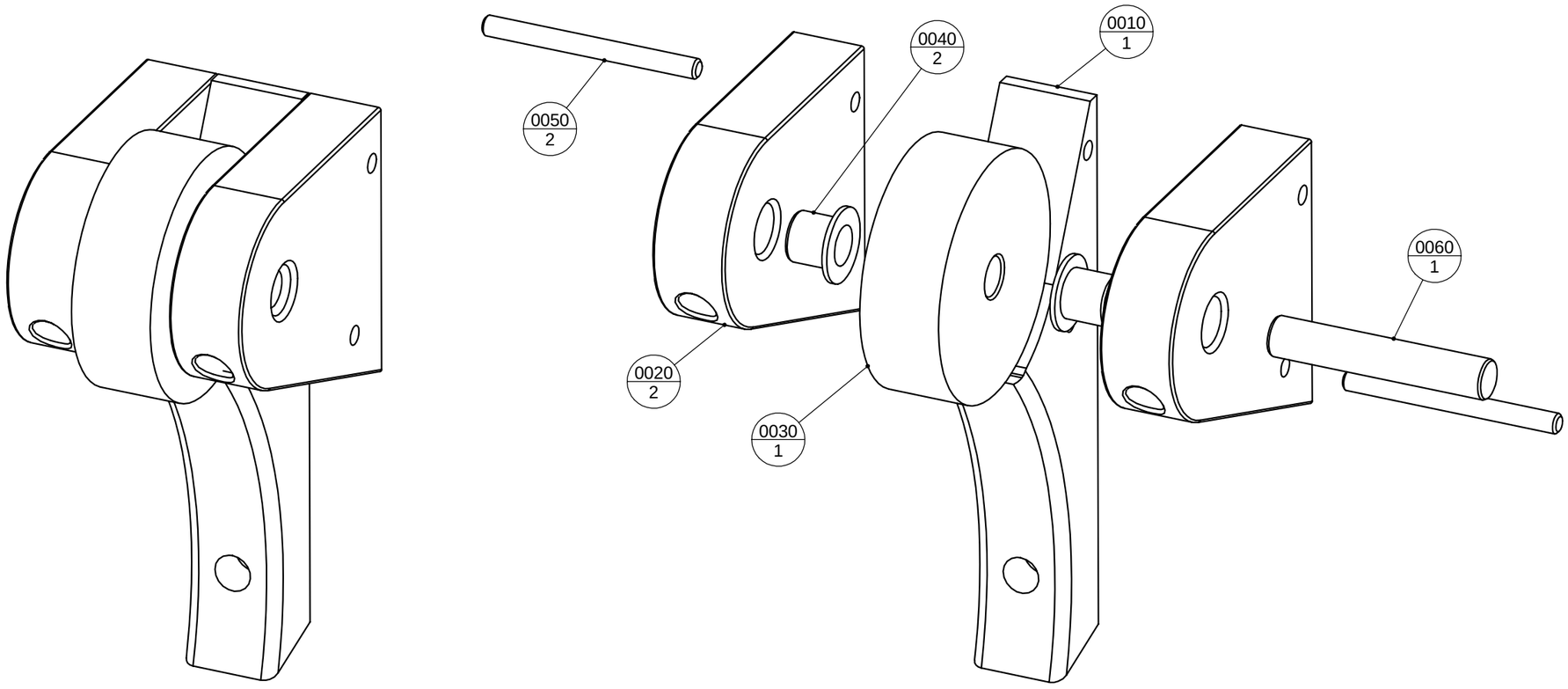
CONFIDENTIAL: PROPERTY OF CREO PRODUCTS INC.




NOTES:
1. PRESS BUSHINGS (ITEM40) INTO ROLLER MOUNTS (ITEM 20)
2. PRESS M8 PIN (ITEM 60) INTO WHEEL (ITEM 30), CENTERED
3. ASSEMBLE WHEEL WITH PIN INTO ROLLER MOUNTS, AND ALLIGN WITH UPPER GUIDE (ITEM 10) PRIOR TO PRESSING IN M4 PINS (ITEM 50) , ONE FROM EACH SIDE AS SHOWN.
4 WHEEL SHOULD BE FREE TO SPIN AFTER ASSEMBLY

| <R> | <E> | <D> | <B> | <A> |
|---|---|---|---|---|
| A | E450 | 2002:SEPT:25 | K WILLIAMS | K WILLIAMS |
| REV | ECO | DATE | DRAWING CHANGES BY | APPROVED BY |

UNLESS SPECIFIED ALL MACHINED SURFACES TO BE 3.2

TOLERANCES UNLESS NOTED

| LINEAR | | ANGULAR ° | |
|---|---|---|---|
| X. | ± 0.5 | X. | ± 0.5 |
| X.X | ± 0.2 | X.X | ± 0.3 |
| X.XX | ± 0.05 | X.XX | ± 0.05 |
| X.XXX | ± 0.005 | 90° | ± 0.3 |

THIRD ANGLE PROJECTION

CREO

ASSY,MODULAR ROLLER, SSBIN,VAL

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| DESIGNED BY | DRAWN BY |
|---|---|
| K WILLIAMS | K WILLIAMS |

| MILLIMETRES UNLESS SPECIFIED | DATE | SIZE | SCALE |
|---|---|---|---|
| | 2002:SEPT:25 | B | 1:1 |

| PART NO. | REV | DOC | SHEET | OF |
|---|---|---|---|---|
| 50-2732A | — A | DD | 1 | 1 |