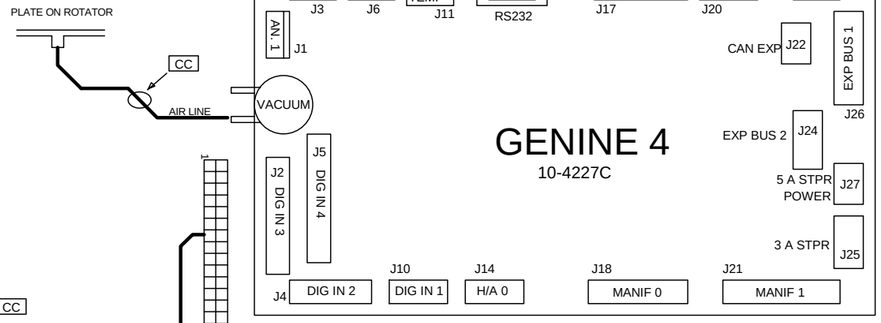
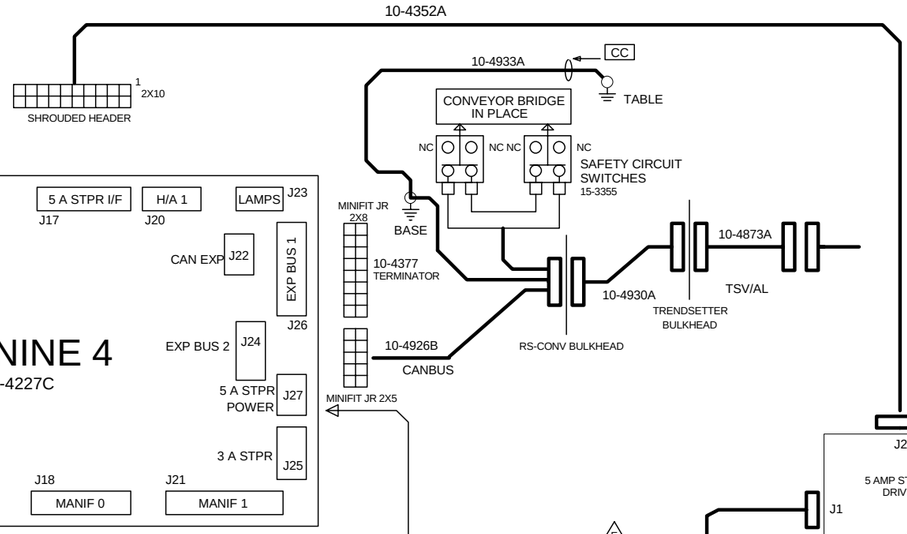
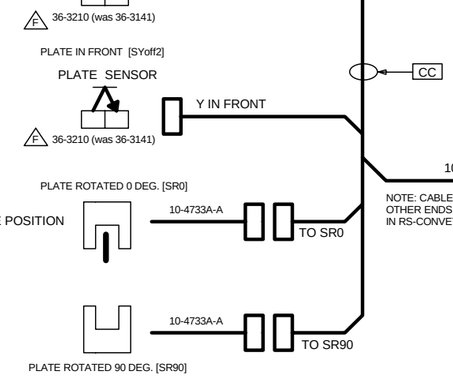


FIRMWARE PARAMETERS ALLOW CCW AND CW ROTATION FOR RS CONVEYORS.

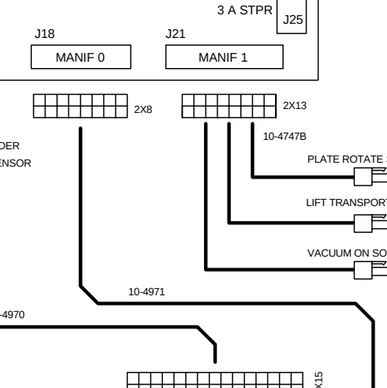
HOWEVER, ENGINEERING WISHES TO STANDARDIZE ALL RS CONVEYORS WITH CCW ROTATION.

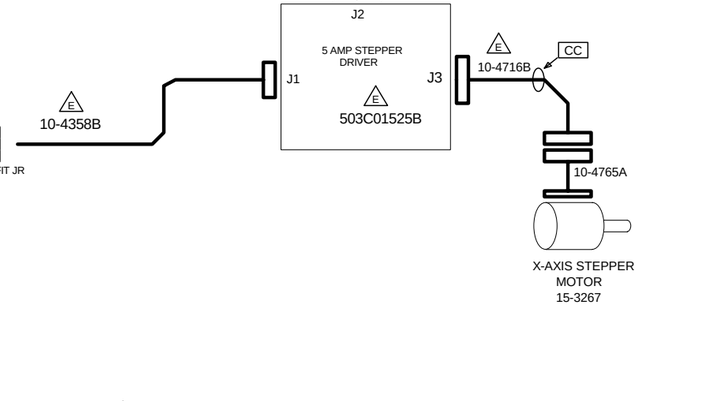






NOTE: CABLE ASSY 10-4713B HAS TWO OTHER ENDS WHICH ARE NOT USED IN RS-CONVEYOR





CC = CABLES BUNDLED TO TABLE. (CABLES ARE STATIC)

creo

VLF TS AUTOLOADER
RS-CONVEYOR
CABLE DIAGRAM

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DESIGNED BY:	DOCUMENT NUMBER:	LAST ECO:
WILL C	72-3528A-F-SD01	CA07512
DRAWN BY:	LAST REVISED BY:	APPROVED BY:
WILL C	Dwayne Brandt	Dwayne Brandt
DESIGN DATE:	LAST MODIFIED DATE:	SHEET:
24/03/99	18/07/2005	1 of 1