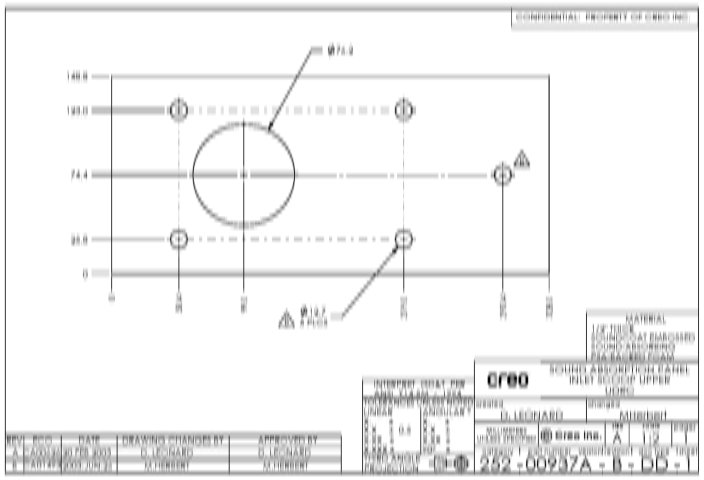
Field Service Foam Kit Cut Procedure UDRC

Assembly:
709-00609A

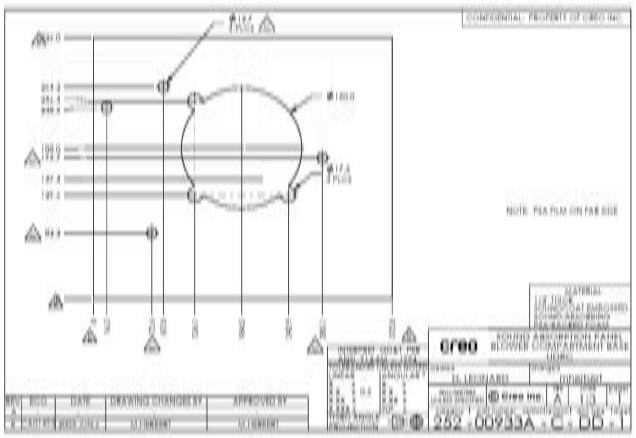
This procedure takes four foam kits to make one field service foam kit. The final foam kit bom is:

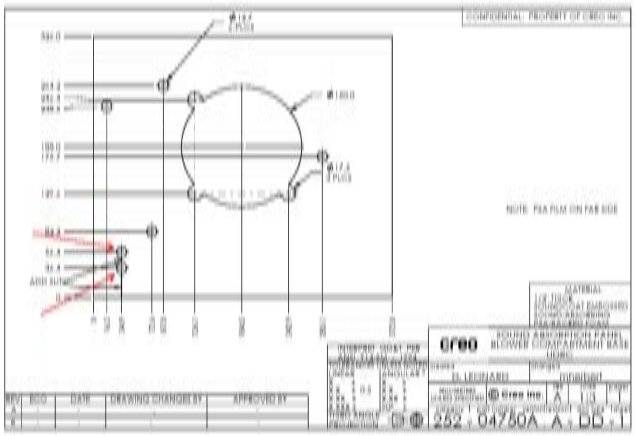
Part Number	Description	Qty
252-00937A	FOAM,SOUND,ABSORB INET SCOOP UPPER,UDRC	1
252-04750A	FOAM,SND ABS PNL,BLWN,BASE,FILED, UDRC	1
252-04751A	FOAM,SND ABS PNL,BLWN SID-1 FIELD,UDRC	1
252-04752A	FOAM,SND ABS PNL,BLWN SID-2 FIELD,UDRC	1
252-04753A	FOAM,SND ABS,INLET SCOOP BAFL,FIELD, UDRC	6
252-04754A	FOAM,SND,ABS PNL,EXH SCOOP, FILED, UDRC	1
252-04755A	FOAM,SND ABS PNL,BASE FILLER,FIELD, UDRC	2
252-04885A	FOAM,SND ABS,EXH SCOOP BAFL,FIELD,UDRC	1

REQUIRED ACTIVITY	PART #
Get **two** Kit,ABSOR,1",SOUND FOAM,UDRC	**518-00121A**
Get **one** Kit,UPGRADE ABSORB,1/2",SOUND FOAM, UDRC	**518-00120A**
Get **one** Kit,BOT COVER ABSRB,1/2",SOUND FOAM, UDRC	**518-00154A**

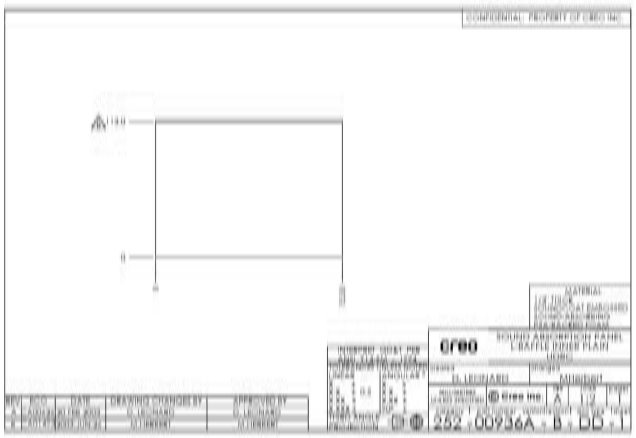


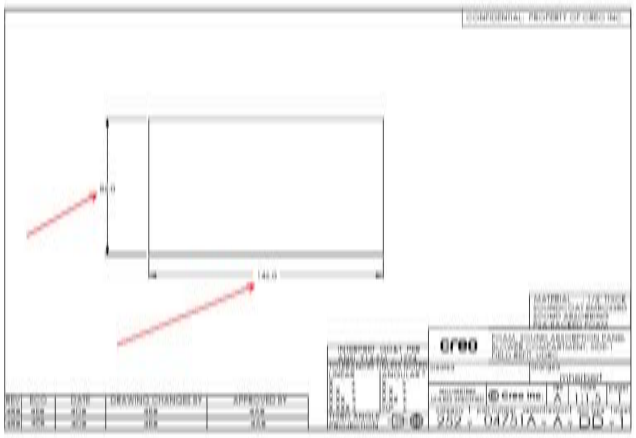
REQUIRED ACTIVITY	252-00937A
From Foam Kit 518-00154A, Foam 252-00937A can be extracted.	
For Foam Piece 252-00937A. No cutting is required.	



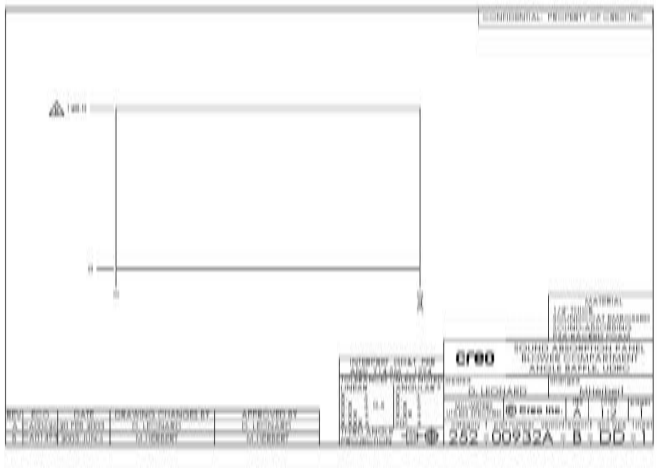


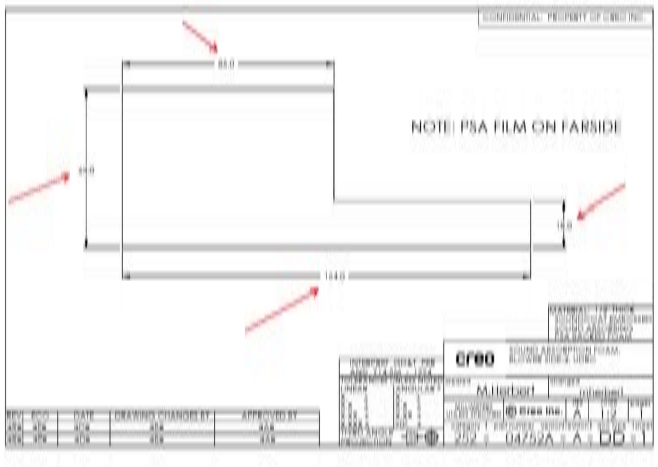
REQUIRED ACTIVITY	**252-04750A**
From Foam Kit 518-00120A, Foam 252-04750A can be made from Foam 252-00933A.	
For Foam Piece 252-04750A. Cutting is required from foam 252-00933A. Cut the two holes marked by the red arrows.	



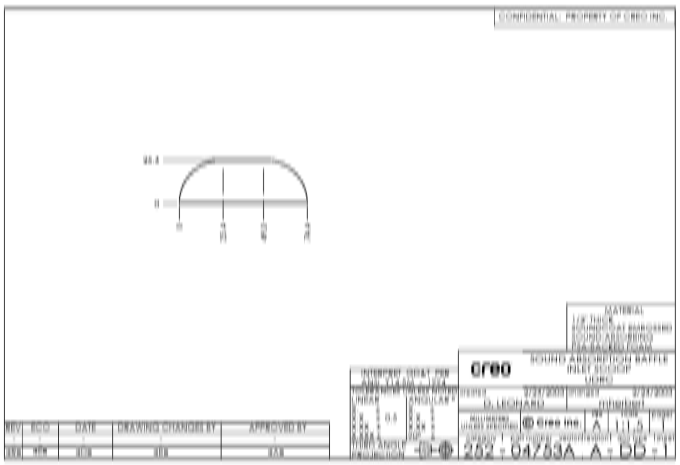


REQUIRED ACTIVITY	**252-04751A**
From Foam Kit 518-00120A, foam 252-04751A can be made from foam 252-00936A.	
For foam piece 252-04751A. Cutting is required from foam 252-00936A. Cut to the right dimensions as indicated by the red arrows.	

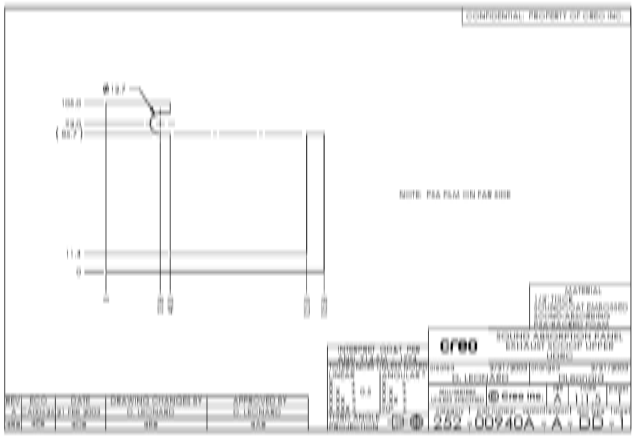


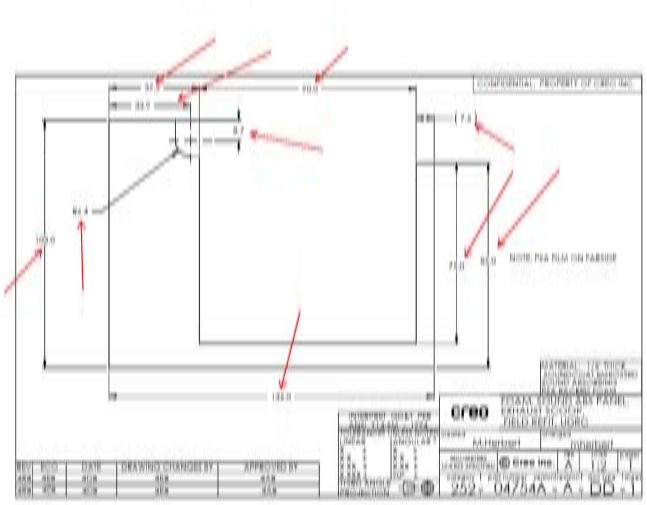


REQUIRED ACTIVITY	252-04752A
From Foam Kit 518-00120A, Foam 252-04752A can be made from Foam 252-00932A.	
For Foam Piece 252-04752A. Cutting is required from foam 252-00932A. Cut to the right dimensions as indicated by the red arrows.	

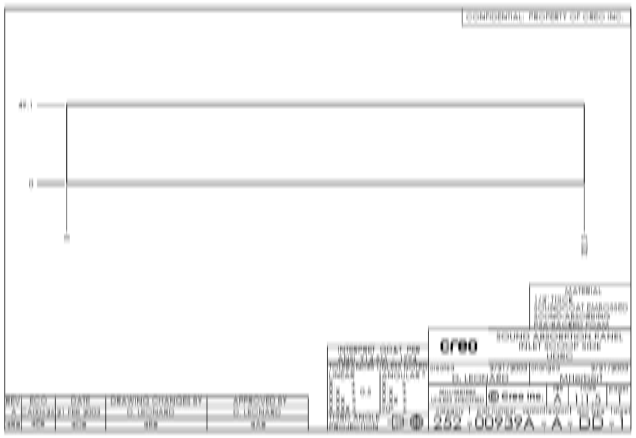


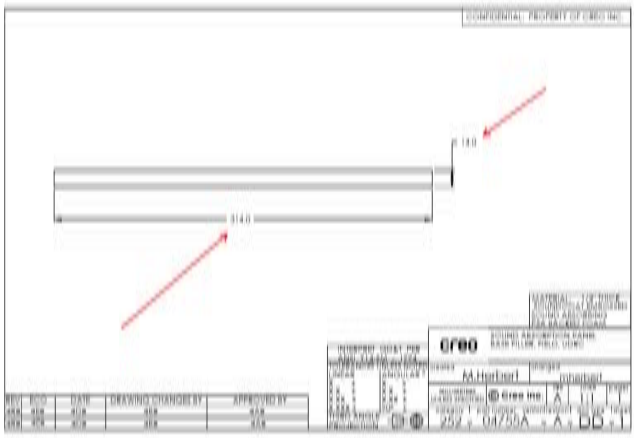
REQUIRED ACTIVITY	252-04753A
From Foam Kit 518-00121A, Foam 252-04753A can be made from Foam 252-00946A.	
Foam piece 252-00946A is identical as 252-04753A. No cutting is required.	



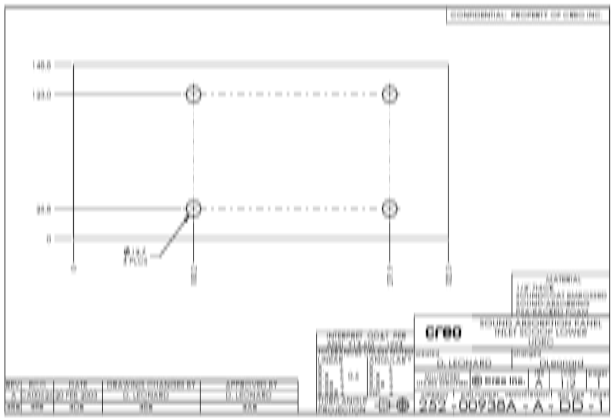


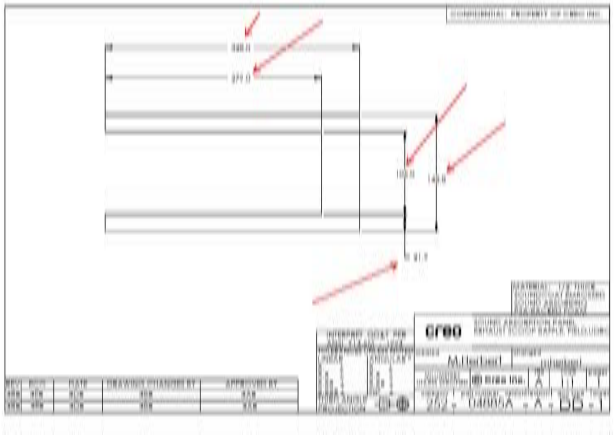
REQUIRED ACTIVITY	252-04754A
From Foam Kit 518-00154A, Foam 252-04754A can be made from Foam 252-00940A.	
For Foam Piece 252-04754A. Cutting is required from foam 252-00940A. Cut to the right dimensions as indicated by the red arrows.	





REQUIRED ACTIVITY	**252-04755A**
From Foam Kit 518-00154A, Foam 252-04755A can be made from Foam 252-00939A.	
For Foam Piece 252-04755A. Cutting is required from foam 252-00939A. Cut to the right dimensions as indicated by the red arrows.	





REQUIRED ACTIVITY	**252-04885A**
From Foam Kit 518-00154A, Foam 252-04885A can be made from Foam 252-00938A.	
For Foam Piece 252-04885A. Cutting is required from foam 252-00938A. Cut to the right dimensions as indicated by the red arrows.	
Ensure the Qty is correct as indicated on page 1 of this document.	
Scarp the unused foam.	