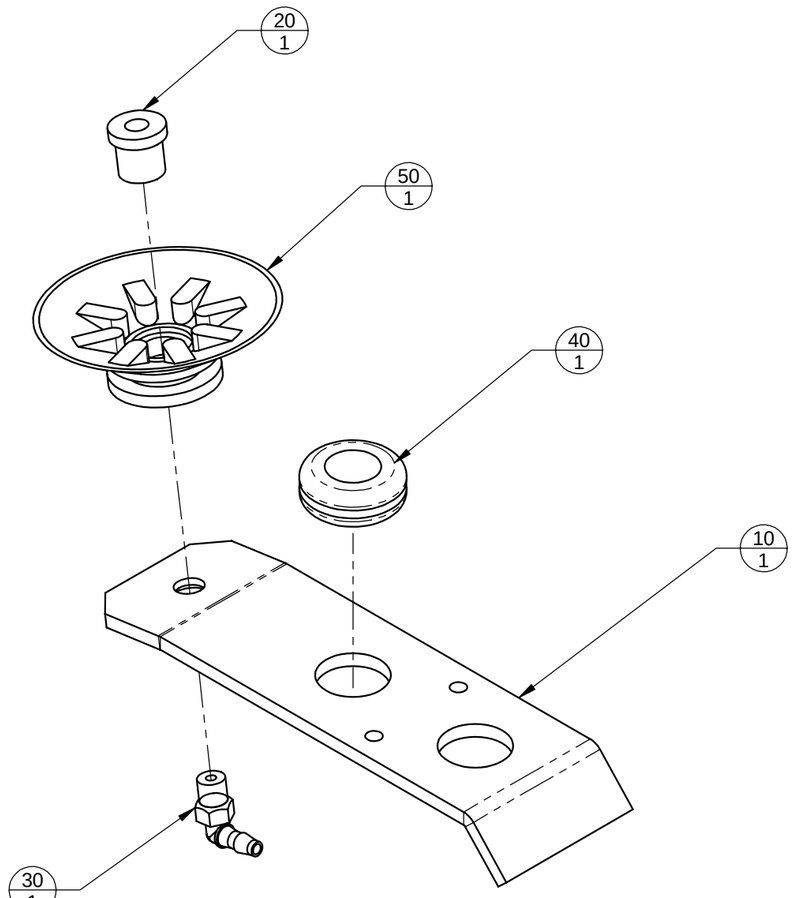
CONFIDENTIAL: PROPERTY OF CREO INC..

HOLD THIS PART WITH A RUBBER FACED VICE OR SIMILAR SO THAT YOU CAN TIGHTEN UP THE PLASTIC ELBOW FITTING

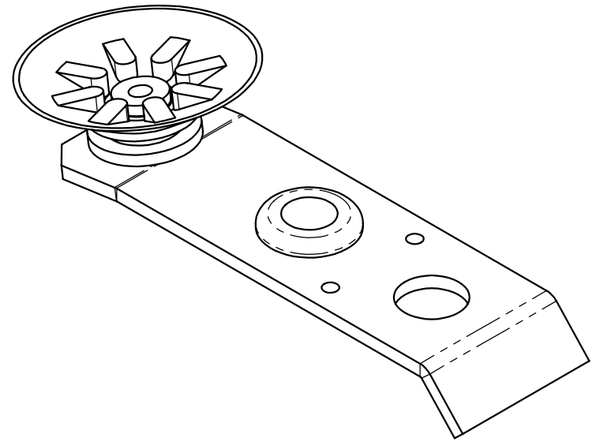
THIS FITTING MUST BE TIGHT ENOUGH TO REMOVE ALL PLAY. DO NOT OVERTIGHTEN OR THE PLASTIC FITTING WILL BREAK.

APPLY LOCTITE 417 SPARINGLY AND DO NOT ALLOW ANY TO GET INSIDE FITTING.

ITEMS 20 AND 30 MUST CLAMP ITEM 10 SO THERE IS NO PLAY BETWEEN THEM.



EXPLODED VIEW



UNEXPLODED VIEW

REV	ECO	DATE	DRAWING CHANGES BY	APPROVED BY
B	CA02289	Sept 29- 03	R. Baggett	R. Baggett
A	CA001769	July 16-03	R. Baggett	R. Baggett

INTERPRET GD&T PER ANSI Y14.5M - 1994			
TOLERANCES UNLESS NOTED			
LINEAR	ANGULAR °		
X. ±	X. ±		
X.X ±	X.X ±		
X.XX ±	X.XX ±		
X.XXX ±	90° ±		
THIRD ANGLE PROJECTION			

creo

ASSY, PVAC CUP ARM, DM PICKER, VAL

created	changed
2003-Sep-29 R. Baggett	2002-Jan-01 RBaggett

MILLIMETERS UNLESS SPECIFIED	© Creo Inc.	size	scale	pages
		B	1:1	1

category	part number	version	revision	doc type	sheet
500 -	00897A	- B -		DD -	1