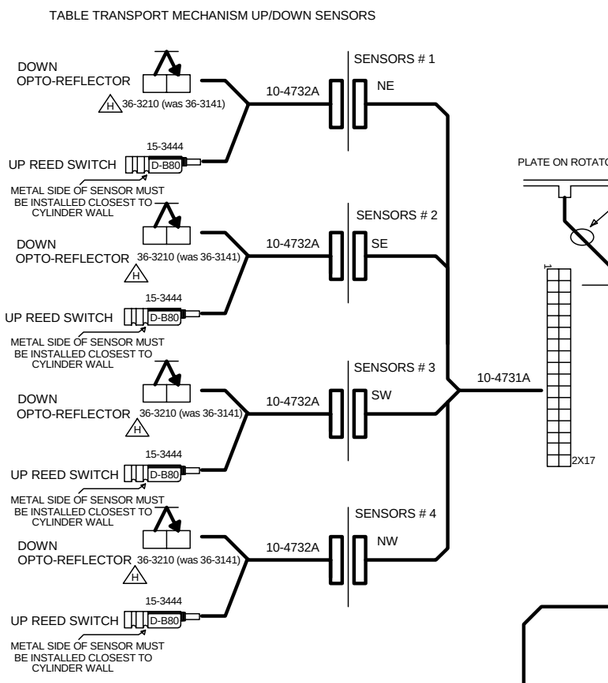
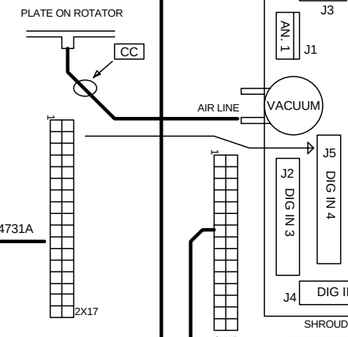
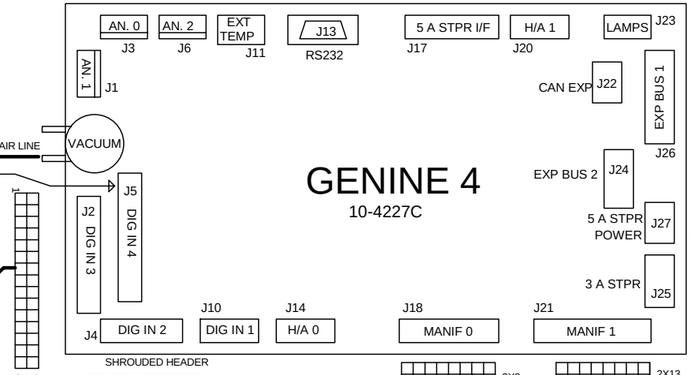
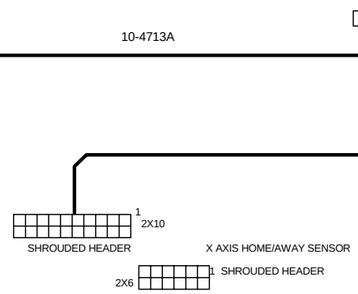
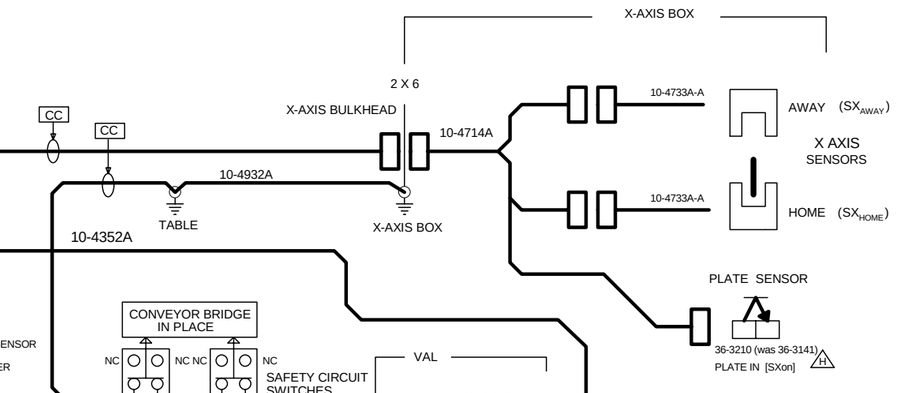


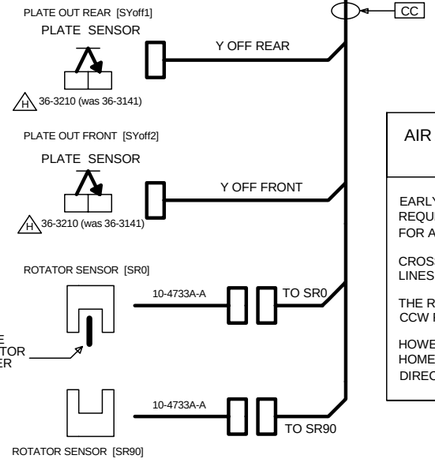












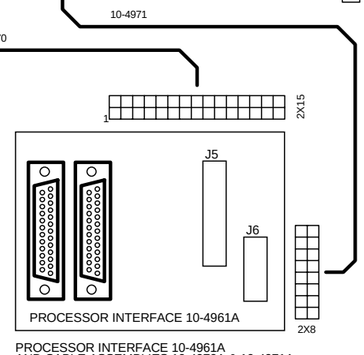
AIR AND SENSOR CONNECTIONS TO ROTATOR

EARLY BETA MACHINES/FIRMWARE REQURED ROTATOR CROSS-CONNECTIONS FOR A RIGHT TO LEFT AUTOLOADER

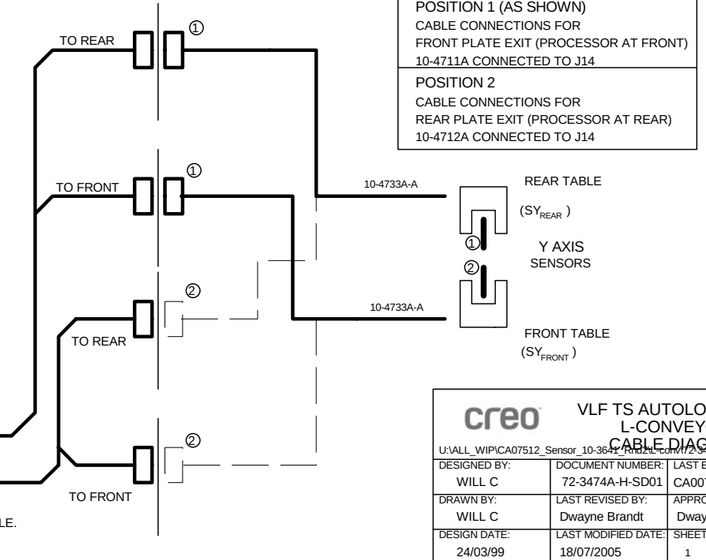
CROSS-CONNECTING AIR AND SENSOR LINES AT ROTATOR IS NO LONGER REQUIRED.

THE ROTATOR MUST STILL MOVE CCW FOR 'L-R' AND CW FOR 'R-L'.

HOWEVER, FIRMWARE DETERMINES HOME-AWAY POSITIONS AND CONTROLS DIRECTION OF ROTATION.



PROCESSOR INTERFACE 10-4961A AND CABLE ASSEMBLIES 10-4970A & 10-4971A ARE A CUSTOMER-ORDERED OPTION



CONNECT VARIATIONS
FRONT OR REAR EXIT

POSITION 1 (AS SHOWN)
CABLE CONNECTIONS FOR
FRONT PLATE EXIT (PROCESSOR AT FRONT)
10-4711A CONNECTED TO J14

POSITION 2
CABLE CONNECTIONS FOR
REAR PLATE EXIT (PROCESSOR AT REAR)
10-4712A CONNECTED TO J14

creo

VLF TS AUTOLOADER L-CONVEYOR CABLE DIAGRAM

U:\ALL_WIP\CA07512_Sensor_10-3641_RMA2.CMW\72-3474A-H-SD01.DDB - Documents\72-3474A-H-SD01.

DESIGNED BY:	DOCUMENT NUMBER:	LAST ECO:
WILL C	72-3474A-H-SD01	CA007512
DRAWN BY:	LAST REVISED BY:	APPROVED BY:
WILL C	Dwayne Brandt	Dwayne Brandt
DESIGN DATE:	LAST MODIFIED DATE:	SHEET:
24/03/99	18/07/2005	1 of 1