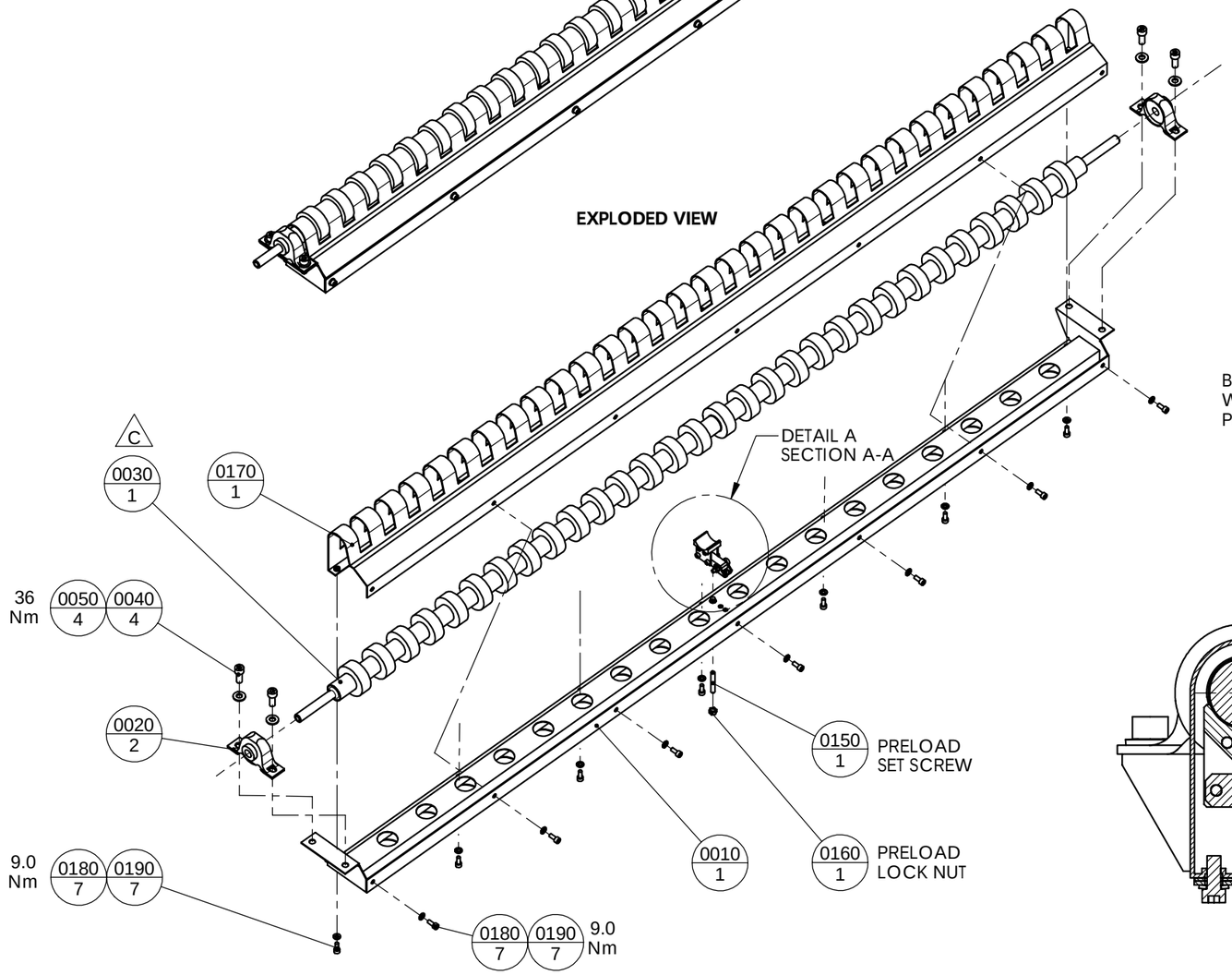
PRELOAD PROCEDURE:
(FIXED BACKBONE ONLY, DONE AFTER SSR ASSY IS COMPLETE)

1. PLUG SSR INTO MACHINE AND TURN ON ROLLERS.
2. UNSCREW CENTER BEARING SUPPORT UNTIL ROLLER IS OBVIOUSLY SLACK AND NOT CONSTRAINED BY BEARING.
3. TURN IN SET SCREW UNTIL THE ROLLER CONFORMS TO BEARING, NOTICE THE SUDDEN INCREASE IN SCREW TORQUE.
4. TURN SET SCREW FURTHER IN BY 1.25 TO 1.5 TURNS.
5. HOLD SET SCREW STATIONARY AND TIGHTEN LOCK NUT.
6. THE PRELOAD SHOULD NOW BE CORRECT.

UNEXPLODED VIEW

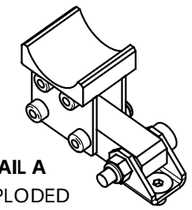


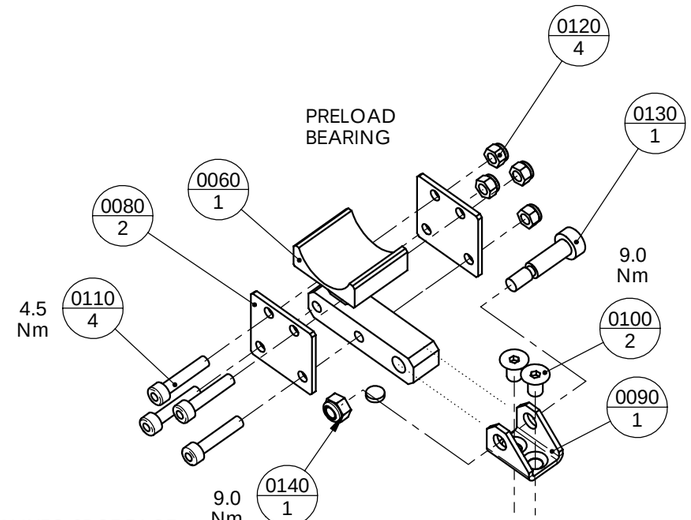
EXPLODED VIEW



NOTE: DO NOT USE LOCTITE ON THIS ASSY UNLESS SPECIFIED.

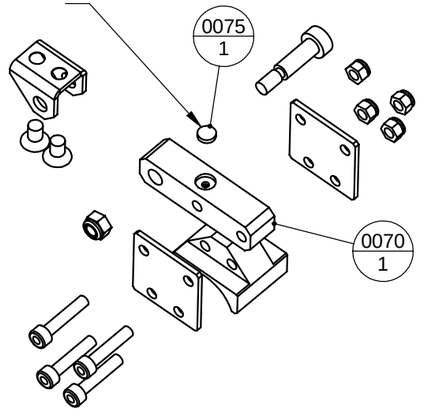
DETAIL A
UNEXPLODED

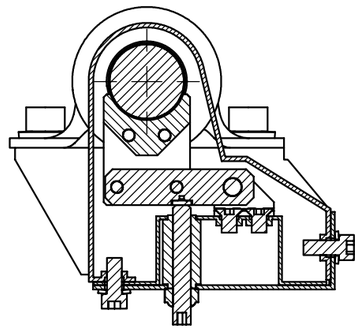




DETAIL A
EXPLODED

BOND BUTTON INTO SPOT FACE
WITH 5-CURE EPOXY, MIX 1:1,
PRESS FIRMLY INTO BORE





SECTION A-A

creo

ASSY, MECH,
FIXED BACKBONE,
SS BIN, VAL

created	7/29/2002	changed	7/29/2002
K Williams		KWilliams	

MILLIMETERS UNLESS SPECIFIED	© Creo Inc.	size	scale	pages
		B	1:8	1

category	part number	version	revision	doc type	sheet
50 -	2475A - C - DD -				1

DWG BY: D WOODBURN